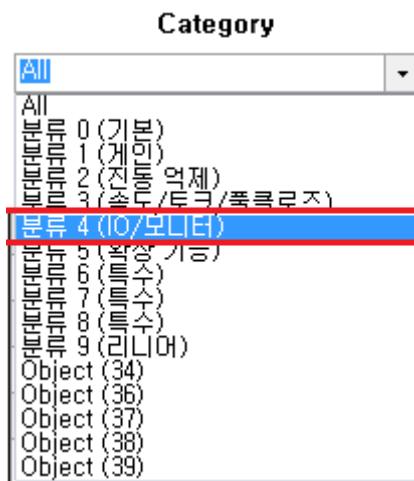




# MotionIO &

x LIMIT, ORG MotionIO

## 1 MotionIO

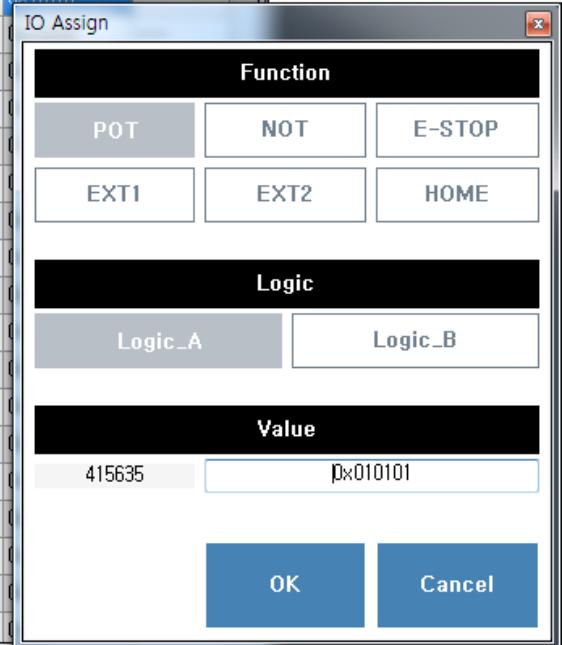


- Category 4 (IO/Monitor)
- Search Param

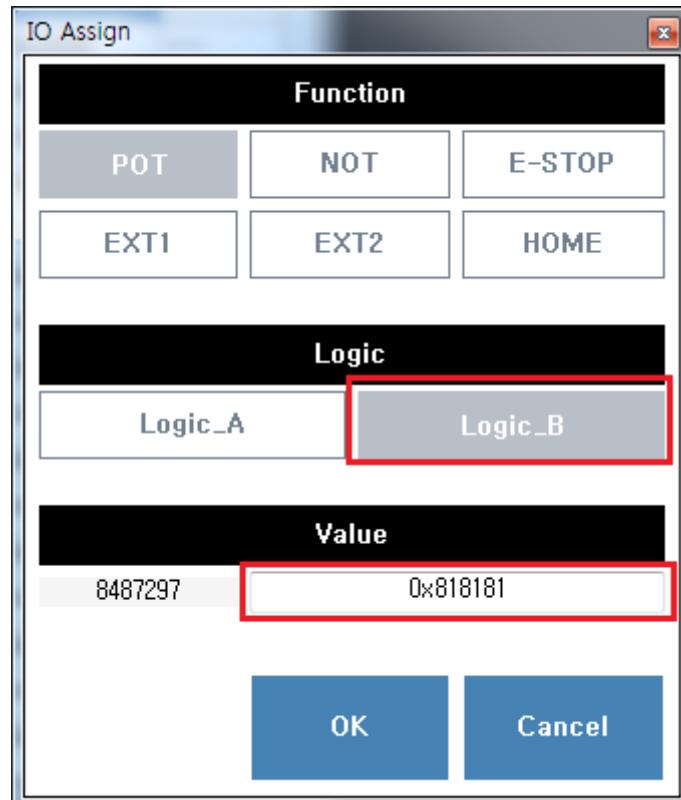
Item	Name	Minimum	Maximum	Defalut	Servo	Value	Unit
0	SI1 입력 선택	0x0000	0xFFFFFFF	0x323232	0x323232	0x323232	---
1	SI2 입력 선택	0x0000	0xFFFFFFF	0x818181	0x10101	0x10101	---
2	SI3 입력 선택	0x0000	0xFFFFFFF	0x828282	0x20202	0x20202	---
3	SI4 입력 선택	0x0000	0xFFFFFFF	0x222222	0x222222	0x222222	---
4	SI5 입력 선택	0x0000	0xFFFFFFF	0x222222	0x202020	0x202020	---
5	SI6 입력 선택	0x0000	0xFFFFFFF	0x202020	0x212121	0x212121	---
6	SI7 입력 선택	0x0000	0xFFFFFFF	0x212121	0x303030	0x303030	---
7	SI8 입력 선택	0x0000	0xFFFFFFF	0x313131	0x313131	0x313131	---
10	SO1 출력 선택	0x0000	0xFFFFFFF	0x30303	0x30303	0x30303	---
11	SO2 출력 선택	0x0000	0xFFFFFFF	0x101010	0x101010	0x101010	---
12	SO3 출력 선택	0x0000	0xFFFFFFF	0x10101	0x10101	0x10101	---

2

Item	Name	Minimum	Maximum	Defalut	Servo	Value	Unit
0	SI1 입력 선택	0x0000	0xFFFFFFF	0x323232	0x323232	0x323232	---
1	SI2 입력 선택	0x0000	0xFFFFFFF	0x818181	0x10101	0x10101	---
2	SI3 입력 선택	0x0000	0xFFFFFFF	0x828282	0x20202		
3	SI4 입력 선택	0x0000	0xFFFFFFF	0x222222	0x222222		
4	SI5 입력 선택	0x0000	0xFFFFFFF	0x222222	0x202020		
5	SI6 입력 선택	0x0000	0xFFFFFFF	0x202020	0x212121		
6	SI7 입력 선택	0x0000	0xFFFFFFF	0x212121	0x303030		
7	SI8 입력 선택	0x0000	0xFFFFFFF	0x313131	0x313131		
10	SO1 출력 선택	0x0000	0xFFFFFFF	0x30303	0x30303		
11	SO2 출력 선택	0x0000	0xFFFFFFF	0x101010	0x101010		
12	SO3 출력 선택	0x0000	0xFFFFFFF	0x10101	0x10101		
16	아날로그 모니터 ...	0x00	0x18	0x00	0x00		
17	아날로그 모니터 ...	0x0000	0xCCCCC...	0x0000	0x0000		
18	아날로그 모니터 ...	0x00	0x18	0x04	0x04		
19	아날로그 모니터 ...	0x0000	0xCCCCC...	0x0000	0x0000		
21	아날로그 모니터 ...	0x00	0x02	0x00	0x00		
22	제조사 사용	0x00	0x00	0x00	0x00		
23	제조사 사용	0x00	0x00	0x00	0x00		
24	제조사 사용	0x00	0x00	0x00	0x00		



- **Value**, IO Assign
- SI2 pin "POT", A



- Function Logic , Value
- Function , Value
- , Logic UI

- OK

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