

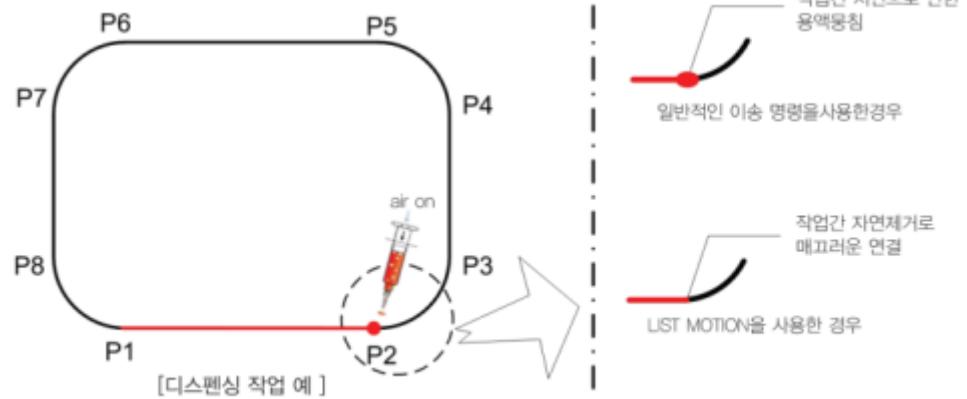
Info	1
.....	1
.....	3
TEST	4

List Motion

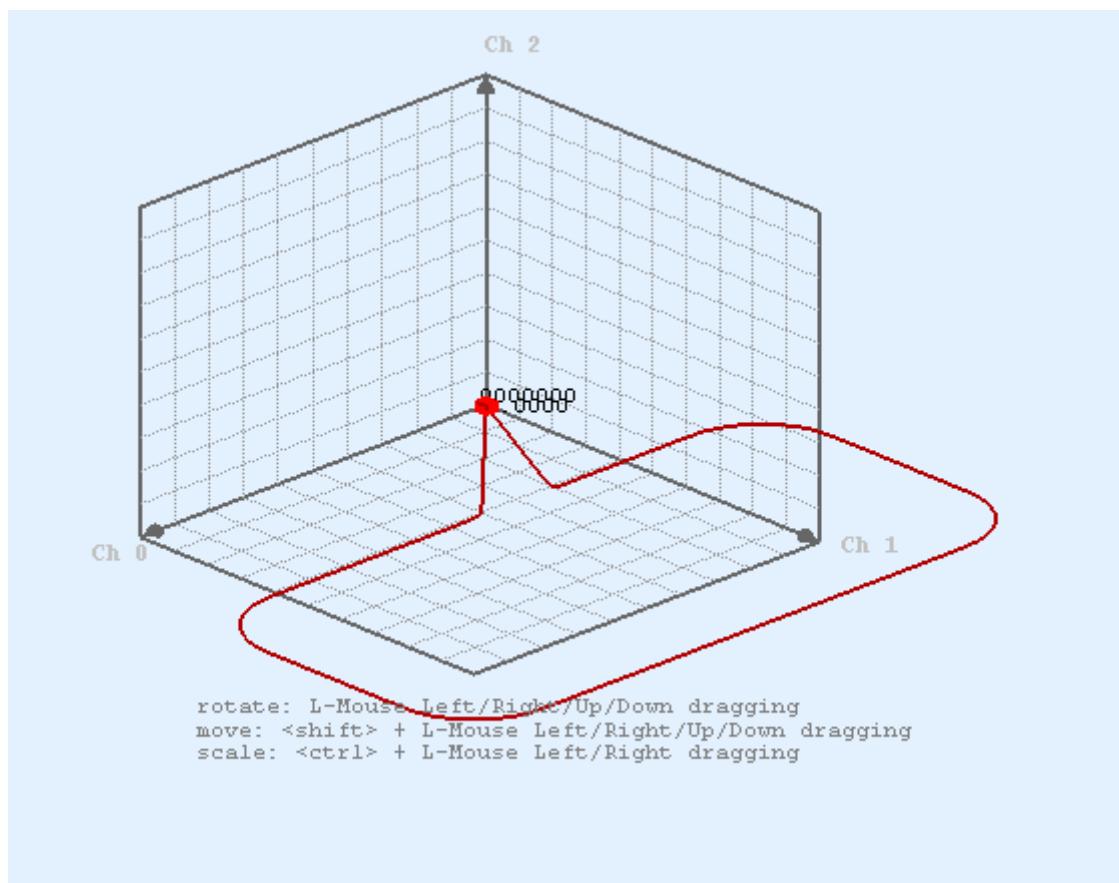
