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Application

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Version	Date	Installer	App
v.1.11.22.0	2026.01.19		Download
v.1.11.20.0	2025.07.22		Download
v.1.11.19.0	2025.07.09		Download
v.1.11.18.0	2025.03.28		Download
v.1.11.17.0	2025.02.12		Download
v.1.11.13.0	2024.09.27		Download
v.1.11.12.0	2024.09.12		Download
v.1.11.11.0	2024.08.20		Download
v.1.11.10.0	2024.06.21		Download
v.1.11.9.0	2024.05.29		Download
v.1.11.8.0	2024.05.24		Download
v.1.11.7.0	2024.05.17		Download
v.1.11.6.0	2024.05.07		Download
v1.11.2.0	2024.04.17		Download
v1.11.0.0	2024.02.23		Download
v1.10.5.1	2023.11.28		Download
v1.10.4.0	2023.08.28		Download
v1.10.3.0	2023.08.24		Download
v1.10.2.0	2023.07.21		Download
v1.10.1.0	2023.06.26		Download
v1.10.0.0	2023.06.01		Download
v1.9.3.9	2023.05.30		Download
v1.9.3.7	2023.03.31		Download
v1.9.3.4	2023.02.22		Download
v1.9.3.3	2023.02.20		Download
v1.9.3.2	2023.02.13		Download
v1.9.3.1	2023.02.02		Download
v1.9.3.0	2022.12.12		Download
v1.9.2.1	2022.11.29		Download
v1.9.2.0	2022.11.21		Download
v1.9.1.0	2022.11.15		Download
v1.9.0.0	2022.09.20		Download

v1.8.2.0	2022.09.19		Download
v1.8.1.0	2022.09.07	Download	Download
v1.7.0.0	2022.08.19		Download
v1.6.10.0	2022.08.04		Download
v1.6.9.0	2022.07.22		Download
v1.6.7.5	2022.06.15	Download	
v1.6.7.4	2022.06.08	Download	
v1.6.7.2	2022.05.04	Download	
v1.6.7.0	2022.04.15	Download	
v1.6.6.0	2022.04.04		
v1.6.5.0	2022.03.24		
v1.6.4.0	2022.02.07		Download
v1.6.1.4	2021.12.14		Download
v1.5.4.24	2021.10.20		Download
v1.5.4.2	2021.04.20		Download
v1.5.2.0	2021.01.04		Download
v1.5.1.0	2020.12.04		Download
v1.5.0.0	2020.07.31		Download
v1.4.2.0	2020.05.29		Download
v1.4.1.0	2020.04.29		Download
v1.4.0.0	2020.04.23		Download
v1.3.10.0	2020.03.20		Download
v1.3.9.0	2020.03.19		Download
v1.3.6.0	2018.08.13		Download

1.11.20.0

Debugs

- Oriental Servo Config , CKD Type Config
- DeviceList Sorting

Adds

- Axis PDO

1.11.19.0

Debugs

- Slot AutoDetection
- EEpromData size type :ushort → int
- LX557

Changes

- Config.IsDetectModule PreOP

Adds

- Crevis MDP IO Channel Mapping

1.11.16.0

Debugs

- FormGantry
 - CoordinateType
 - TeachingByPosition
 - , Torque가 1000
 - Setup Apply 가

1.11.18.0

Debugs

- cmmsdk load DIO devCount
- ETS-MC02P : physAdd + 1 → physAddr - 1

Changes

- SoftEtherCAT.IsLoadFromFile 가
- NetState AIState . 가
- EtherCAT Serial Ch
- Graph Channel Selector

Adds

- PDO Serial

1.11.17.0

Debugs

- Config Download (v1.11.14.0)
- SlotScan

Adds

- Config.WriteTojson 가

1.11.16.0

Debugs

- FormGantry
 - CoordinateType
 - TeachingByPosition
 - , Torque가 1000
 - Setup Apply 가

1.11.15.0

Debugs

- FW Update MotorMonitor 가
- Graph가 Document

Adds

- formPDO : 402 profile
 - FW : 2.145

- DRV : 2.15
- DLL : 2.17
- CPF to JSON 가

Changes

- Scan / Download
- ecGn_SetBootWaitMode : ecGn_LoadDevice() ,

1.11.13.0

Debugs

- ReverseConnectionCheck Net

Adds

- Check ReverseConnection 가

Changes

- FormSetup.Form AxisVisible, AxisIoVisible
- LogView.AlarmMonitor

1.11.12.0

Debugs

- Slot ,
- StyleMode IO Form
- SCAN Exception Message
- MotorMonitor Lock
- beginner mode

Adds

- EEPROM.Updater : Minimum checkbox 가 ()
- Axis.DO 가

- MultiAxis : DI/DO 가
- C-Net 가

Changes

- **beginner mode** LogView 가 가
- EEPROM.Updater : write error
- IdentificationADO 0x1000~0x1003
- beginner mode multi
- ProjectManager.RangeMode

1.11.11.0

Debugs

- FirmwareUpdater : EtherCAT 0 device
- RangeMode 가
- Configurator ApplyAll

Adds

- x86 / x64 가
- PDO EtherCAT Serial Test (No serial daemon required)
 - Config Serial
- Config.ESIView XML Tree 가 Update
- cEIP Serial 가
- AioMode, RangeMode Project 가 (Save / Load 가)
- Shell.CaptureMode 가
 - DiffOnly Property 가

Changes

- cEIP , AutoLoad 가
- EtherCAT Net
- EtherCAT Addressing Addressing
- EtherCAT
 - IsPdoAsAxis Property 가

1.11.10.0

Debugs

- EtherCAT.SyncAxis
- FormDevList.NodeSorter
 - IO Sorting
 - OrderByAddress
-
- DI Projectfile load Channel

Adds

- ProjectManager.pjt3 가
 - Setup.ProjectFileExtension 가
- 가
 - LossFrame
 - Slave Comm Error
 - DevList not running
 - CommErrorThreshold Property 가
- TopologyView LossFrame, DcCount Monitor 가
- FormAlarmList 가
 - , LogView
- FormSerial.Repeat 가
- 가

Changes

- EtherCAT.Config AIStateChange 1 가
- Dock Crash ,
 - BegineerMode Crash , BegineerMode
- FormAI, FormAO

1.11.9.0

Debugs

- LogView.Alarm hide
- Project load customDoMap

Changes

- ServoAlarmCode logging

1.11.8.0

Debugs

- Profile 401 ESI ProfileNo
- Config Do, DI PdoMap 가 map 가 sm
- ProcessData Excluded , Map IoType

1.11.7.0

Changes

- Alias Read 0xCCC
- ESI PdoAssign

Debugs

- DevList.Find 가

1.11.6.0

Debugs

- Config net Update AIStatus 가

1.11.5.0

Adds

- App 가

Debugs

- Dock
- NetState : RoundTrip.Set

1.11.4.0

Adds

- Config : SlotGroup Slot

Changes

- CycleTimeSync@Factor
- 402 Profile 가 가 , PhysAddr

Debugs

- DeviceList slot
- Omron CJ1W-ECT21 Config

1.11.3.0

Adds

- DevList.Search Module 가
- SearchTextBox "Search" 가
- FormAiStatusCode : , Code가 0
- SdoAbortCodeDescription 가 : Shell LogViewer 가
- FormSetup.Form.AiPrecision Property 가
- Shell.Check 가
- ELMO Slot Driver
- FormFirmware.Reset MultiSelect
- NetState EscState
- Config.CheckMultiAxis

Changes

- DcOffsetDefault
- 5001 Profile Step ID PhysAddr + 1 (: ID = PhysAddr)

Debugs

- Disconnect Topology Update Topology
- DevList.Search :
- NetID 0 FormESC
- FormSlot Module ModIndent가 0 가
- NetState

1.11.2.0

-
- ControlLock 가
- AppSetup.t.formInfo.AlarmMonitor.DisplayAlarm Property 가
- Config.InPdoSkipCount Property 가
- AllowNodeNameChange Property 가¹⁾
- DeviceList.xml 가
- Config.DriverRawPDO
- AIState , Stop
- FormFirmware.Reset Device
- RemoteMode
-
- FormAI / FormAO Graph 가
- Dictionary enum
- TempController 0
- FormSetup 가
- Config
 - , 가
 - NetInfo.LogicIn / NetInfo.LogicOut Servo 가
 - Scan / Download Exception
 - IO Scan/Download 1 Dock
 - Download BackupFile Exception
- Shell
- Master-Slave
- GetModulInfos Exception ²⁾

