

AI State ..... 1  
CRC Error ..... 2

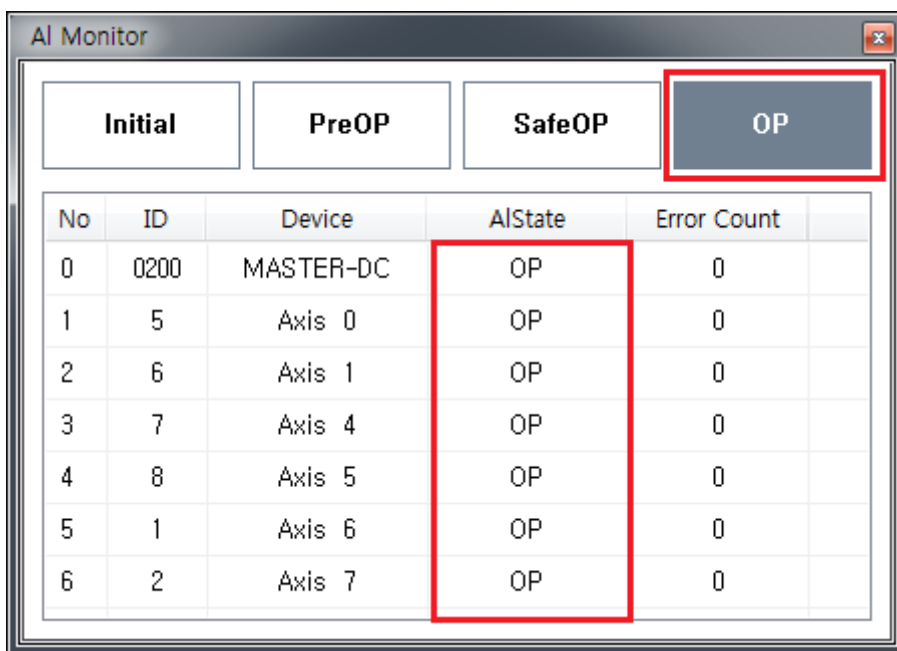
# AI Monitor

× EtherCAT  
AI State

AI-State   CRC Error  
**AI State**

AI Monitor

## AI State



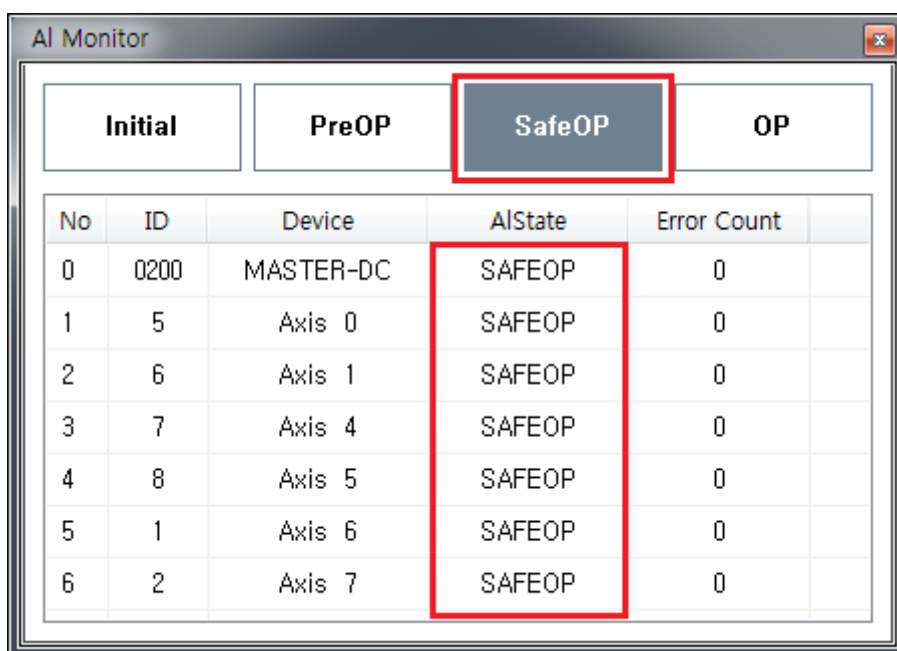
The screenshot shows the 'AI Monitor' window with the 'OP' button highlighted in a red box. Below the buttons is a table with columns: No, ID, Device, AIState, and Error Count. The 'AIState' column is also highlighted in a red box, showing 'OP' for all entries.

| No | ID   | Device    | AIState | Error Count |
|----|------|-----------|---------|-------------|
| 0  | 0200 | MASTER-DC | OP      | 0           |
| 1  | 5    | Axis 0    | OP      | 0           |
| 2  | 6    | Axis 1    | OP      | 0           |
| 3  | 7    | Axis 4    | OP      | 0           |
| 4  | 8    | Axis 5    | OP      | 0           |
| 5  | 1    | Axis 6    | OP      | 0           |
| 6  | 2    | Axis 7    | OP      | 0           |

- AI Monitor <sup>1)</sup>

AI State

AI State



The screenshot shows the 'AI Monitor' window with the 'SafeOP' button highlighted in a red box. Below the buttons is a table with columns: No, ID, Device, AIState, and Error Count. The 'AIState' column is also highlighted in a red box, showing 'SAFEOP' for all entries.

| No | ID   | Device    | AIState | Error Count |
|----|------|-----------|---------|-------------|
| 0  | 0200 | MASTER-DC | SAFEOP  | 0           |
| 1  | 5    | Axis 0    | SAFEOP  | 0           |
| 2  | 6    | Axis 1    | SAFEOP  | 0           |
| 3  | 7    | Axis 4    | SAFEOP  | 0           |
| 4  | 8    | Axis 5    | SAFEOP  | 0           |
| 5  | 1    | Axis 6    | SAFEOP  | 0           |
| 6  | 2    | Axis 7    | SAFEOP  | 0           |

- AI State
  - AI State 가
  - **SafeOP** 가

### CRC Error

- CRC Error가 "Error Count"

| AI Monitor |      |           |         |             |
|------------|------|-----------|---------|-------------|
| Initial    |      | PreOP     |         | OP          |
| No         | ID   | Device    | AIState | Error Count |
| 0          | 0200 | MASTER-DC | OP      | 55          |
| 1          | 5    | Axis 0    | OP      | 0           |
| 2          | 6    | Axis 1    | OP      | 0           |
| 3          | 7    | Axis 4    | OP      | 0           |
| 4          | 8    | Axis 5    | OP      | 0           |
| 5          | 1    | Axis 6    | OP      | 0           |
| 6          | 2    | Axis 7    | OP      | 0           |

- AI State가 OP 가 MASTER-DC Error Count , ErrorCount 가

1)

View Monitor **AI Monitor**

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