X

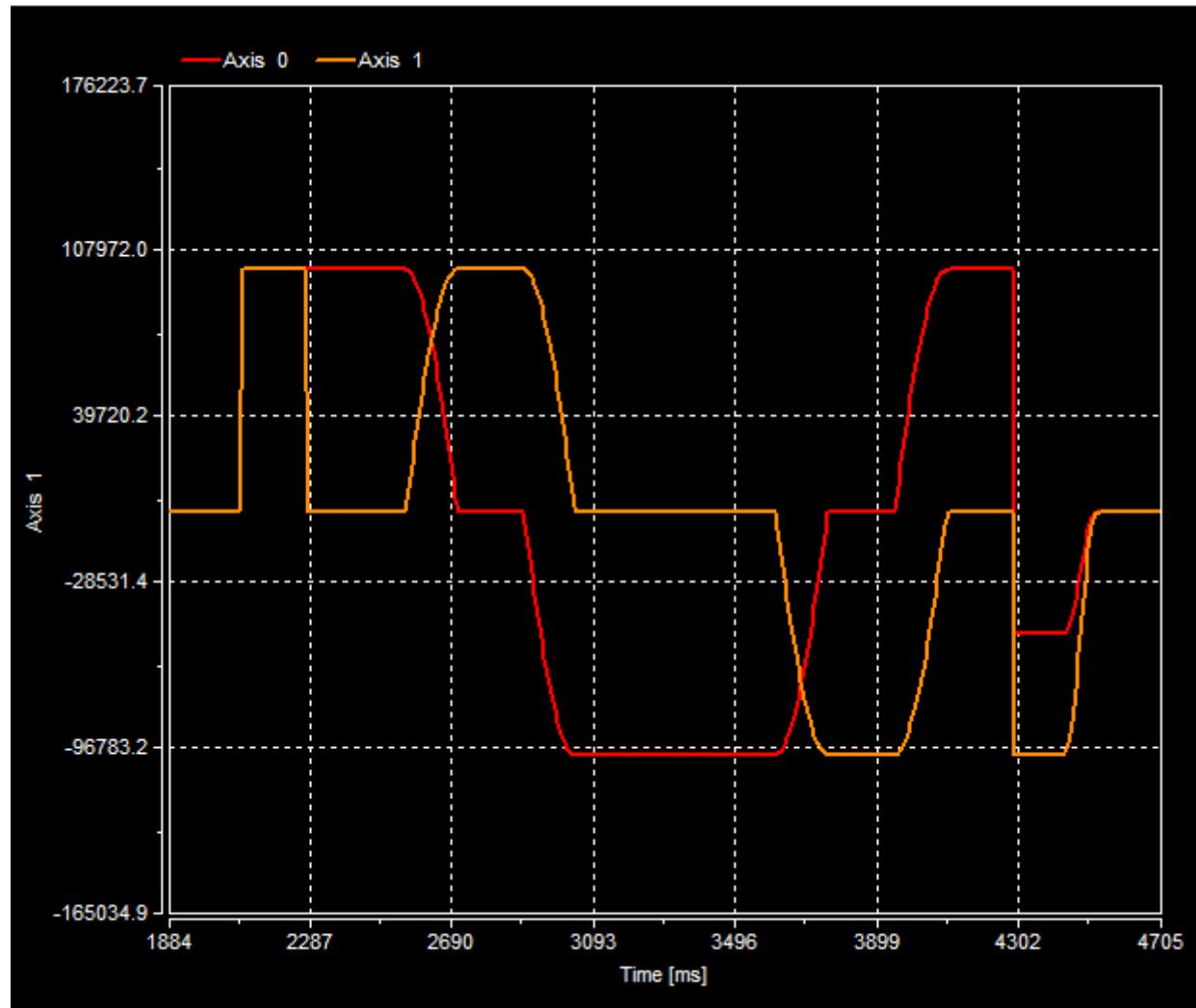
Info

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- (가 / /)
- .
- .

