

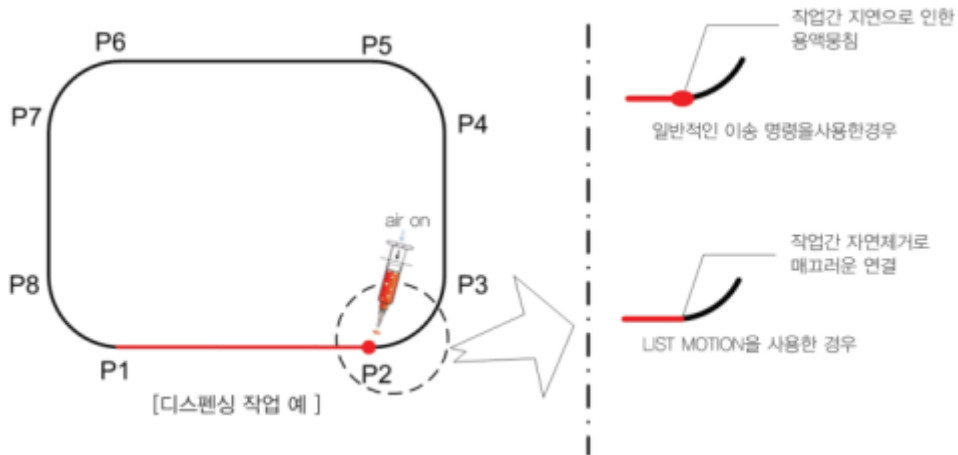
Info 1
..... 1
..... 3
Form 4

List Motion