1.11.1.0

- App
- Dock Expert
- 5001 Profile IO
- FormDevList
 - ExpandOne, ExpandAll, CollapseOne, CollapseAll 가
 - SearchNodeWithChannelName 가
 - DeviceName 가
- MotorMonitor : ColumnCount Property 가
- FormDIO
 - RootColumnCount Prop가rty 가 : DIO Form ColumnCount
 - ColumnCount_1 Enum 가
- FormAI / FormAO : Precision
- Setup
 - AppSetup.Form.DeviceList.InitTreeLevel Property 가
 - AutoLoa .NameOnly Property 가
- Config
 - TopologyView : Port line
 - Module Append
 - DefaultZoom
 - ProfileNo ³⁾
 - UpdateForm : Event
 - ID / ID , TreeView
 - MultiAxis ID 가⁴⁾
 - TopologyView AIState ⁵⁾
 - DI / DO StartCh 가
 - SM / FMMU ⁶⁾
 - DioMap, AioMap Leak
 - IsRevisionNoNotMatchAnError Property가 false , RevisionNoNotMatch
 - Net , TopologyView Update
 - CustomIoMap : Map 가
 - MDP type Object-DataType Matching ⁷⁾
 - Object DataType Size가 , Object DataSize
 - InfoRefFilePath Node
- ServoTunes
 - ServoTunes
 - LoadOne
- AlarmMonitor 가 : Axis Alarm, Slave CommError
- EtherCAT
 - MailBox Abort ⁸⁾ AbortCode log 가
 - Device가 ID가 0 가
 - AlarmState Property 가 : AIState가 AlarmState AlarmMonitor

1.11.0.0

- SlaveCfg : ProfileNo 가
- 402 Profile Address
 - 402 Profile 64 .
 - , INVALID_ADDRESS_IN_402 ConfigError
- ConfigError 가 ()
- formConfig Leak
- ProfileNo.5003
- ServoTunes Data Read Error
- UsingStationAddress Property 가
 - CSA
- FormConfig.TopologyView
 - AIStatus 가
 - Group AIStatus
- Config.BaseAIState Property 가
- DcOffsetDefaultValue 가
- Firmware Reset : Main → Firmware

1.10.6.0

- EtherCAT
 - **DLL Logger** **AppDown**
 - Dictionary Search 가
 - DataType Object bit 가 가
 - TempController 가
 - Scan ecCfg_SetSlaveConfig : PreOP
 - ESI SM Enable Enable
- cEIP
 - cEIP AppDown
 - cEIP Version Parsing
 - cEIP MotorState Update failed
- NEMO
 - FW, Lib Version read failed

1.10.5.0

- SoftEtherCAT 가
 - ESC, SlaveRW
- EtherCAT Config
 - FMMU Section : Servo Sect
 - EBus_2 + Mii_2 Type Matching
 - ProcessData Entry Type ETC 가
- DO Repeat RepeatCount 가 0 ,

1.10.4.0

- IO Form Dock 가
- Setup : FormIO HideMenu Property 가

1.10.3.0

- Config
 - TopologyView : PortMonitoring Option 가
 - NetInfo : DcOffset : %
- Dictionary : Enum
- ⁹⁾ 가
- EtherCAT : OPMODE_PT 가

1.10.2.0

- FormConfig : Slave AutoReset 가
- FormPDO : 2 ~ 7 bit size Data 가
- FormSlave : EEPROM Update Bootstrap Data 가
- [10\)](#)

1.10.1.0

- EtherCAT
 - ETS-MC02P
 -
 -
 - SVON_Logic 가
 - Dictionary bit write
 - Config.TopologyView : Drawing , StandAlone Master Hub 가
 - FormSlaveRW Device가 1 ID가 0 , DeviceID (netID 가 0)

1.10.0.0

- EtherCAT
 - Coupler Slot , : Slot → Coupler
 - Config : Address Net SlaveList가
 - UnitDistance 가
 - Topology Line
 - Configurator Net
 - Scan Download DCSync
 - Lib (ODM 가)
- ServoTunes
 - List View

1.9.3.9

- EtherCAT
 - 가 , IO가 IO Form
 - null
 - ESI InfoReference
 - TopologyView MasterDC Port가
 - FormSlaveRW Device가 1 ID가 0 , DeviceID (netID
가 0)

1.9.3.8

- EtherCAT Lib

1.9.3.7

- Shell
 - API ,
- EtherCAT
 - Firmware Upload UI
 - ETS-MC02P, CMC HomeReturn

1.9.3.5

- DeviceList
 - EtherCAT (Driver) : MajorNo.MinorNo.BuildNo.RevNo

1.9.3.4

- DeviceList
 - EtherCAT : MajorNo.MinorNo.BuildNo.RevNo
 - EtherCAT Version Compare

1.9.3.3

- HomeReturn
 - HomeReturn , MotorMonitor / AxisList

1.9.3.2

- ServoTunes
 - Nikki Denso : Nikki Denso 가 , Exception Error
 - Servo가 Net ServoTunes

1.9.3.1

- EtherCAT InitAIState DontChange , PDO

- Slave SDO Read
- ServoTunes EEPROM Write 가

1.9.3.0

- EtherCAT Version : File → GetVerInfo
- AutoSaveEnable, AutoSavePath 가
- AutoLoadEnable, AutoLoadPath 가
- FirmUp : 0 State가
- DO Custom Channel Control : Setup
- LX554 48 : LX554 → LX554(48)
- LX553 : LX553 → LX552(40)

1.9.2.1

- EtherCAT HomeReturn Success
- UnknownESC Register Read (DIStatus)
 - TopologyView, ESC Viewer Update
 - 1.9.2.0 YASKAWA Driver Topology가

1.9.2.0

- ESC Viewer
 - PortControl 가

- UI
- ESC Type Register Read/Wrtie
- TopologyView
 - ESC Redundancy Check
 - Port Open ESC
- DSP Viewer
 - FW 2.66 EEclnfoID 가 (SendCount, ReceiveCount)
 - Read Checkbox 가
- DeviceList
 - EtherCAT VersionCheck

1.9.1.0

- ServoTunes
 - UI
 - Write One-All, Write All-All
- Config
 - TopologyView
 - SlaveTree
 - Coupler - Coupler / Hub - Hub
 - PortOpen
 - SlaveInfo DcInfo 가
 - OHT_Step 가
 - 402 Profile Axis Info Update
 - Scan
 - Master Redundancy
- FormIO
 - EtherCAT IO Form Title NetID 가
 - EtherCAT AI / AO Aio Mode
 - DIO GetMulti Selction 가 (GetMulti / GetOne)
 - LX534 + 64 IO , SDK 32
- DeviceList
 - EtherCAT Slot 10 , Sorting
 - 1,10,11,2,3,4 1,2,3,4,10,11
- Dictionary
 - , UI
- Shell
 - ToHex(),ToDec(),ToBit() 가

- FirmUp
 - DeviceNode DeviceInfo Update

1.9.0.0

- Config DC-Sync Factor (OP)

1.8.2.0

- Dictionary : EnumType null
 -
- AI / AO Form : Multi-Channel Name Copy/Paste
- SevoTunes : SanyoDenki, NikkiDenso

1.8.1.1

- SlaveRW : SDO Read Sign/UnSign
- DevList Form : PulseType
- Config : 402Profile DcSyncMode가 가

1.8.1.0

- CMC Axis 가
- EtherCAT FW Version 1.60 DCSyncEnable

1.8.0.0

- EtherCAT DcSyncEnable 1, 2 가
- Dictionary : EnumType Text
- SDP Type Visible 가
- 가 Log Skip
- ServoTunes : Yaskawa EtherCAT

1.7.0.1

- Setup Form MinorBugFix
- Setup Form NEMO ELP Logic

1.7.0.0

- EtherCAT ReserseConnetionCheck MinorBugFix
- EtherCAT Multi-Device FirmwareUpdate
- EtherCAT Virtual Module Append MinorBugFix

EtherCAT

- [Package](#)
- [Example](#)
- [Manual](#)
- [ESI](#)
- [Certificate](#)
- [ETC](#)
- [History](#)

- **Package : Firmware / Driver / Library Application / Examples / Manual**
- **Cores : Firmware / Driver / Library**

EtherCAT PCI

Stable (,)

Ver.	Firmware	Driver	DLL	Package	Cores
230523_1 whql (Stable)	v2.83	v2.5.1.0	v2.5.3.0	Package	Download(Cores)

()

Ver.	Firmware	Driver	DLL	Package	Cores
260318_0 whql	v2.169	v2.15	v2.31		Download(Cores)
260224_0 whql	v2.168	v2.15	v2.31		Download(Cores)
VC Redist VC Redist가 가 (VC Redist v14)					
260114_0 whql	v2.168	v2.15	v2.30		Download(Cores)
250917_0 whql	v2.167	v2.15	v2.29	package	Download(Cores)
250909_0 whql	v2.166	v2.15	v2.28		Download(Cores)
250903_0 whql	v2.165	v2.15	v2.28		Download(Cores)
250808_1 whql	v2.165	v2.15	v2.27		Download(Cores)