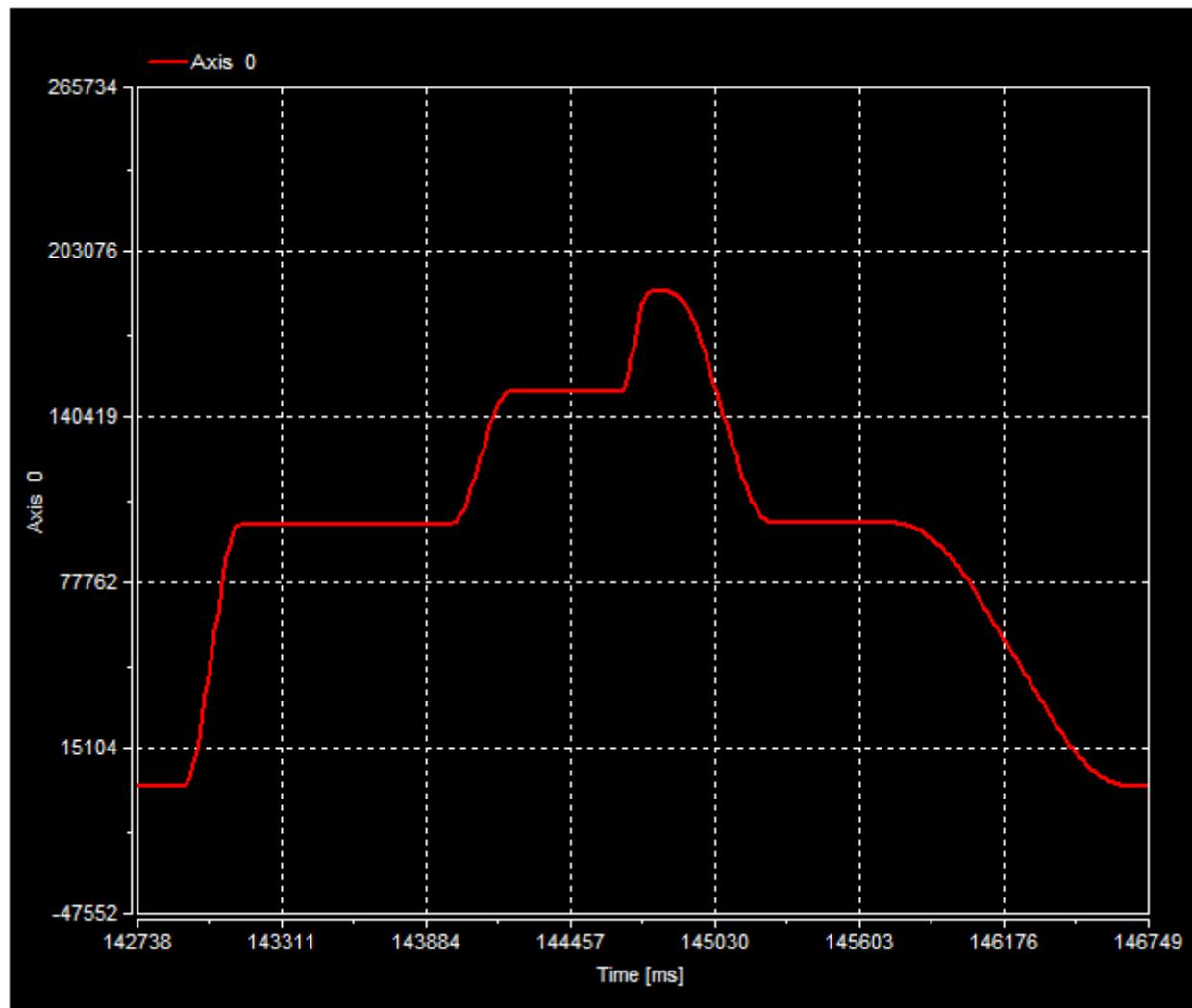


No	Function	L...	Para...	Param1	Param2	Para...	Param4	Param5	Param6	P...
0	IxMapAxes	0	3	0						
1	IxSetSpeedPattern	0	Vector	S_Curve	0	100000	100000	1000000	0	
2	IxLineTo	0	0	0	1					
3	IxSetSpeedPattern	0	Vector	S_Curve	100000	100000	100000	0	0	
4	IxLineTo	0	20000	20000	1					
5	IxLineTo	0	50000	20000	1					
6	IxArcATo	0	50000	30000	90	Enable				
7	IxLineTo	0	60000	50000	1					
8	IxArcATo	0	50000	50000	90	Enable				
9	IxLineTo	0	-10000	60000	1					
10	IxArcATo	0	-10000	50000	90	Enable				
11	IxLineTo	0	-20000	30000	1					
12	IxArcATo	0	-10000	30000	90	Enable				
13	IxLineTo	0	10000	20000	1					
14	IxSetSpeedPattern	0	Vector	S_Curve	100000	0	100000	0	1000000	
15	IxLineTo	0	0	0	1					