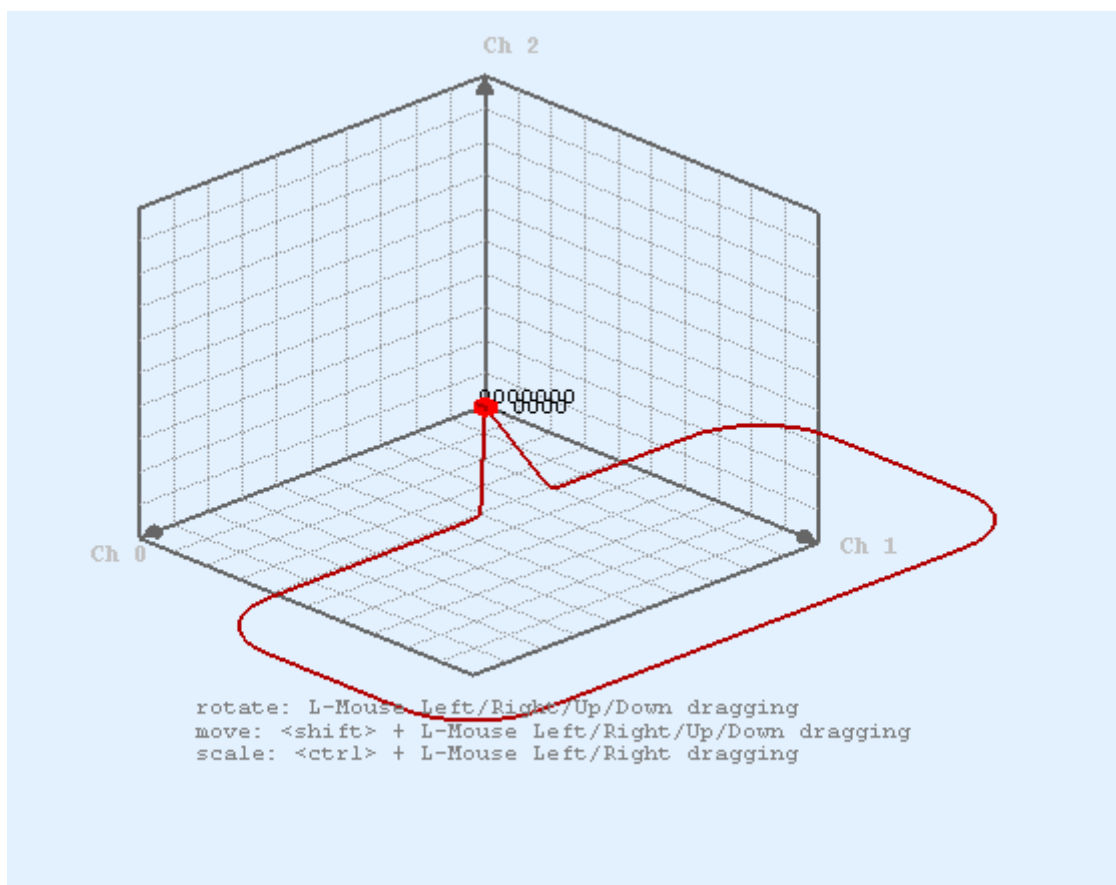
x

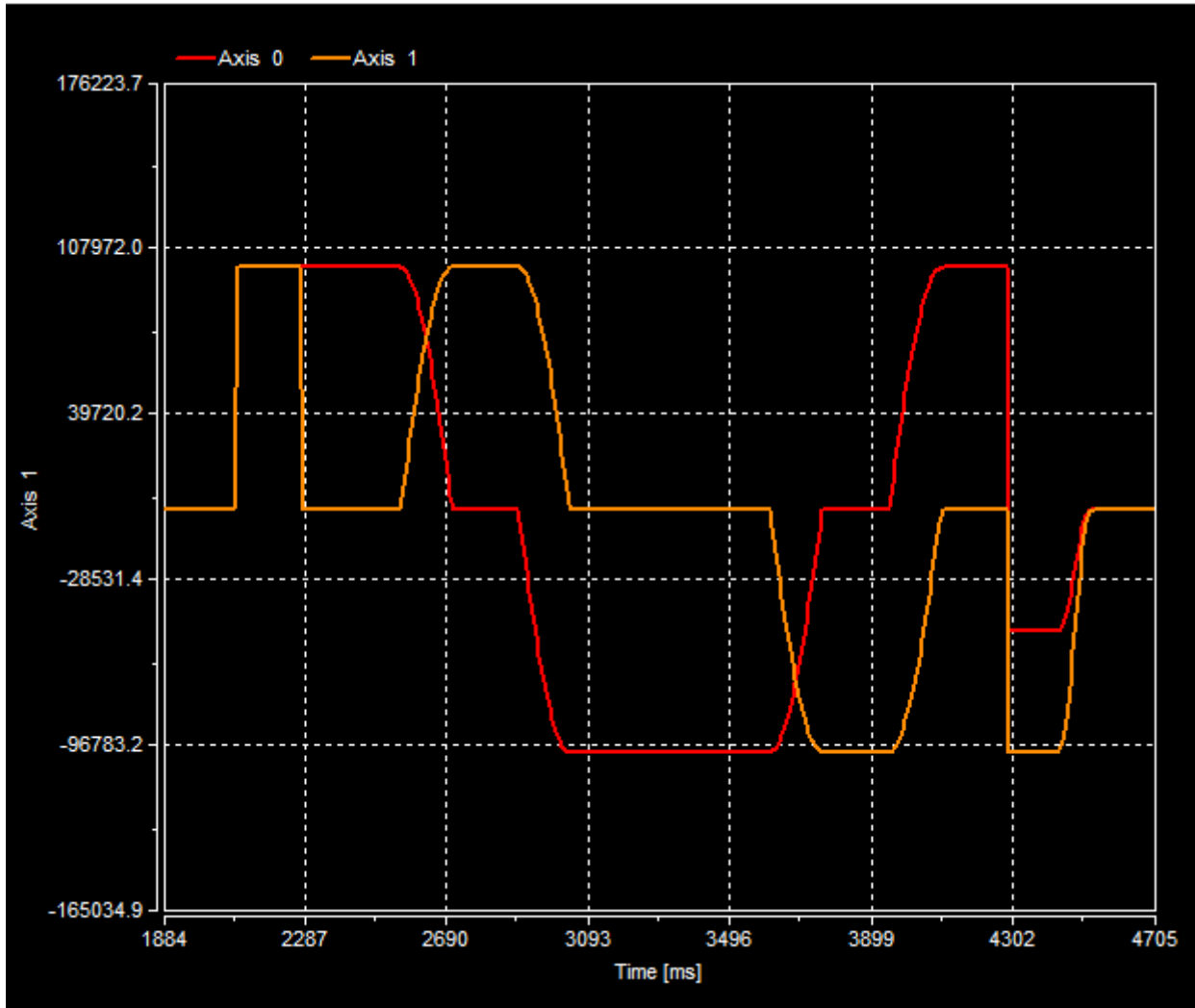
Info