Ver.	Firmware	Driver	DLL	Package	Cores
250411_0 whql	v2.158	v2.15	v2.22	package	Download(Cores)
250212_0 whql	v2.150	v2.15	v2.19		Download(Cores)
250210_0 whql	v2.149	v2.15	v2.19		Download(Cores)
250124_0 whql	v2.148	v2.15	v2.19		Download(Cores)
250121_0 whql	v2.147	v2.15	v2.19		Download(Cores)
240711_1 whql	v2.135	v2.10	v2.11	package	Download(Cores)
240705_1 whql	v2.132	v2.10	v2.11		Download(Cores)
240703_0 whql	v2.131	v2.10	v2.11		Download(Cores)
240626_0 whql	v2.131	v2.10	v2.10		Download(Cores)
240621_0 whql	v2.129	v2.10	v2.10		Download(Cores)
240612_0 whql	v2.128	v2.10	v2.10		Download(Cores)
240610_0 whql	v2.127	v2.10	v2.10		Download(Cores)
240605_1 whql	v2.126	v2.10	v2.10		Download(Cores)
240528_1 whql	v2.122	v2.10	v2.10		Download(Cores)
240528_0 whql	v2.121	v2.10	v2.10		Download(Cores)
240523_0 whql	v2.120	v2.10	v2.10		Download(Cores)
240521_0 whql	v2.119	v2.10	v2.10		Download(Cores)
240517_0 whql	v2.118	v2.10	v2.10		Download(Cores)
240510_0 whql	v2.117	v2.7	v2.9.2		Download(Cores)
240503_0 whql	v2.116	v2.7	v2.9.2		Download(Cores)
240430_0 whql	v2.115	v2.7	v2.9.2		Download(Cores)
240423_1 whql	v2.113	v2.7	v2.9.2		Download(Cores)
240415_0 whql	v2.112	v2.7	v2.9.2		Download(Cores)
240223_0 whql	v2.107	v2.7	v2.8		Download(Cores)
ComiIDE v1.11 240223_0				(-ComiIDE v1.11)

Ver.	Firmware	Driver	DLL	Package	Cores
2022.03.15	v2.39			-	Download (Cores)
2021.12.14	v2.27			Download(Package)	Download (Cores)
2021.04.05	v2.11			Download(Package)	Download (Cores)
2021.02.26	v2.7			Download(Package)	Download (Cores)
2021.01.05	v2.5			Download(Package)	Download (Cores)
2020.11.25	v2.3			Download(Package)	Download (Cores)
2020.11.23	v2.2			Download(Package)	Download (Cores)
2020.11.06	v2.1			Download(Package)	Download (Cores)
2020.09.21	v2.0			Download(Package)	Download (Cores)
2020.08.05	v1.98			Download(Package)	Download (Cores)
2020.06.17	v1.97			Download(Package)	Download (Cores)
2020.04.27	v1.94			Download(Package)	Download (Cores)
2020.03.18	v1.92			Download	Download (Cores)
2020.03.18	v1.91			Download	
2020.01.11	v1.88			Download	Download (Cores)
2020.01.08	v1.87			Download	
2020.01.07	v1.87			Download	
2019.11.27	v1.84			Download	
2019.10.24	v1.82			Download	
2019.10.07	v1.80			Download	
2019.08.23	v1.76			Download	Download(Cores)
2018.06.19	v1.67			Download	Download (Cores)

EtherCAT PCI v3

Ver.	Firmware	Driver	DLL	Package	Cores
250214_0 whql	v3.6	v3.0.1	v3.0.4		Download(Cores)
240711_0 whql	v3.5	v3.0.1	v3.0.3		Download(Cores)
240619_0 whql	v3.3	v3.0.1	v3.0.3		Download(Cores)
240614_0 whql	v3.2	v3.0.1	v3.0.3		Download(Cores)
240401_0 whql	v3.1	v3.0.1	v3.0.3		Download(Cores)
240327_0 whql	v3.0	v3.0.1	v3.0.3		Download(Cores)
240116_1 whql	v3.0	v3.0	v3.0.3		Download(Cores)
231214_0 whql	v3.0	v3.0	v3.0.2		Download(Cores)
231129_0 whql	v3.0	v3.0	v3.0.1		Download(Cores)
231114_0 whql	v3.0	v3.0	v3.0		Download(Cores)
3.0	1.10.5.0	ComiIDE		Config	가
240116_0 whql	v2.94	v2.6.5	v2.6.7		Download(Cores)
231218_0 whql	v2.94	v2.6.5	v2.6.6	Package	Download(Cores)

EtherCAT IP (StandAlone)

F2.71_L2.5.9.0_2.5.8.0	2025.11.19		Download(Cores_251119_0)
F2.68_L2.5.9.0_D2.5.7.0	2023.04.11		Download(Cores_230411_0)
F2.67_L2.5.7.0_D2.5.6.0	2022.12.23		Download(Cores_221223_2)
F2.64_L2.5.2.0_D2.5.2.0	2022.11.11.		Download(Cores_221111_0)
F2.64_L2.4.11.0_D2.4.10.0	2022.10.07		Download(Cores_221007_0)
v2.63	2022.09.30		Download(Cores)
v2.62	2022.09.20	Download	
ComilDE v1.9.0.0 Config (OP 가)			
v2.51.0.0	2022.07.15		Download (Cores)
v2.42.0.0	2022.04.22		Download (Cores)
v2.39.0.0	2022.04.06		Download (Cores)
v2.06.0.0	2021.05.11		Download (Cores)
v2.05.0.0	2021.05.03		Download (Cores)
v1.0.0.0	2020.09.01	Download(Package)	

EtherCAT SW (Software EtherCAT)

Ver.	Daemon	Engine	DLL	Package	Core
231011_0	v1.1.3.1	v1.1.3.2	v1.1.0.0	Download(Package)	Download (Cores)
230922_0	v1.1.3.0	v1.1.3.1	v1.1.0.0	-	Download (Cores)
230908_0	v1.1.3.0	v1.1.3.0	v1.1.0.0	-	Download (Cores)
230621_0	v1.1.0.0	v1.1.0.0	v.1.1.0.0	-	Download (Cores)
210225				Download(Package)	Download (Cores)

EtherCAT SBC

Ver.	Firmware	Driver	DLL	Package	Cores
251107)0 whql	v2.167	2.15.1	2.29	Package	Download(Cores))
240715_0 whql	v2.135	v2.10.1	v2.11		Download(Cores)

Ver.	Firmware	Driver	DLL	Package	Cores
240703_0 whql	v2.128	v2.10.1	v2.10		Download(Cores)
230704_1 whql	v2.83	v2.5.1.1	v2.5.3.0		Download(Cores)

EtherCAT Serial Daemon

Ver.	Daemon	Driver	DLL	Package	Cores
231023_0 whql	v1.1.2.0	v18.12.20.0	v16.5.6.0		Download(Cores)
230724_2 whql	v1.1.2.0	v18.12.20.0	v16.5.6.0		Download(Cores)

EtherCAT PCI & EtherCAT StandAlone

C#	2024.05.17	EtherCAT_Examples_CSharp (1.0.1.2)	download
C++	2021.12.03	EtherCAT_Examples_C++ (1.0.0.1)	download
VC6.0	2023.01.09	EtherCAT_Examples_vc6 (1.0.0.1)	download
Delphi	2020.06.03	EtherCAT_Examples_Delphi	download

Software

EtherCAT_SW C#	2021.02.25	EtherCAT_SW_Examples_CSharp (1.0.0.0)	download
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Master

Hardware

- [COMI-LX550](#) | [COMI-LX551](#) | [COMI-LX552](#) | [COMI-LX554](#)

Software

- [EtherCAT Master API \(Basic\)](#) | [EtherCAT Master API \(Full\)](#) | [EtherCAT Object Manual](#)

SW EtherCAT

- [ets_sw_manual.pdf](#)

ETS

Hardware

- [ETS-A0402MV-E](#)
- [ETS-AI08AH-E](#)
- [ETS-AO04I-E](#) | [ETS-AO04V-E](#)
- [ETS-DI16N](#) | [ETS-DI16P](#)
- [ETS-DI32N-E](#) | [ETS-DI32N-M](#) | [ETS-DI32N-T](#)
- [ETS-DO16N](#) | [ETS-DO16P](#)
- [ETS-DO32N-E](#) | [ETS-DO32N-M](#) | [ETS-DO32N-T](#)
- [ETS-D08MN](#) | [ETS-D08MP](#)
- [ETS-D04R](#)
- [ETS-EC04H-M](#)
- [ETS-MC02P](#)
- [ETS-SC08A](#)
- [ETS-HUB08A](#)

Software

- [ETS SW Manual](#)

- [ETS-MC02P](#)

ECS

Hardware

- [ECS-NC100](#)
- [ECS-DO04R-24V](#) | [ECS-DO16N-24V](#)
- [ECS-DI16N-24V](#) | [ECS-DI16P-24V](#)
- [ECS-AI04IH-420](#) | [ECS-AI04VH-B10](#) | [ECS-AI08I-420](#)
- [ECS-AI04R](#) | [ECS-AI04T](#)
- [ECS-AO02IH-420](#) | [ECS-AO04IH-420](#) | [ECS-AO04VH-B10](#)
- [ECS-SC02I-232](#) | [ECS-SC02I-485](#)
- [ECS-CN08P](#)