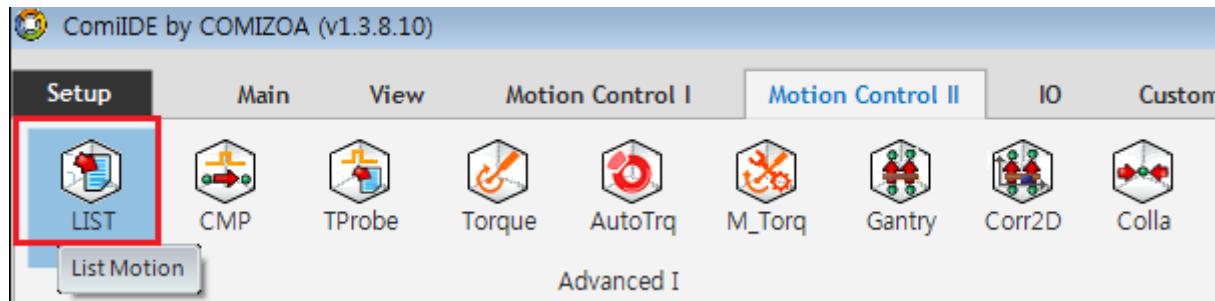


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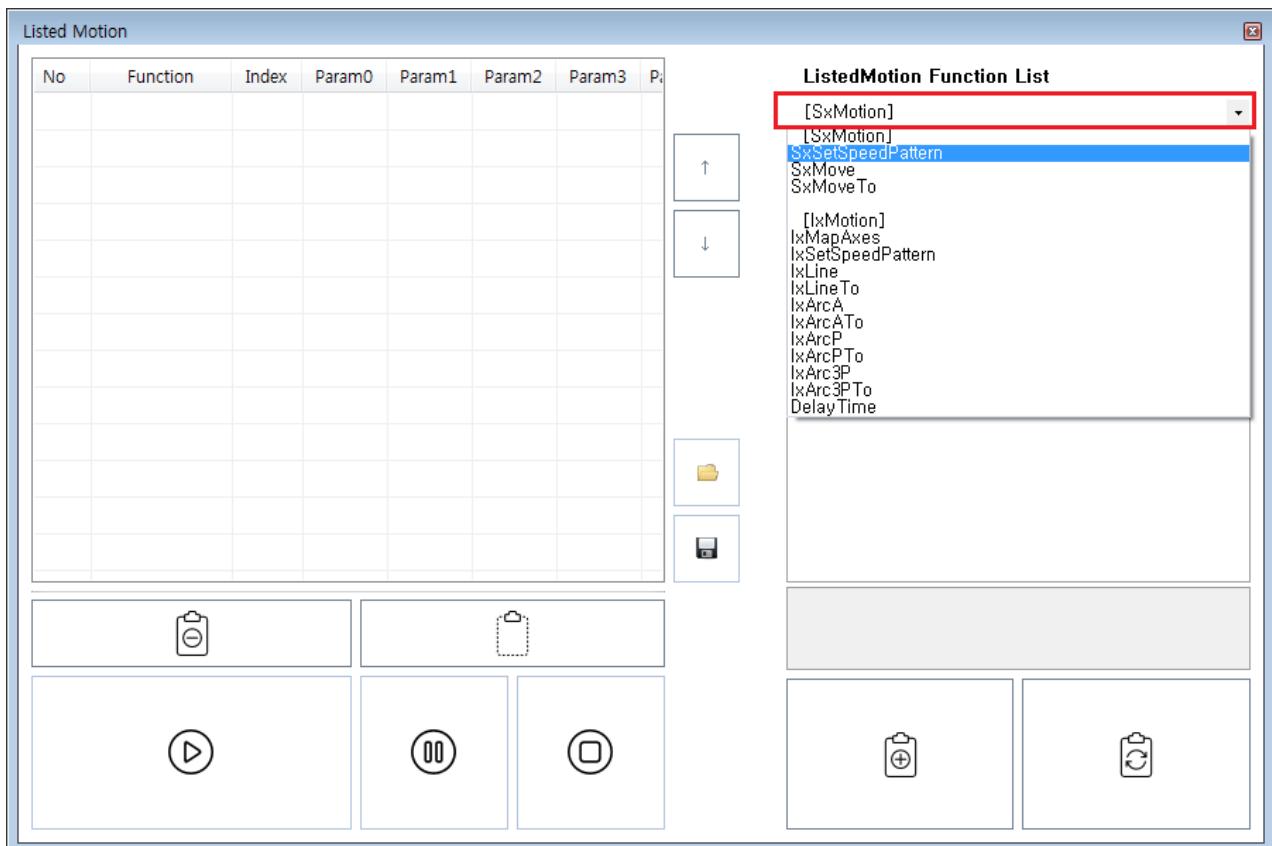