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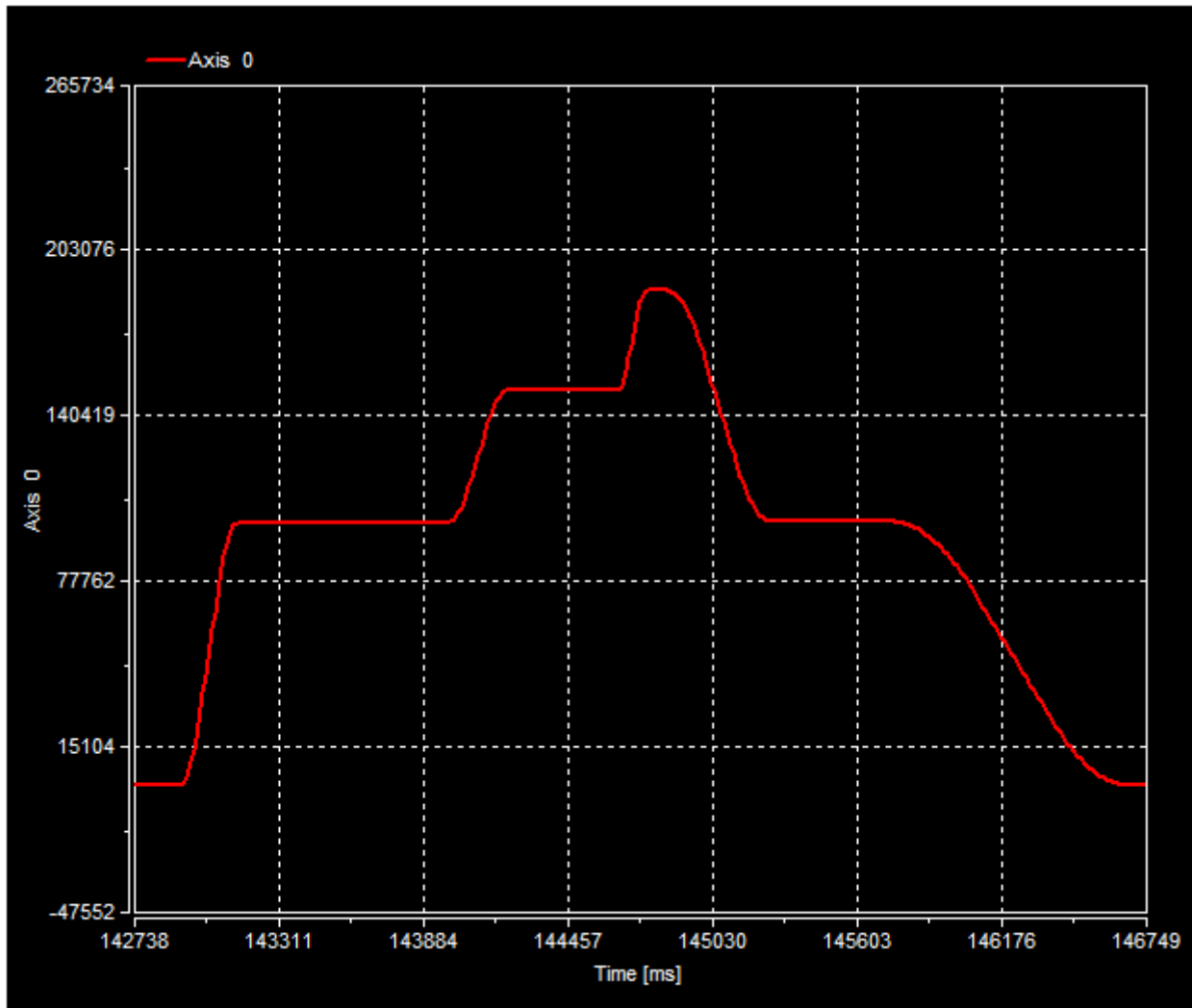