Software

- [ECS SW Manual](#)

EVS

Hardware

- [EVS-DI32N](#)
- [EVS-DO32N](#)
- [EVS-RPM](#)

Software

- [EVS Software Manual](#)

EPS

Software

- [EPS-DO24](#) | [EPS-DI24](#)
- [EPS-AO04I](#)
- [EPS-AI08IH](#) | [EPS-AI04RNT](#) | [EPS-AI08RNT](#)

- [COMIZOA-ETC](#)
- [COMIZOA-ETS](#)
- [COMIZOA-ECS](#)
- [COMIZOA-EVS](#)
- [COMIZOA-EAS](#)
- [COMIZOA-FC](#)
- [COMIZOA-SES](#)
- [COMIZOA-KES](#)
- [COMIZOA-INTERLOCK](#)
- [COMIZOA-OHT](#)
- [COMIZOA-TES](#)

v1.0.0.1 (21.07.15)

- 1. DC-Sync EEPROM (0E → EE)

v1.0.0.2 (22.04.21)

- 1. LX558 가

v1.0.0.3 (22.10.24)

- 1. LX559 가

COMIZOA_ETS Version History

v1.0.0.1 (21.01.27)

- 1. ETS-DO16N-E / EEPROM

v1.0.0.2 (21.03.03)

- 1. ETS-DO16N-HM EEPROM DO H/W

v1.0.0.3 (21.04.01)

- 1. ETS-DOORLOCK-HM 가

v1.0.0.4 (21.07.15)

- 1. ETS-AI04RnT-E 가
- 2. ETS-D3208A0800 가

v1.0.0.5 (21.08.26)

- 1. ETS-AI08VH-HM Value Type 가
- 2. ETS-AI08IH-HM Value Type 가

v1.0.0.6 (21.09.07)

- 1. ETS-AI08IH-HM Value Type 가

v1.0.0.7 (21.09.15)

- 1. ETS-DO16N ConfigData

v1.0.0.8 (21.10.14)

- 1. ETS-MT02H

v1.0.0.9 (21.12.06)

- 1. ETS-DO04R PDO ConfigData

v1.0.1.0 (24.05.31)

- 1. ETS Slave Enhanced Link Detection ALL OFF

COMIZOA_SES Version History

v1.0.0.1 (21.12.21)

- 1. ETCH-PB, ETCH-EXT 가

v1.0.0.2 (22.02.18)

- 1. TMC-DI16 가

v1.0.0.3 (24.05.31)

- 1. Enhanced Link Detection ALL OFF

COMIZOA_KES Version History

v1.0.0.5 (24.01.29)

- KES-PU,LU,CL,CLM,KIT AIO Filter 가

v1.0.0.6 (24.04.17)

- Flashwork Subindex

COMIZOA_OHT Version History

v1.0.0.1 (21.07.21)

- 1. OHT-STEP-X1E 가

v1.0.0.2 (21.10.25)

- 1. OHT-STEP-X1E 0x1600 DataType

Master

- COMI-LX55x CE
- COMI-LX554 CE
- COMI-EM-H3-C6 CE
- COMI-LX55x RoHS

- COMI-LX554 RoHS

ETS

- ETS Slave CE

- ETS-MT02H-M
- ETS-MC02P
- ETS-SC08A
- ETS-AI08AH-E
- ETS-DI16N-MCE / ETS-DO16N-MCE
- ETS-DI32N-MCE / ETS-DO32N-MCE
- ETS-D08MN-MCE

- ETS Slave CE

- ETS-DI16N-E / ETS-DO16N-E
- ETS-D04MN-E / ETS-D08MN-E
- ETS-AI16AH-E / ETS-AO04I-E / ETS-AO04V-E / ETS-A0402MV-E
- ETS-EC04H-M / ETS-SC08A-S
- ETS-HUB04 / ETS-HUB06 / ETS-HUB08

- ETS Slave CE

- ETS-DI06N-HM
- ETS-DO16N-HM
- ETS-AI08AH-HM

- ETS Slave CE

- ETS-DI32N-M / ETS-DO32N-M
- ETS-DI32N-T / ETS-DO32N-T
- ETS-DI32N-E / ETS-DO32N-E

- ETS System RoHS

- ETS Slave RoHS

- ETS-DI32N-M / ETS-DO32N-M
- ETS-DI32N-T / ETS-DO32N-T
- ETS-DI32N-E / ETS-DO32N-E

ECS

- ECS System CE
- ECS System RoHS

CMC	-	Cmc_LogApp	download
CMC	-	Cmc_TestApp	download
PUMP	2019.06.12	examples_manual	Download
PUMP	2020.01.08	ses_pump	Download
IDE_Temp	2022.01.07	ComiIDE.v1.6.2.6	ComiIDE v1.6.2.6

Version 2

Cores Ver.	FW.	Drv.	DLL.	
260318_0	2.169	2.15	2.31	- : AIStatus CtrlWord (PDO)
260224_0	2.168	2.15	2.31	- : MFC DLL shared link (vc_redist 2022) - : DLL - : ecm_ODM_SetCmpTable EC04h ODM 가 (251217_0)
260114_0	2.168	2.15	2.30	- : Config 가(InitCmd)
250917_0	2.167	2.15	2.29	- : FoE - : HotConnect CSA Renew CRC 가
250909_0	2.166	2.15	2.28	- : PDO Follow Mode Feedback Cmd 가
250903_0	2.165	2.15	2.28	- : OS Memory Leak Driver BSOD
250808_1	2.165	2.15	2.27	- : MTU Config Board (FW v2.161)
250808_0	2.164	2.15	2.27	- : OSize Assignment Config - : PDO Map Timeout (OP) - : Vender ODM Slave OP - : SDO R/W Subidx 가
250709_0	2.163	2.15	2.26	- : Hot Connect 가 - : Firmware Verify Only 가 - : ecaiGetChanVal_I_L() - : ALStatus Error 가 (4Xh DC_NOT_WORKING) - : DC 가 (DC SafeOP 가) - :

Cores Ver.	FW.	Drv.	DLL.	
250605_0	2.162	2.15	2.25	- : FoE 가 (ecSlv_FoE[_A]\(\)) - : InitSM 가 (Initial AL Status) - : BootStrap 가 - : Slave AL State 가 - : ecSlv_SetAlState() 가 - : Board LoadDevice 가 - : NetID ListMotion 가 - : Beckhoff chipset - : Cfg Download - : HomeCfg_SetMode() Abort Exception - : UnloadDevice Exception (VC22) - : MBX , Abort Code 가
250509_0	2.160	2.15	2.24	- : DLL (VC10→VC22) - : NetInfo 가 - : ecmLmSt_GetQueltemCounts() 가
250430_0	2.159	2.15	2.23	- : PossCorr PDO Follow 가
250411_0	2.158	2.15	2.22	- : Frequency Inverter 가
250408_0	2.157	2.15	2.21	- : Statemachine 가 - : AL Status
250401_1	2.156	2.15	2.21	- : AL Status, DC Setup
250328_0	2.155	2.15	2.20	- : 가 / - : 가 /
250327_2	2.154	2.15	2.20	- : 가
250327_0	2.153	2.15	2.20	- : 가 OPDrop (Drop) - : 가 AL Status Code (/ Slave 1) - : OP (/ 10) - : MST/MODE (/ 0.2)) - : hex (h)
250324_0	2.152	2.15	2.20	- : x64 OS event type CMP callback handler dll crash
250320_0	2.152	2.15	2.19	- : Onboard CMP Feedback 가
250311_0	2.151	2.15	2.19	- : LX554 onboard CMP
250212_0	2.150	2.15	2.19	- : CMD 1 (fw v2.120)
250210_0	2.149	2.15	2.19	- : Servo Home () Servo Home Start Delay)
250124_0	2.148	2.15	2.19	- : Sync Start 2,3
250121_1	2.147	2.15	2.19	- : 240726_0(FW v2.136) Cmd, Feed, RingCount - : Max Device (Device 8 , NET 8)
250120_0	2.146	2.15	2.18	- : ABS SvOn CMD 가 - : DSP Boot Cfg Config interlock - : AnalogOutput F _L 가
250117_0	2.145	2.15	2.17	- : ABS SvOn CMD - : SxOutPDO_Set 가