TEST

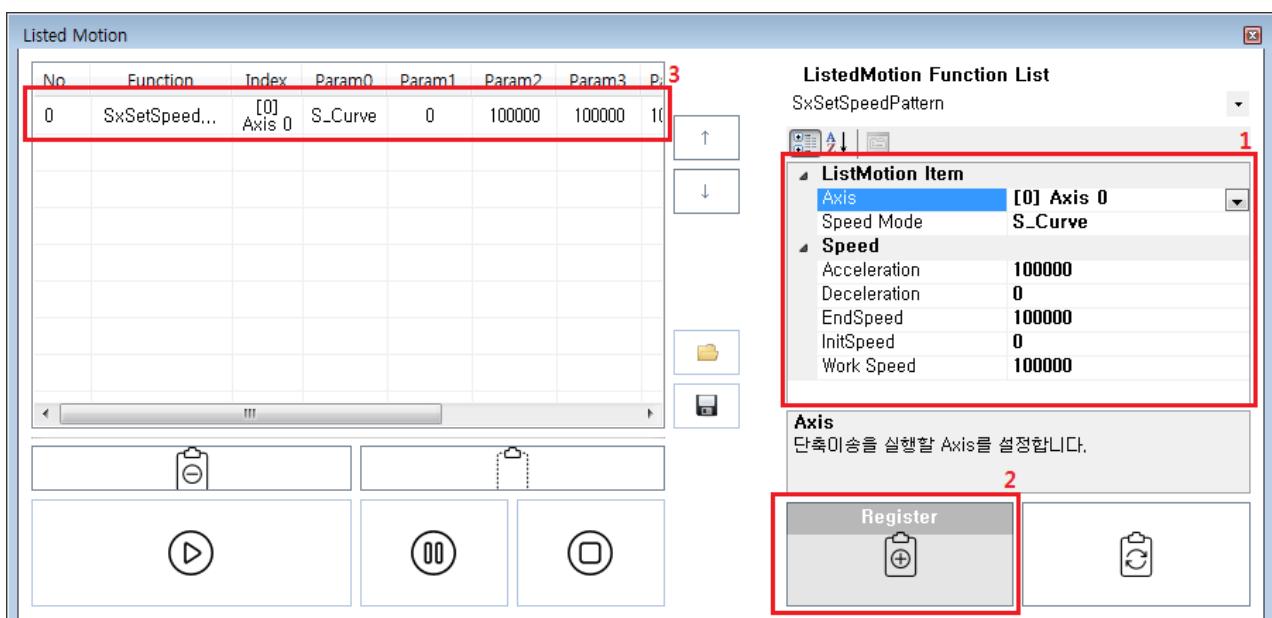
- MENU - Motion Control II - List



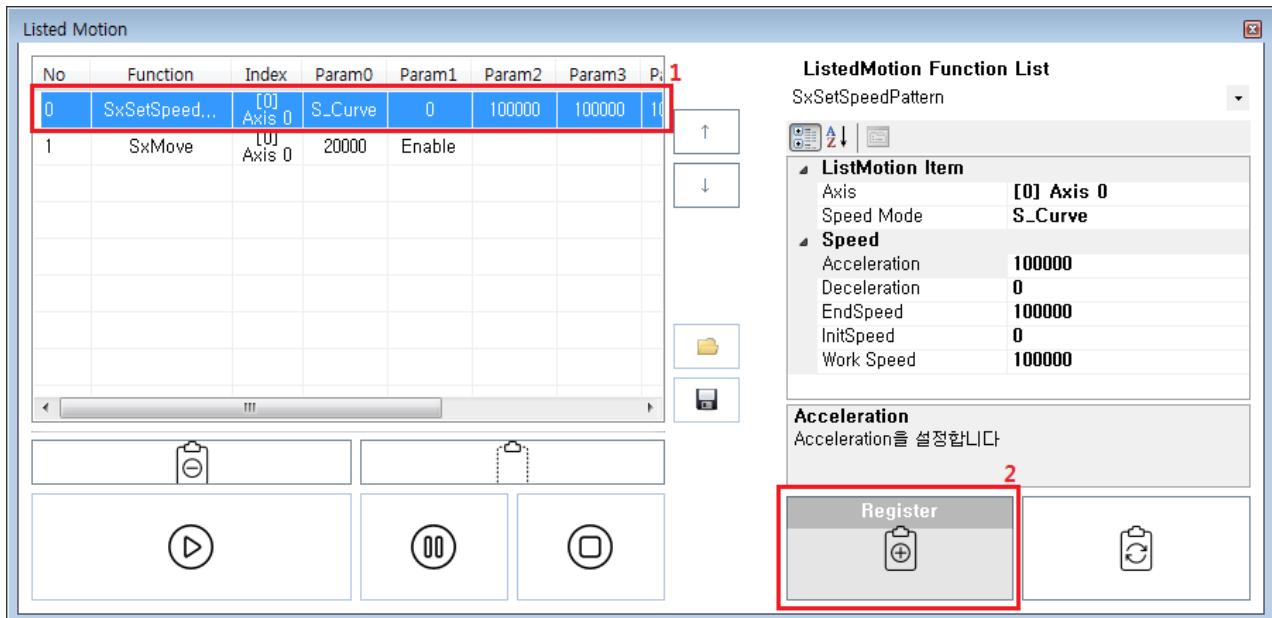
- ListMotion Function List Function



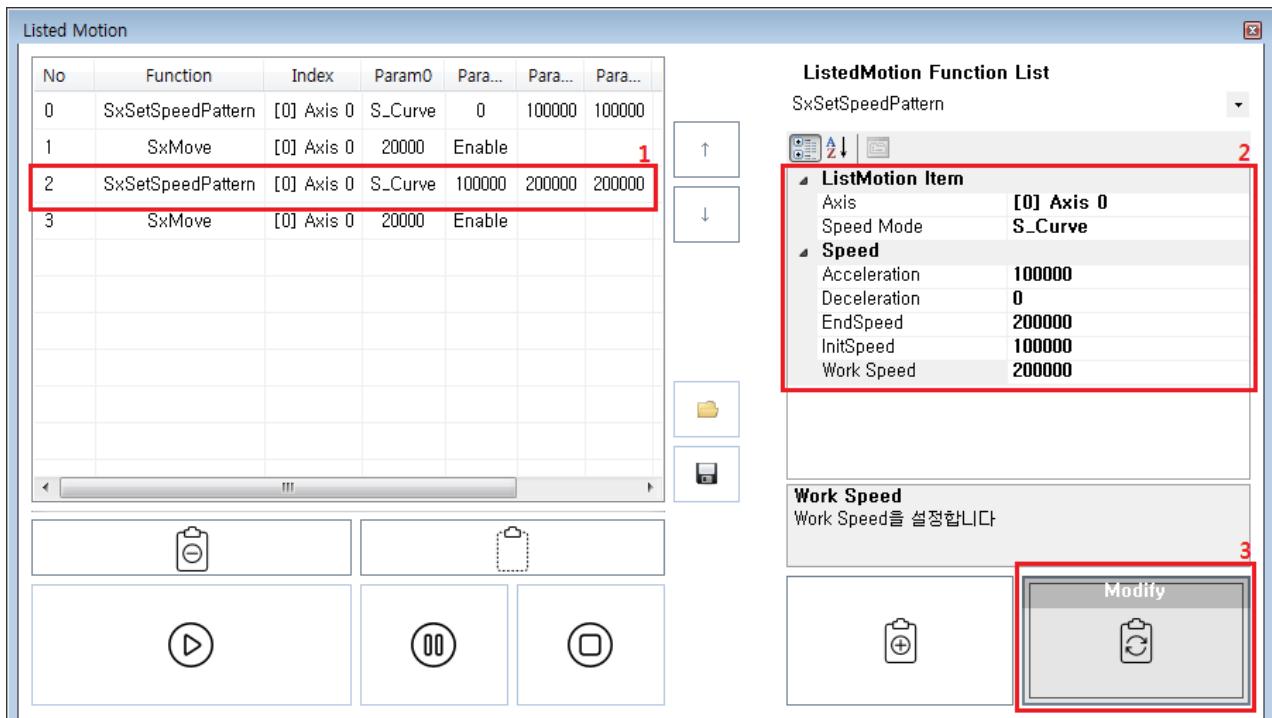
- Function Register , Item



• Item Register , Item



• Item Modify , Item



• Item up , Down

Listed Motion

No	Function	Index	Param0	Para...	Para...	Para...
0	SxSetSpeedPattern	[0] Axis 0	S_Curve	0	100000	100000
1	SxMove	[0] Axis 0	20000	Enable		
5	SxSetSpeedPattern	[0] Axis 0	S_Curve	0	100000	100000
2	SxSetSpeedPattern	[0] Axis 0	S_Curve	100000	200000	200000