No	Function	I...	Para...	Param1	Param2	Para...	Param4	Param5	Param6	P...
0	IxMapAxes	0	3	0						
1	IxSetSpeedPattern	0	Vector	S_Curve	0	100000	100000	1000000	0	
2	IxLineTo	0	0	0	1					
3	IxSetSpeedPattern	0	Vector	S_Curve	100000	100000	100000	0	0	
4	IxLineTo	0	20000	20000	1					
5	IxLineTo	0	50000	20000	1					
6	IxArcATo	0	50000	30000	90	Enable				
7	IxLineTo	0	60000	50000	1					
8	IxArcATo	0	50000	50000	90	Enable				
9	IxLineTo	0	-10000	60000	1					
10	IxArcATo	0	-10000	50000	90	Enable				
11	IxLineTo	0	-20000	30000	1					
12	IxArcATo	0	-10000	30000	90	Enable				
13	IxLineTo	0	10000	20000	1					
14	IxSetSpeedPattern	0	Vector	S_Curve	100000	0	100000	0	1000000	
15	IxLineTo	0	0	0	1					



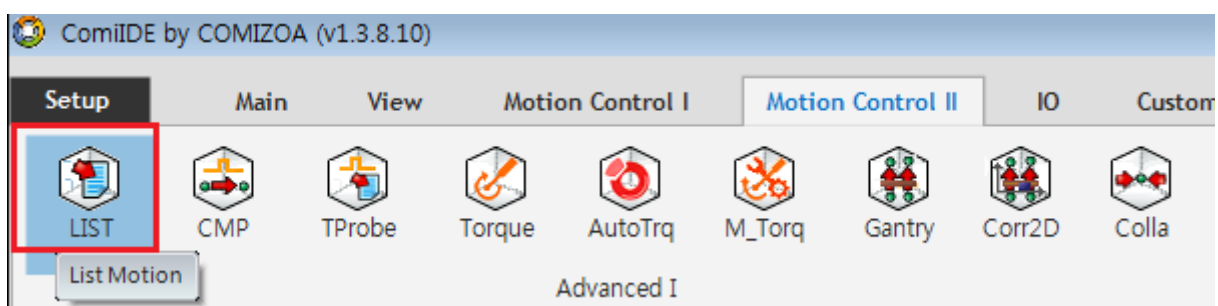


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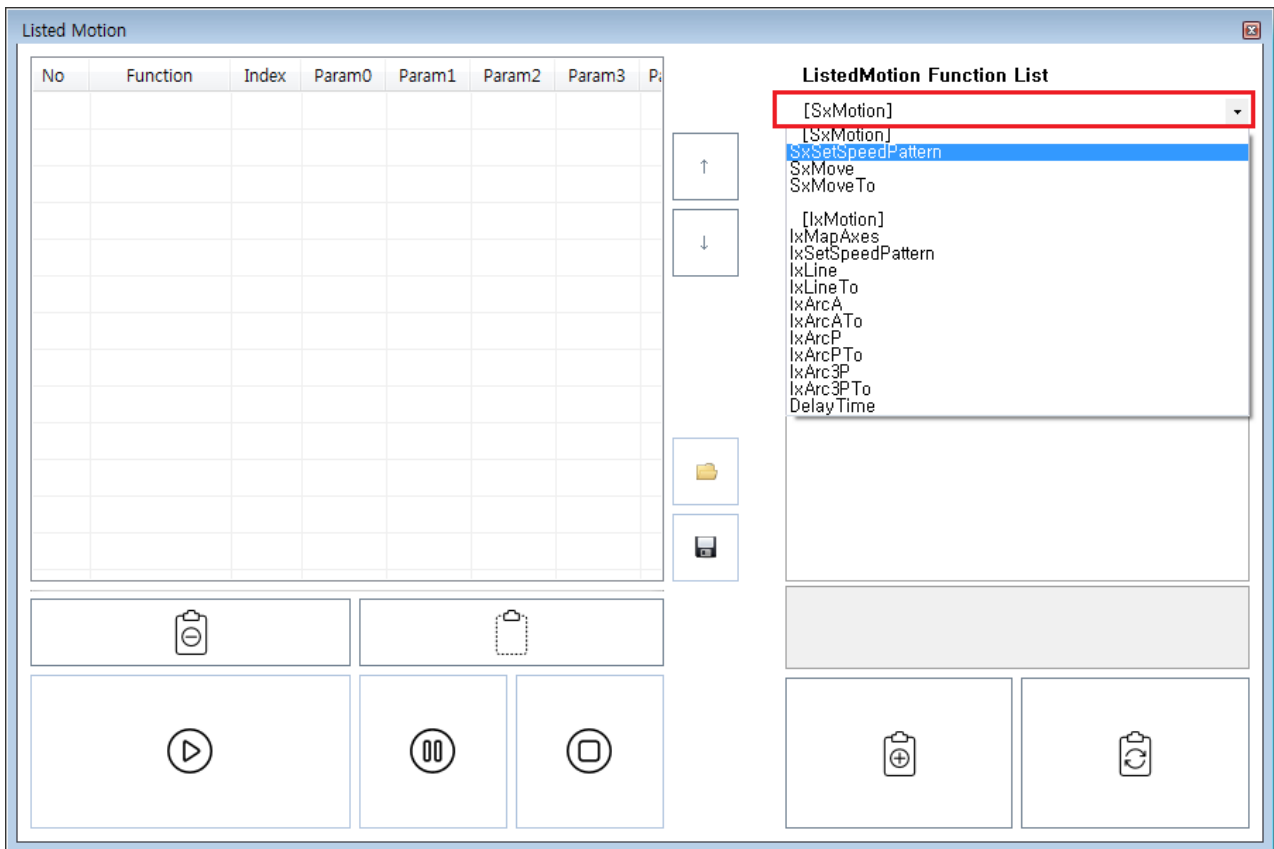


