

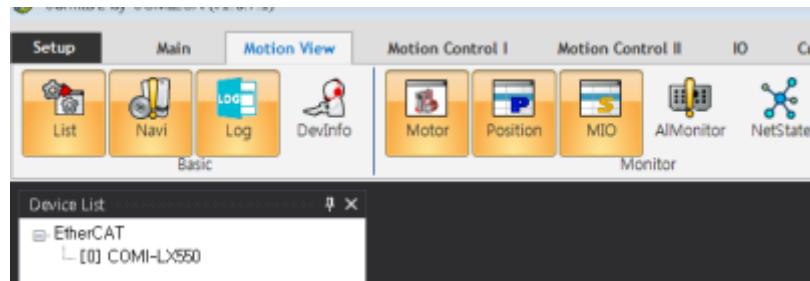
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## AI Monitor

✗ EtherCAT      AI-State      CRC Error  
AI State      **AI State**

AI Monitor

### AI Monitor



• View      Monitor      AI Monitor

### AI Status

A screenshot of the AI Monitor window. The window title is 'AI Monitor'. Below the title are four tabs: 'Initial', 'PreOP', 'SafeOP', and 'OP', with 'OP' being the active tab and highlighted with a red box. The main area is a table with the following data:

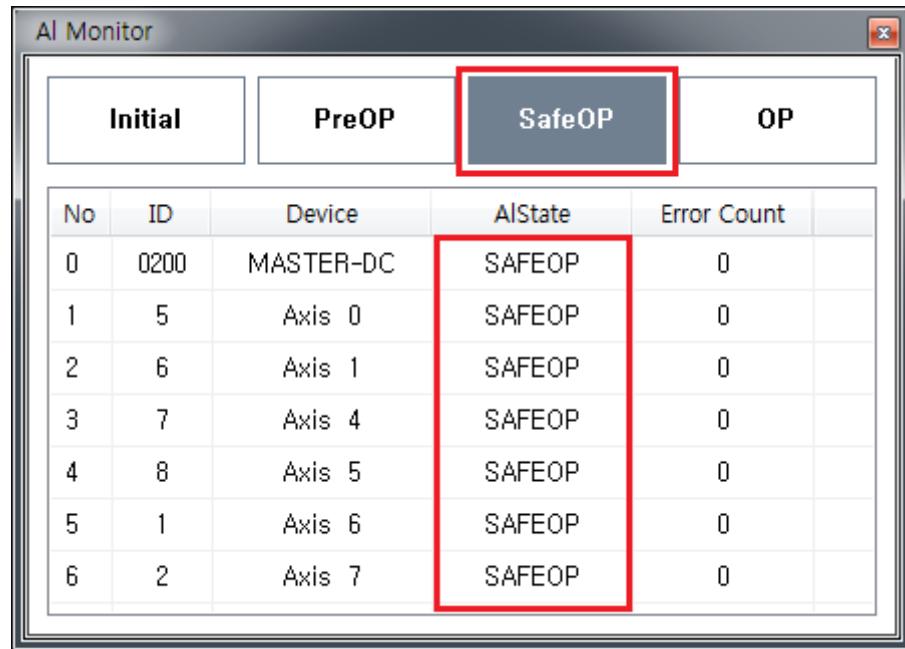
No	ID	Device	AIState	Error Count
0	0200	MASTER-DC	OP	0
1	5	Axis 0	OP	0
2	6	Axis 1	OP	0
3	7	Axis 4	OP	0
4	8	Axis 5	OP	0
5	1	Axis 6	OP	0
6	2	Axis 7	OP	0

• AI Monitor

<sup>1)</sup>

AI State

AI State

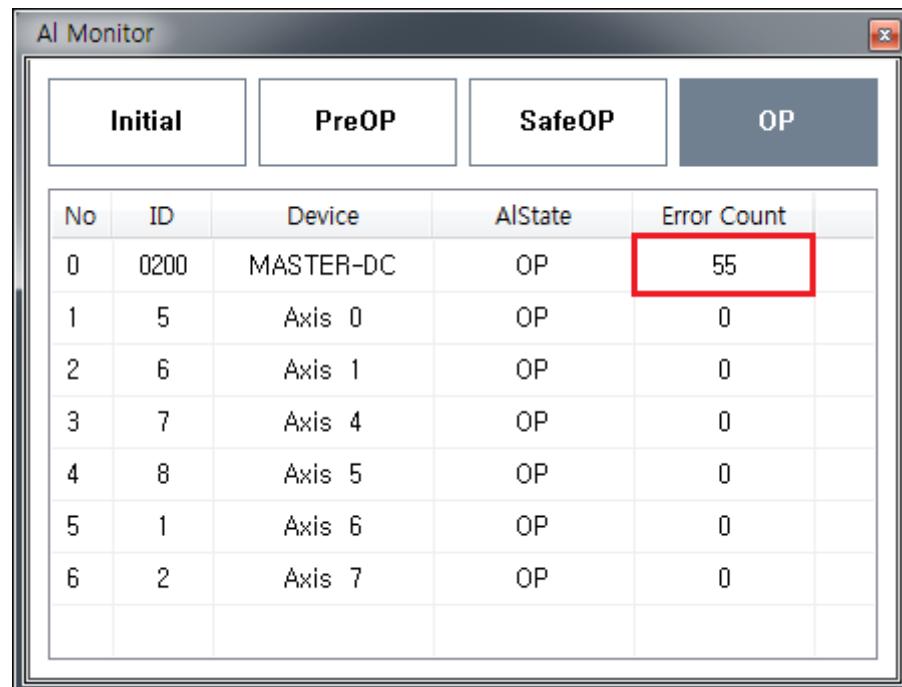


Initial		PreOP	SafeOP	OP
No	ID	Device	AIState	Error Count
0	0200	MASTER-DC	SAFEOP	0
1	5	Axis 0	SAFEOP	0
2	6	Axis 1	SAFEOP	0
3	7	Axis 4	SAFEOP	0
4	8	Axis 5	SAFEOP	0
5	1	Axis 6	SAFEOP	0
6	2	Axis 7	SAFEOP	0

- AI State
  - AI State 가
  - **SafeOP** 가

## CRC Error

- CRC Error 가 “Error Count”
- CRC 가 가



No	ID	Device	AIState	Error Count
0	0200	MASTER-DC	OP	55
1	5	Axis 0	OP	0
2	6	Axis 1	OP	0
3	7	Axis 4	OP	0
4	8	Axis 5	OP	0
5	1	Axis 6	OP	0
6	2	Axis 7	OP	0

- - AI State가 OP
  - 가
  - MASTER-DC Error Count , ErrorCount 가

1)

[View](#)   [Monitor](#)   **AI Monitor**

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