Cores Ver.	FW.	Drv.	DLL.	
241220_0	2.144	2.15	2.16	- : InitFromFile() - : SetupMotionEnvironmentFromFile() 가 (InitFromFile) - : LX554 Onboard CMP : Net_[Set/Get]Info() 가 - : Sweep Override GetLastErrorMsg() 가 - : Sweep Override deactivate sequence 가 - : Sweep Override Exception (0) - : OPDOSYNC - : Sweep Override
241120_0	2.143	2.15	2.15	- : (FW Build Version 가, Revision) - : INP TimeOut 가 - : ecNet_GetBoardLed() 가 - : PreOP transition - : Reg134 read
241108_0	2.142	2.15	2.14	- : LX554 OnBoard CMP ,
240919_0	2.141	2.15	2.14	- : Cfg (Servo On 가)
240913_2	2.140	2.15	2.14	- : Bootcomplete DSP (Datasync) - : Express Type PDO (PCI/Ex 가)
240830_0	2.138	2.13	2.13	- : Disconnect Check - : Express Type PDO Size (2k → 4k)
240726_0	2.136	2.10	2.12	- : Servo On Operation Enable Timeout (0.5s→3s) - : (1 CMD/FEED)
240711_1	2.135	2.10	2.11	- : Arc
240705_1	2.132	2.10	2.11	- : LM Arc OverrideByRatio
240703_0	2.131	2.10	2.11	- : ecmlxCfg_SetSpeedPatt_time ErrorCode가 CCCC
240626_0	2.131	2.10	2.10	- : LM Arc - : ELMO Drive OP
240621_0	2.129	2.10	2.10	- Override
240612_0	2.128	2.10	2.10	- : OP Firmware Down
240610_0	2.127	2.10	2.10	- : MultiPacket (1500byte) Packet (Config Packet)
240605_1	2.126	2.10	2.10	- : SCAN (DISCONNECT SafeOP , DISCONNECT)
240604_1	2.124	2.10	2.10	- : Disconnect, OP (Physical ID 0x0 가)
240528_1	2.122	2.10	2.10	- : DISCONNECT Slave
240528_0	2.121	2.10	2.10	- : DISCONNECT, CONNECT - : Physical Address 0
240523_0	2.120	2.10	2.10	- : UnitDist
240521_0	2.119	2.10	2.10	- : Core Interface - : BitSequence RunState (240517_0)

Cores Ver.	FW.	Drv.	DLL.	
240517_0	2.118	2.10	2.10	- : Sweep Override Stop - : SmartMoveTo() Stop 가 - eaERR_MOT_SEQ_SKIPPED_BACKWARD(-21061) - : , DSP - : Override(Smart[V]Move[To]), Stop - : GetMotState - - SubErrCode 가 - ecERR_MOT_CTRL_ALARM(-1011) - ecERR_MOT_ETC(-1012) - : ODM IN_WAIT Status 가 (SmartMove, SweepOverride, InTlme) - : 가 (Move, Stop, Override, SpeedPattern, ServoOn)
240510_0	2.117	2.7	2.9.2	- : FW 가 (Home, SmartMove, StopCompt)
240503_0	2.116	2.7	2.9.2	- : OverrideSpd () -21060
240430_0	2.115	2.7	2.9.2	- : State Machine fw down - : All Disconnect
240423_1	2.113	2.7	2.9.2	- : Init→PreOP
240415_0	2.112	2.7	2.9.2	- : InPDOSkipCount 가 - : Init→PreOP 가 - : C#
240403_2	2.110	2.7	2.9.2	- : 가 (OP, Mst, AxisMode)
240402_1	2.109	2.7	2.9.2	- : NikkiDenso OP
240402_0	2.108	2.7	2.9.1	- : Compiler VC22 to VC10 (Shared Memory)
240315_0	2.108	2.7	2.9	- : ODM (SmartMoveToStart) - : UnitSpeed - : ecERR_DEV_BOOT_TIMEOUT(-8) - : ecERR_DATASYNC_NOT_COMPT(-13) 가
240223_0	2.107	2.7	2.8	- : 5003 Profile SCAN
240222_0	2.106	2.7	2.8	- : SCAN
240221_0	2.105	2.7	2.8	- : DLL (VC10→VC22) - : Reg134 PreOP - : 5003 Profile Slave 가
240215_2	2.104	2.6.5	2.7	- : Slot Scan
240207_0	2.100	2.6.5	2.7	- : Ring
240201_0	2.99	2.6.5	2.6.7	- : SCAN-Download (FW Down)
240130_0	2.98	2.6.5	2.6.7	- : Reg134ID Read Timeout - : Slot SCAN (ComilDE v1.11) - : Ring , LINK -
240126_0	2.97	2.6.5	2.6.7	- : (SxStop) 가 가 - : OP Init
240123_0	2.96	2.6.5	2.6.7	- Revert: MultiPacket (231102_0)
240119_0	2.95	2.6.5	2.6.7	- : Sweep Override State , 가

Cores Ver.	FW.	Drv.	DLL.	
240116_0	2.94	2.6.5	2.6.7	- : Reg134ID Read
231218_0	2.94	2.6.5	2.6.6	- : DLL Load Exception - : Driver (2.6.4.0)
231102_0	2.94	2.6.4.0	2.6.5.0	- : MultiPacket
231026_0	2.93	2.6.4.0	2.6.5.0	- : BitSequence fix
231025_0	2.92	2.6.4.0	2.6.5.0	- : OPDOSync 가 - : BitSequence 가 - : Master OP 가
230927_0	2.91	2.6.4.0	2.6.4.0	- : Sweep Override Emul 가 () - : Sweep Override Status 가, , Unmap 가 () - : SmartMove 가 Interlock 가
230920_0	2.90	2.6.4.0	2.6.3.0	- : RawInPDO 가 - : Master Board가 LoadDLL/UnloadDLL App Crash
230914_0	2.89	2.6.4.0	2.6.2.0	- : ReleaseNote 가 (md) - : (가) - : ODM (SmartVMoveStart 가)
230822_1	2.87	2.6.4.0	2.6.1.0	- : 230718_0 Raw[In/Out] PDO
230818_1	2.86	2.6.4.0	2.6.0.0	- : BSOD - : Sweep Override (ODM) Sampling Data - : 230713_0 PCI BSOD
230718_0	2.84	2.6.1.0	2.6.0.0	- : Profile Torque Mode 가 - : Raw[In/Out] PDO
230713_0	2.83	2.6.0.0	2.5.3.0	- : SBC(DMA), PCIEx, PCI
230523_1	2.83	2.5.1.0	2.5.3.0	- : ecdiGetLogicAddr 가
230523_0	2.83	2.5.1.0	2.5.3.0	- : whql driver initial release
230519_0	2.83	2.5.0.0	2.5.3.0	- : SDO FW Down (221208_0 AbortCode) - : ODM Smart[V]Move 가
230516_0	2.82	2.5.0.0	2.5.2.0	- : LS IO OP - : Weidmuller Slot OP
230508_0	2.82	2.5.0.0	2.5.2.0	- : ecdPutOne_L() 가 Exception
230503_0	2.82	2.5.0.0	2.5.1.0	- : rdp (s-curve extstop)
230410_0	2.81	2.5.0.0	2.5.1.0	- : C# - : Slv_SdoInfo() - : ResetEsc() - : Servo Home Mode PDO “Mod of Operation” () - : LmOverrideRatio() 0 Ratio (Invalid Parameter) - : Delay () - : SD Disable Latch 가

Cores Ver.	FW.	Drv.	DLL.	
230406_0	2.80	2.5.0.0	2.5.0.0	- : Data
230313_0	2.78	2.5.0.0	2.5.0.0	- : DLL v2.4.12.0 Lx554 Load 가 - : NetID interlock - :
230307_0	2.77	2.4.3.0	2.4.12.0	- : IDE LastConfig Auto Load - : RingCnt Multiturn Home ComptPosition - : ODM (LmOverrideRatio) - : Virtual Axis 가 - : Alarm/Warning FW PDO 가
230223_0	2.76	2.4.3.0	2.4.12.0	- DLL CPU
230217_0	2.76	2.4.3.0	2.4.11.0	- ODM (Stop Override 가)
230207_0	2.75	2.4.3.0	2.4.9.0	- Master Slave Slave 가
230206_0	2.74	2.4.3.0	2.4.8.0	- OverrideMoveTo() - Master Slave Slave
230201_0	2.73	2.4.3.0	2.4.8.0	- ODM (ODM_OverrideSpeedByRatio)
230131_0	2.72	2.4.3.0	2.4.8.0	- ODM (ODM_OverrideSpeedByRatio)
230127_0	2.71	2.4.3.0	2.4.8.0	- ODM (ODM_SmartVMove) DLL export
230116_0	2.71	2.4.3.0	2.4.6.0	- Header
230115_0	2.71	2.4.3.0	2.4.6.0	- Standalone ODM (SO)
230109_0	2.70	2.4.3.0	2.4.5.0	- IX FW→DLL
230106_0	2.70	2.4.3.0	2.4.4.0	- Delay - IX MasterAxisFix 가
221208_0	2.68	2.4.3.0	2.4.3.0	- Standalone - UnitDist, UnitSpeed - SetOutPdo Crash - Header 가 - CoeSDO Abord Code 가 - LostFrame 가 - GetInfo Exception - LmSt_GetRemStepCount() FW (DLL+FW) - HouseKeep Auto Download NetIdx→NetID - SyncFactor1 (LS-iX7NH) - NetID (NetIdx→NetID)
221117_0	2.67	2.4.2.0	2.4.0.0	- OpenDevice (-12) - GetVerInfo() False
221027_0	2.67	2.4.1.0	2.4.0.0	- SxMot_Stop TouchProbe
221024_2	2.65	2.4.1.0	2.4.0.0	-
221024_0	2.63	2.4.1.0	2.4.0.0	- OverrideSpeed 가
220926_0	2.62	2.4.1.0	2.4.0.0	- Scan-Download BSOD 가
220920_0	2.62	2.4.0.0	2.4.0.0	- DC-Sync Config (DC-Factor)
220907_1	2.60	2.4.0.0	2.4.0.0	- DC-Sync Config (Sync0, 1 Config)
220826_1	2.45	2.3.1.0	2.3.6.0	- OP (LinMot)
-	-	-	-	ComiIDE v1.9 Config가 (OP 가)