3	SxMove	[0] Axis 0	20000	Enable		
4	SxMove	[0] Axis 0	20000	Enable		
6	SxSetSpeedPattern	[0] Axis 0	S_Curve	100000	200000	200000
7	SxMove	[0] Axis 0	20000	Enable		

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ListedMotion Function List
SxSetSpeedPattern

ListMotion Item
Axis [0] Axis 0
Speed Mode S_Curve
Speed
Acceleration 100000
Deceleration 0
EndSpeed 200000
InitSpeed 100000
Work Speed 200000

Axis
단축이동을 실행할 Axis를 설정합니다.

- Delete , Clear
- Start , ListMotion

Listed Motion

No	Function	I...	Para...	Param1	Param2	Para...	Para...
0	IxMapAxes	0	3	0			
1	IxSetSpeedPattern	0	Vector	S_Curve	0	100000	100000
2	IxLineTo	0	0	0	1		
3	IxSetSpeedPattern	0	Vector	S_Curve	100000	100000	100000
4	IxLineTo	0	20000	20000	1		
5	IxLineTo	0	50000	20000	1		
6	IxArcATo	0	50000	30000	90	Enable	
7	IxLineTo	0	60000	50000	1		
8	IxArcATo	0	50000	50000	90	Enable	
9	IxLineTo	0	-10000	60000	1		

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ListedMotion Function List
IxMapAxes

기타
MapIndex 0
MapMask 0 3
MapMask 1 0
Selected 0 Axis 0
Selected 1 Axis 1

MapIndex
MapIndex

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