

AI State	1
CRC Error	2

AI Monitor

× EtherCAT
AI State

AI-State CRC Error
AI State

AI Monitor

AI State

AI Monitor					
Initial		PreOP		SafeOP	
				OP	
No	ID	Device	AIState	Error Count	
0	0200	MASTER-DC	OP	0	
1	5	Axis 0	OP	0	
2	6	Axis 1	OP	0	
3	7	Axis 4	OP	0	
4	8	Axis 5	OP	0	
5	1	Axis 6	OP	0	
6	2	Axis 7	OP	0	

- AI Monitor ¹⁾
- AI State
- AI State

AI Monitor					
Initial		PreOP		SafeOP	
				OP	
No	ID	Device	AIState	Error Count	
0	0200	MASTER-DC	SAFEOP	0	
1	5	Axis 0	SAFEOP	0	
2	6	Axis 1	SAFEOP	0	
3	7	Axis 4	SAFEOP	0	
4	8	Axis 5	SAFEOP	0	
5	1	Axis 6	SAFEOP	0	
6	2	Axis 7	SAFEOP	0	

- AI State가 SafeOP가

CRC Error

- CRC Error가 “Error Count”

AI Monitor

InitialPreOPSafeOPOP					
No	ID	Device	AIState	Error Count	
0	0200	MASTER-DC	OP	55	
1	5	Axis 0	OP	0	
2	6	Axis 1	OP	0	
3	7	Axis 4	OP	0	
4	8	Axis 5	OP	0	
5	1	Axis 6	OP	0	
6	2	Axis 7	OP	0	

- AI State가 OP가 MASTER-DC Error Count , ErrorCount 가

1)

ViewMonitor<btn size="xs"> AIMonitor </btn>

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