Cores Ver.	FW.	Drv.	DLL.	
220818_0	2.44	2.3.1.0	2.3.5.0	- OP (LS-iX7)
220805_0	2.43	2.3.1.0	2.3.5.0	- LX553 가 - ecdiLtc_IsAddedChannel() Stack - ecNet_IsBootCompt() NetID

Version 3

Cores Ver.	FW.	Drv.	DLL.	
240711_0	3.5	3.0.1	3.0.3	- Revert: 240709_0
240710_1	3.4	3.0.1	3.0.3	- : Override (240619_0)
240619_0	3.3	3.0.1	3.0.3	- : Override
240614_0	3.2	3.0.1	3.0.3	- : Override, Stop +
240401_0	3.0	3.0.1	3.0.3	- : Sampling (20%) - : BootUp Delay 가 (Master) - : Config OutPDO가
240327_0	3.0	3.0.1	3.0.3	- : ODM (2XPattern) Start IN_WAIT Interlock 가
240116_1	3.0	3.0	3.0.3	- : Reg134ID Read
231214_0	3.0	3.0	3.0.2	- : 231114_0 IN_WAIT
231129_0	3.0	3.0	3.0.1	- : DLL Load Exception
231114_0	3.0	3.0	3.0	- : (Config) - : LX553 PDO
-	-	-	-	Config 1.10.5 ComiIDE
231102_0	2.94	2.6.4.0	2.6.5.0	- : MultiPacket

2.42	2.3.1.0	2.3.4.0	- Slave FW Down
			- Home
2.41	2.3.1.0	2.3.3.0	- 121 Home Mode EZ Low Spd →
2.39	2.3.1.0	2.3.3.0	- TimeStrict IxMotion
2.38	2.3.1.0	2.3.3.0	- Servo Driver
2.37	2.3.1.0	2.3.1.0	- All Disconnect - AI State 가
2.36	2.3.1.0	2.3.1.0	- Configuration Physical Address
2.35	2.3.0.0	2.3.0.0	SxStop TimeStrict 가
2.34	2.3.0.0	2.3.0.0	EEPROM Read / Write
			Reg134
			AIStatus
			AIState Read failed timeout
2.32	2.3.0.0	2.3.0.0	VMoveStart TimeStrict 가
2.31	2.3.0.0	2.3.0.0	OutPDO Sync 가 (PDO Object)
2.29	2.1.0.2	2.2.0.1	SDO Read/Write Timeout
2.27	2.1.0.2	2.2.0.1	PDO 가
2.27	2.1.0.2	2.1.3.0	4byte Data EEPROM Write
			Byte Data EEPROM Write 가

2.24	2.1.0.2	2.1.1.1	NetID (: NetIndex)
2.24	2.1.0.0	2.1.1.0	Master/Slave Disconnect Bug (Disconnect) ecaiGetChanVal_I_L() 가
2.23	2.1.0.0	2.1.0.4	DoGetMulti, DiGetMulti 가 (FW 2.11) ListMotion Stop Bug (가)
2.21	2.0.0.3	2.0.1.10	HomeMode (1 114)
2.19	2.0.0.3	2.0.1.9	Firmware Reset 가 Arc
2.15	2.0.0.3	2.0.1.7	DC Debug 가 ESC Reset 가
2.13	2.0.0.3	2.0.1.5	MasterDCOffset OutPDO Write ()
2.12	2.0.0.3	2.0.1.4	LmRatio , 가 opdrop
2.11	2.0.0.3	2.0.1.3	Dio Multi 32 8 Multi
2.09	2.0.0.3	2.0.1.2	S-Curve Helical Ix Override Helical ListMotion
2.08	2.0.0.3	2.0.1.2	EL EL Stop 27.4 HomeOffset Unitdistance S-Curve ListMotion Stop
2.07	2.0.0.3	2.0.1.2	S-Curve workspeed compensation
2.06	2.0.0.3	2.0.0.6	HelicalEx 가
2.05	2.0.0.3	2.0.0.5	List Motion Stop
2.04	2.0.0.3	2.0.0.5	
2.03	2.0.0.3	2.0.0.4	ComiEcatLibCfg.ini
2.03	2.0.0.3	2.0.0.3	HOME Settling time, command ESCD Config
2.02	2.0.0.1	2.0.0.2	BSOD(0x1D) DC-Sync Interrupt
2.01	2.0.0.0	2.0.0.1	DIO Local SlvPhysAddr
2.01	2.0.0.0	2.0.0.0	DPRAM Interface Push/Pop Assembly 가
2.00	2.0.0.0	2.0.0.0	LmDO (FW→DLL)
1.99	1.5.0.7	1.5.4.5	Queue MailBox 가
1.98	1.5.0.7	1.5.4.5	Ptm_Begin, Ptm_RemCount, PtmSt_GetRunSts DC-Sync Offset
1.97	1.5.0.7	1.5.4.2	Ix ListMotion INP 가
1.95	1.5.0.7	1.5.4.2	ListMotion DO 가

1.94	1.5.0.6	1.5.3.3	121 가 (Z) 가
1.93	1.5.0.6	1.5.3.3	ecSlv_SetEscWDT_A() DIR
1.92	1.5.0.6	1.5.4.1	Driver Digital Output 가
1.92	1.5.0.6	1.5.3.2	가 Disconnect
			In / Out Port DLL Crash
			InitOutPDOData BSOD
			Driver 가
			In / Out Port 가
			LMSpdRatio 가
			Driver TimeStamp 가
			IDE Scan / Down DC Delay
1.88	1.5.0.5	1.5.1.9	Single Turn Overflow Position Reset 가
1.87	1.5.0.3	1.5.1.8	BSOD (0xD1)
1.84	1.5.0.1	1.5.1.5	ZVIS ()
			RingCounter_Absoulte
			27.4 (FW v1.76 ~)
			v1.76 ~) Slave Disconnect (FW
1.82	1.5.0.1	1.5.1.3	RDP 가
1.80	1.5.0.1	1.6.0.0	MasterCMP Manual Output 가
			MasterCMP DO Output 가
1.76	1.5.0.1	1.5.0.8	가
			(Redundancy)
			() 가
			() 가
			가
			Jerk Mode 가
			(2 가) 가
1.75	1.5.0.1	1.5.0.6	HomeOffsetEx 가
			가
			ecmGn_InitFromFile
1.72	1.5.0.1	1.5.0.4	Jerk Profile_Velocity 가
			Jerk Profile_Time 가
			CKD
1.71	1.5.0.1	1.5.0.3	1) 가
1.70	1.5.0.1	1.5.0.2	가

- [Application](#)
- [EtherCAT](#)
- [Pulse Motion](#)
- [cEIP](#)
- [RTEX](#)

- [Mechatrolink 2](#)
- [Mechatrolink 3](#)
- [SSCNET](#)
- [DAQ](#)
- [C-Net](#)

- [ComilDE](#)
- [ComilDE History](#)

