

AI Monitor	1
AI Monitor	1
AI Status	1
CRC Error	2

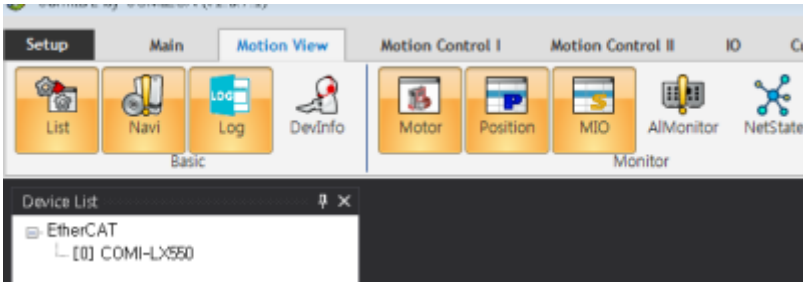
AI Monitor

× EtherCAT
AI State

AI-State CRC Error
AI State

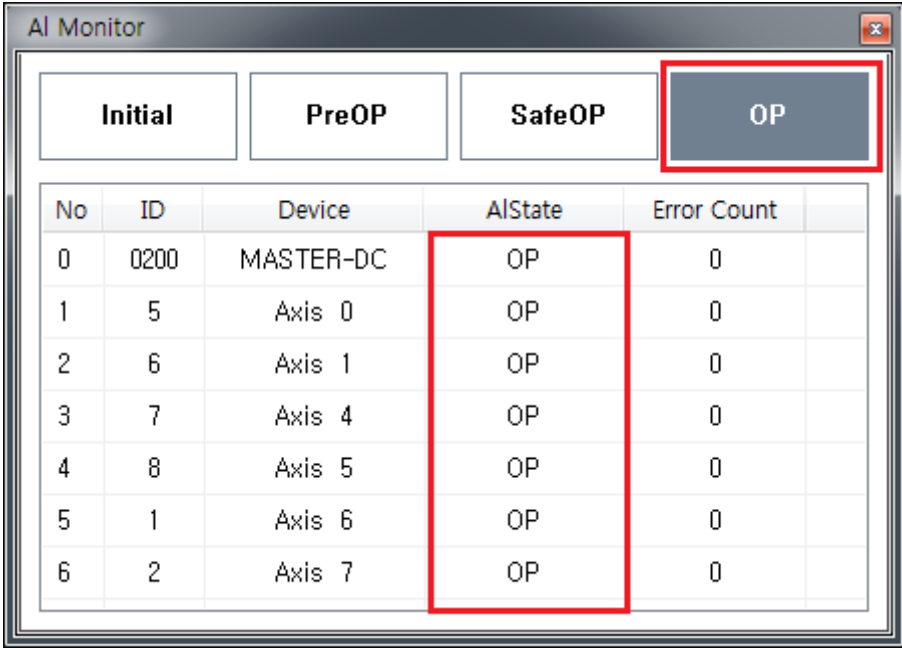
AI Monitor
.

AI Monitor



- View Monitor AI Monitor .

AI Status



AI Monitor					
		Initial	PreOP	SafeOP	OP
No	ID	Device	AIState	Error Count	
0	0200	MASTER-DC	OP	0	
1	5	Axis 0	OP	0	
2	6	Axis 1	OP	0	
3	7	Axis 4	OP	0	
4	8	Axis 5	OP	0	
5	1	Axis 6	OP	0	
6	2	Axis 7	OP	0	

- AI Monitor 1) AI State AI State .

AI Monitor					
Initial		PreOP		SafeOP	
				OP	
No	ID	Device	AIState	Error Count	
0	0200	MASTER-DC	SAFEOP	0	
1	5	Axis 0	SAFEOP	0	
2	6	Axis 1	SAFEOP	0	
3	7	Axis 4	SAFEOP	0	
4	8	Axis 5	SAFEOP	0	
5	1	Axis 6	SAFEOP	0	
6	2	Axis 7	SAFEOP	0	

- AI State
 - AI State 가 .
 - SafeOP 가 .

CRC Error

- CRC Error가 “Error Count” .
- CRC 가 가 .