Form

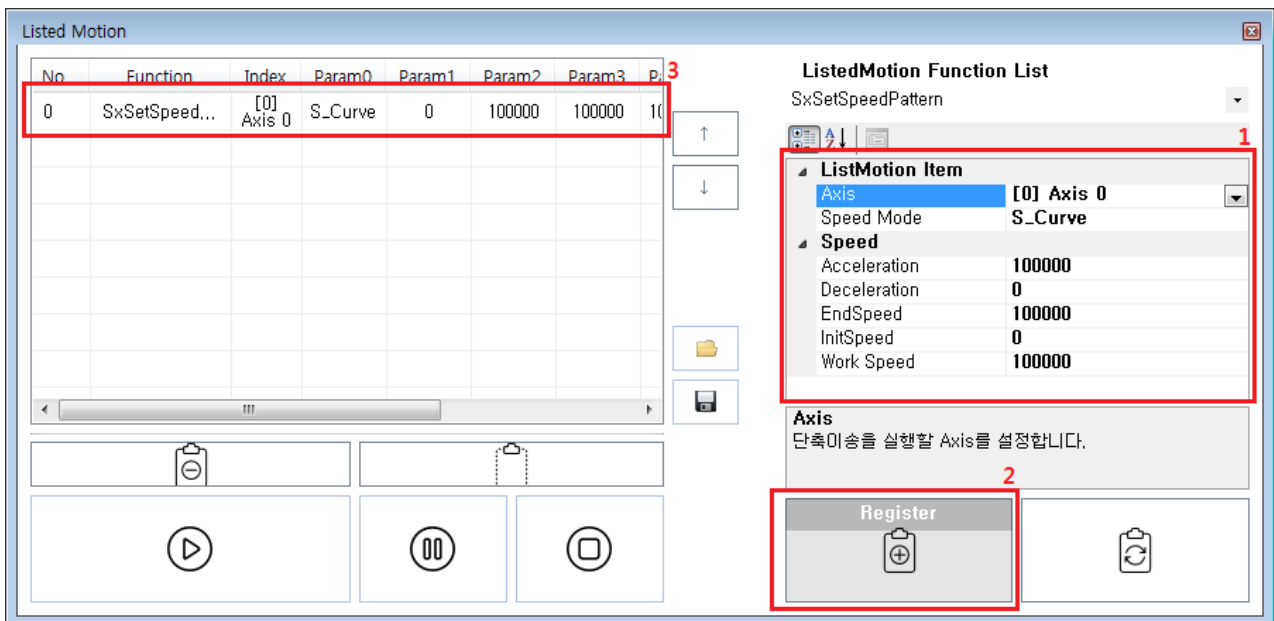
- MENU - Motion Control II - List



• ListMotion Function List Function



• Function Register , Item



- Item Register , Item

The screenshot shows the 'Listed Motion' window with a table of motion items. The first row is highlighted in blue and has a red box around it with the number '1'. The 'Register' button in the bottom right of the 'ListedMotion Function List' panel is highlighted in red with the number '2'.

No	Function	Index	Param0	Param1	Param2	Param3	Pa...
0	SxSetSpeed...	[0] Axis 0	S_Curve	0	100000	100000	10
1	SxMove	[0] Axis 0	20000	Enable			

ListedMotion Function List
SxSetSpeedPattern

- Axis: [0] Axis 0
- Speed Mode: S_Curve
- Speed:
 - Acceleration: 100000
 - Deceleration: 0
 - EndSpeed: 100000
 - InitSpeed: 0
 - Work Speed: 100000

Acceleration
Acceleration을 설정합니다

Register

- Item Modify , Item

The screenshot shows the 'Listed Motion' window with a table of motion items. The third row is highlighted in blue and has a red box around it with the number '1'. The 'Modify' button in the bottom right of the 'ListedMotion Function List' panel is highlighted in red with the number '3'.

No	Function	Index	Param0	Para...	Para...	Para...
0	SxSetSpeedPattern	[0] Axis 0	S_Curve	0	100000	100000