Version	Date	Installer	App
v.1.11.22.0	2026.01.19		Download
v.1.11.20.0	2025.07.22		Download
v.1.11.19.0	2025.07.09		Download
v.1.11.18.0	2025.03.28		Download
v.1.11.17.0	2025.02.12		Download
v.1.11.13.0	2024.09.27		Download
v.1.11.12.0	2024.09.12		Download
v.1.11.11.0	2024.08.20		Download
v.1.11.10.0	2024.06.21		Download
v.1.11.9.0	2024.05.29		Download
v.1.11.8.0	2024.05.24		Download
v.1.11.7.0	2024.05.17		Download
v.1.11.6.0	2024.05.07		Download
v1.11.2.0	2024.04.17		Download
v1.11.0.0	2024.02.23		Download
v1.10.5.1	2023.11.28		Download
v1.10.4.0	2023.08.28		Download
v1.10.3.0	2023.08.24		Download
v1.10.2.0	2023.07.21		Download
v1.10.1.0	2023.06.26		Download
v1.10.0.0	2023.06.01		Download
v1.9.3.9	2023.05.30		Download
v1.9.3.7	2023.03.31		Download
v1.9.3.4	2023.02.22		Download
v1.9.3.3	2023.02.20		Download
v1.9.3.2	2023.02.13		Download
v1.9.3.1	2023.02.02		Download
v1.9.3.0	2022.12.12		Download
v1.9.2.1	2022.11.29		Download
v1.9.2.0	2022.11.21		Download
v1.9.1.0	2022.11.15		Download
v1.9.0.0	2022.09.20		Download
v1.8.2.0	2022.09.19		Download
v1.8.1.0	2022.09.07	Download	Download

v1.7.0.0	2022.08.19		Download
v1.6.10.0	2022.08.04		Download
v1.6.9.0	2022.07.22		Download
v1.6.7.5	2022.06.15	Download	
v1.6.7.4	2022.06.08	Download	
v1.6.7.2	2022.05.04	Download	
v1.6.7.0	2022.04.15	Download	
v1.6.6.0	2022.04.04		
v1.6.5.0	2022.03.24		
v1.6.4.0	2022.02.07		Download
v1.6.1.4	2021.12.14		Download
v1.5.4.24	2021.10.20		Download
v1.5.4.2	2021.04.20		Download
v1.5.2.0	2021.01.04		Download
v1.5.1.0	2020.12.04		Download
v1.5.0.0	2020.07.31		Download
v1.4.2.0	2020.05.29		Download
v1.4.1.0	2020.04.29		Download
v1.4.0.0	2020.04.23		Download
v1.3.10.0	2020.03.20		Download
v1.3.9.0	2020.03.19		Download
v1.3.6.0	2018.08.13		Download

1.11.20.0

Debugs

- Oriental Servo Config , CKD Type Config
- DeviceList Sorting

Adds

- Axis PDO

1.11.19.0

Debugs

- Slot AutoDetection
- EEpromData size type :ushort → int
- LX557

Changes

- Config.IsDetectModule PreOP

Adds

- Crevis MDP IO Channel Mapping

1.11.16.0

Debugs

- FormGantry
 - CoordinateType
 - TeachingByPosition
 - , Torque가 1000
 - Setup Apply 가

1.11.18.0

Debugs

- cmmsdk load DIO devCount
- ETS-MC02P : physAdd + 1 → physAddr - 1

Changes

- SoftEtherCAT.IsLoadFromFile 가
- NetState AIState . 가
- EtherCAT Serial Ch
- Graph Channel Selector

Adds

- PDO Serial

1.11.17.0

Debugs

- Config Download (v1.11.14.0)
- SlotScan

Adds

- Config.WriteToJson 가

1.11.16.0

Debugs

- FormGantry
 - CoordinateType
 - TeachingByPosition
 - , Torque가 1000
 - Setup Apply 가

1.11.15.0

Debugs

- FW Update MotorMonitor 가
- Graph가 Document

Adds

- formPDO : 402 profile
 - FW : 2.145

- DRV : 2.15
- DLL : 2.17
- CPF to JSON 가

Changes

- Scan / Download
- ecGn_SetBootWaitMode : ecGn_LoadDevice() ,

1.11.13.0

Debugs

- ReverseConnectionCheck Net

Adds

- Check ReverseConnection 가

Changes

- FormSetup.Form AxisVisible, AxisIoVisible
- LogView.AlarmMonitor

1.11.12.0

Debugs

- Slot ,
- StyleMode IO Form
- SCAN Exception Message
- MotorMonitor Lock
- beginner mode

Adds

- EEPROM.Updater : Minimum checkbox 가 ()
- Axis.DO 가

- MultiAxis : DI/DO 가
- C-Net 가

Changes

- **beginner mode** LogView 가 가
- EEPROM.Updater : write error
- IdentificationADO 0x1000~0x1003
- beginner mode multi
- ProjectManager.RangeMode

1.11.11.0

Debugs

- FirmwareUpdater : EtherCAT 0 device
- RangeMode 가
- Configurator ApplyAll

Adds

- x86 / x64 가
- PDO EtherCAT Serial Test (No serial daemon required)
 - Config Serial
- Config.ESIView XML Tree 가 Update
- cEIP Serial 가
- AioMode, RangeMode Project 가 (Save / Load 가)
- Shell.CaptureMode 가
 - DiffOnly Property 가

Changes

- cEIP , AutoLoad 가
- EtherCAT Net
- EtherCAT Addressing Addressing
- EtherCAT
 - IsPdoAsAxis Property 가

1.11.10.0

Debugs

- EtherCAT.SyncAxis
- FormDevList.NodeSorter
 - IO Sorting
 - OrderByAddress
-
- DI Projectfile load Channel

Adds

- ProjectManager.pjt3 가
 - Setup.ProjectFileExtension 가
- 가
 - LossFrame
 - Slave Comm Error
 - DevList not running
 - CommErrorThreshold Property 가
- TopologyView LossFrame, DcCount Monitor 가
- FormAlarmList 가
 - , LogView
- FormSerial.Repeat 가
- 가

Changes

- EtherCAT.Config AIStateChange 1 가
- Dock Crash ,
 - BegineerMode Crash , BegineerMode
- FormAI, FormAO

1.11.9.0

Debugs

- LogView.Alarm hide
- Project load customDoMap

Changes

- ServoAlarmCode logging

1.11.8.0

Debugs

- Profile 401 ESI ProfileNo
- Config Do, DI PdoMap 가 map 가 sm
- ProcessData Excluded , Map IoType

1.11.7.0

Changes

- Alias Read 0xCCC
- ESI PdoAssign

Debugs

- DevList.Find 가

1.11.6.0

Debugs

- Config net Update AIStatus 가

1.11.5.0

Adds

- App 가

Debugs

- Dock
- NetState : RoundTrip.Set

1.11.4.0

Adds

- Config : SlotGroup Slot

Changes

- CycleTimeSync@Factor
- 402 Profile 가 가 , PhysAddr

Debugs

- DeviceList slot
- Omron CJ1W-ECT21 Config

1.11.3.0

Adds

- DevList.Search Module 가
- SearchTextBox "Search" 가
- FormAiStatusCode : , Code가 0
- SdoAbortCodeDescription 가 : Shell LogViewer 가
- FormSetup.Form.AiPrecision Property 가
- Shell.Check 가
- ELMO Slot Driver
- FormFirmware.Reset MultiSelect
- NetState EscState
- Config.CheckMultiAxis

Changes

- DcOffsetDefault
- 5001 Profile Step ID PhysAddr + 1 (: ID = PhysAddr)

Debugs

- Disconnect Topology Update Topology
- DevList.Search :
- NetID 0 FormESC
- FormSlot Module ModIndent가 0 가
- NetState

1.11.2.0

-
- ControlLock 가
- AppSetup.t.formInfo.AlarmMonitor.DisplayAlarm Property 가
- Config.InPdoSkipCount Property 가
- AllowNodeNameChange Property 가¹¹⁾
- DeviceList.xml 가
- Config.DriverRawPDO
- AIState , Stop
- FormFirmware.Reset Device
- RemoteMode
-
- FormAI / FormAO Graph 가
- Dictionary enum
- TempController 0
- FormSetup 가
- Config
 - , 가
 - NetInfo.LogicIn / NetInfo.LogicOut Servo 가
 - Scan / Download Exception
 - IO Scan/Download 1 Dock
 - Download BackupFile Exception
- Shell
- Master-Slave
- GetModulInfos Exception ¹²⁾

1.11.1.0

- App
- Dock Expert
- 5001 Profile IO
- FormDevList
 - ExpandOne, ExpandAll, CollapseOne, CollapseAll 가
 - SearchNodeWithChannelName 가
 - DeviceName 가
- MotorMonitor : ColumnCount Property 가
- FormDIO
 - RootColumnCount Prop가 rty 가 : DIO Form ColumnCount
 - ColumnCount_1 Enum 가
- FormAI / FormAO : Precision
- Setup
 - AppSetup.Form.DeviceList.InitTreeLevel Property 가
 - AutoLoa .NameOnly Property 가
- Config
 - TopologyView : Port line
 - Module Append
 - DefaultZoom
 - ProfileNo ¹³⁾
 - UpdateForm : Event
 - ID / ID , TreeView
 - MultiAxis ID 가¹⁴⁾
 - TopologyView AIState ¹⁵⁾
 - DI / DO StartCh 가
 - SM / FMMU ¹⁶⁾
 - DioMap, AioMap Leak
 - IsRevisionNoNotMatchAnError Property가 false , RevisionNoNotMatch
 - Net , TopologyView Update
 - CustomIoMap : Map 가
 - MDP type Object-DataType Matching ¹⁷⁾
 - Object DataType Size가 , Object DataSize
 - InfoRefFilePath Node
- ServoTunes
 - ServoTunes
 - LoadOne
- AlarmMonitor 가 : Axis Alarm, Slave CommError
- EtherCAT
 - MailBox Abort ¹⁸⁾ AbortCode log 가
 - Device가 ID가 0 가
 - AlarmState Property 가 : AIState가 AlarmState AlarmMonitor