1	SxMove	[0] Axis 0	20000	Enable		
2	SxSetSpeedPattern	[0] Axis 0	S_Curve	100000	200000	200000
3	SxMove	[0] Axis 0	20000	Enable		

ListedMotion Function List
SxSetSpeedPattern

- Axis: [0] Axis 0
- Speed Mode: S_Curve
- Speed:
 - Acceleration: 100000
 - Deceleration: 0
 - EndSpeed: 200000
 - InitSpeed: 100000
 - Work Speed: 200000

Work Speed
Work Speed을 설정합니다

Modify

- Item up , Down

No	Function	Index	Param0	Para...	Para...	Para...
0	SxSetSpeedPattern	[0] Axis 0	S_Curve	0	100000	100000
1	SxMove	[0] Axis 0	20000	Enable		
5	SxSetSpeedPattern	[0] Axis 0	S_Curve	0	100000	100000
2	SxSetSpeedPattern	[0] Axis 0	S_Curve	100000	200000	200000
3	SxMove	[0] Axis 0	20000	Enable		
4	SxMove	[0] Axis 0	20000	Enable		
6	SxSetSpeedPattern	[0] Axis 0	S_Curve	100000	200000	200000
7	SxMove	[0] Axis 0	20000	Enable		

- Delete , Clear
- Start , ListMotion

No	Function	I...	Para...	Param1	Param2	Para...	Para...
0	IxMapAxes	0	3	0			
1	IxSetSpeedPattern	0	Vector	S_Curve	0	100000	100000
2	IxLineTo	0	0	0	1		
3	IxSetSpeedPattern	0	Vector	S_Curve	100000	100000	100000
4	IxLineTo	0	20000	20000	1		
5	IxLineTo	0	50000	20000	1		
6	IxArcTo	0	50000	30000	90	Enable	
7	IxLineTo	0	60000	50000	1		
8	IxArcTo	0	50000	50000	90	Enable	
9	IxLineTo	0	-10000	60000	1		

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