1.11.0.0

- SlaveCfg : ProfileNo 가
- 402 Profile Address
 - 402 Profile 64 .
 - , INVALID_ADDRESS_IN_402 ConfigError
- ConfigError 가 ()
- formConfig Leak
- ProfileNo.5003
- ServoTunes Data Read Error
- UsingStationAddress Property 가
 - CSA
- FormConfig.TopologyView
 - AIStatus 가
 - Group AIStatus
- Config.BaseAIState Property 가
- DcOffsetDefaultValue 가
- Firmware Reset : Main → Firmware

1.10.6.0

- EtherCAT
 - **DLL Logger** **AppDown**
 - Dictionary Search 가
 - DataType Object bit 가 가
 - TempController 가
 - Scan ecCfg_SetSlaveConfig : PreOP
 - ESI SM Enable Enable
- cEIP
 - cEIP AppDown
 - cEIP Version Parsing
 - cEIP MotorState Update failed
- NEMO
 - FW, Lib Version read failed

1.10.5.0

- SoftEtherCAT 가
 - ESC, SlaveRW
- EtherCAT Config
 - FMMU Section : Servo Sect
 - EBus_2 + Mii_2 Type Matching
 - ProcessData Entry Type ETC 가
- DO Repeat RepeatCount 가 0 ,

1.10.4.0

- IO Form Dock 가
- Setup : FormIO HideMenu Property 가

1.10.3.0

- Config
 - TopologyView : PortMonitoring Option 가
 - NetInfo : DcOffset : %
- Dictionary : Enum
- ¹⁹⁾ 가
- EtherCAT : OPMODE_PT 가

1.10.2.0

- FormConfig : Slave AutoReset 가
- FormPDO : 2 ~ 7 bit size Data 가
- FormSlave : EEPROM Update Bootstrap Data 가
- [20\)](#)

1.10.1.0

- EtherCAT
 - ETS-MC02P
 -
 -
 - SVON_Logic 가
 - Dictionary bit write
 - Config.TopologyView : Drawing , StandAlone Master Hub 가
 - FormSlaveRW Device가 1 ID가 0 , DeviceID (netID 가 0)

1.10.0.0

- EtherCAT
 - Coupler Slot , : Slot → Coupler
 - Config : Address Net SlaveList가
 - UnitDistance 가
 - Topology Line
 - Configurator Net
 - Scan Download DCSync
 - Lib (ODM 가)
- ServoTunes
 - List View

1.9.3.9

- EtherCAT
 - 가 , IO가 IO Form
 - null
 - ESI InfoReference
 - TopologyView MasterDC Port가
 - FormSlaveRW Device가 1 ID가 0 , DeviceID (netID
가 0)

1.9.3.8

- EtherCAT Lib

1.9.3.7

- Shell
 - API ,
- EtherCAT
 - Firmware Upload UI
 - ETS-MC02P, CMC HomeReturn

1.9.3.5

- DeviceList
 - EtherCAT (Driver) : MajorNo.MinorNo.BuildNo.RevNo

1.9.3.4

- DeviceList
 - EtherCAT : MajorNo.MinorNo.BuildNo.RevNo
 - EtherCAT Version Compare

1.9.3.3

- HomeReturn
 - HomeReturn , MotorMonitor / AxisList

1.9.3.2

- ServoTunes
 - Nikki Denso : Nikki Denso 가 , Exception Error
 - Servo가 Net ServoTunes

1.9.3.1

- EtherCAT InitAlState DontChange , PDO

- Slave SDO Read
- ServoTunes EEPROM Write 가

1.9.3.0

- EtherCAT Version : File → GetVerInfo
- AutoSaveEnable, AutoSavePath 가
- AutoLoadEnable, AutoLoadPath 가
- FirmUp : 0 State가
- DO Custom Channel Control : Setup
- LX554 48 : LX554 → LX554(48)
- LX553 : LX553 → LX552(40)

1.9.2.1

- EtherCAT HomeReturn Success
- UnknownESC Register Read (DIStatus)
 - TopologyView, ESC Viewer Update
 - 1.9.2.0 YASKAWA Driver Topology가

1.9.2.0

- ESC Viewer
 - PortControl 가

- UI
- ESC Type Register Read/Wrtie
- TopologyView
 - ESC Redundancy Check
 - Port Open ESC
- DSP Viewer
 - FW 2.66 EEcInfoID 가 (SendCount, ReceiveCount)
 - Read Checkbox 가
- DeviceList
 - EtherCAT VersionCheck

1.9.1.0

- ServoTunes
 - UI
 - Write One-All, Write All-All
- Config
 - TopologyView
 - SlaveTree
 - Coupler - Coupler / Hub - Hub
 - PortOpen
 - SlaveInfo DcInfo 가
 - OHT_Step 가
 - 402 Profile Axis Info Update
 - Scan
 - Master Redundancy
- FormIO
 - EtherCAT IO Form Title NetID 가
 - EtherCAT AI / AO Aio Mode
 - DIO GetMulti Selction 가 (GetMulti / GetOne)
 - LX534 + 64 IO , SDK 32
- DeviceList
 - EtherCAT Slot 10 , Sorting
 - 1,10,11,2,3,4 1,2,3,4,10,11
- Dictionary
 - , UI
- Shell
 - ToHex(),ToDec(),ToBit() 가

- FirmUp
 - DeviceNode DeviceInfo Update

1.9.0.0

- Config DC-Sync Factor (OP)

1.8.2.0

- Dictionary : EnumType null
 -
- AI / AO Form : Multi-Channel Name Copy/Paste
- SevoTunes : SanyoDenki, NikkiDenso

1.8.1.1

- SlaveRW : SDO Read Sign/UnSign
- DevList Form : PulseType
- Config : 402Profile DcSyncMode가 가

1.8.1.0

- CMC Axis 가
- EtherCAT FW Version 1.60 DCSyncEnable

1.8.0.0

- EtherCAT DcSyncEnable 1, 2 가
- Dictionary : EnumType Text
- SDP Type Visible 가
- 가 Log Skip
- ServoTunes : Yaskawa EtherCAT

1.7.0.1

- Setup Form MinorBugFix
- Setup Form NEMO ELP Logic

1.7.0.0

- EtherCAT ReserseConnetionCheck MinorBugFix
- EtherCAT Multi-Device FirmwareUpdate
- EtherCAT Virtual Module Append MinorBugFix

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- [Example](#)
- [Manual](#)
- [ESI](#)
- [Certificate](#)
- [ETC](#)
- [History](#)

- **Package : Firmware / Driver / Library Application / Examples / Manual**
- **Cores : Firmware / Driver / Library**

EtherCAT PCI

Stable (,)

Ver.	Firmware	Driver	DLL	Package	Cores
230523_1 whql (Stable)	v2.83	v2.5.1.0	v2.5.3.0	Package	Download(Cores)

()

Ver.	Firmware	Driver	DLL	Package	Cores
260318_0 whql	v2.169	v2.15	v2.31		Download(Cores)
260224_0 whql	v2.168	v2.15	v2.31		Download(Cores)
VC Redist VC Redist가 가 (VC Redist v14)					
260114_0 whql	v2.168	v2.15	v2.30		Download(Cores)
250917_0 whql	v2.167	v2.15	v2.29	package	Download(Cores)
250909_0 whql	v2.166	v2.15	v2.28		Download(Cores)
250903_0 whql	v2.165	v2.15	v2.28		Download(Cores)
250808_1 whql	v2.165	v2.15	v2.27		Download(Cores)
250411_0 whql	v2.158	v2.15	v2.22	package	Download(Cores)
250212_0 whql	v2.150	v2.15	v2.19		Download(Cores)

Ver.	Firmware	Driver	DLL	Package	Cores
250210_0 whql	v2.149	v2.15	v2.19		Download(Cores)
250124_0 whql	v2.148	v2.15	v2.19		Download(Cores)
250121_0 whql	v2.147	v2.15	v2.19		Download(Cores)
240711_1 whql	v2.135	v2.10	v2.11	package	Download(Cores)
240705_1 whql	v2.132	v2.10	v2.11		Download(Cores)
240703_0 whql	v2.131	v2.10	v2.11		Download(Cores)
240626_0 whql	v2.131	v2.10	v2.10		Download(Cores)
240621_0 whql	v2.129	v2.10	v2.10		Download(Cores)
240612_0 whql	v2.128	v2.10	v2.10		Download(Cores)
240610_0 whql	v2.127	v2.10	v2.10		Download(Cores)
240605_1 whql	v2.126	v2.10	v2.10		Download(Cores)
240528_1 whql	v2.122	v2.10	v2.10		Download(Cores)
240528_0 whql	v2.121	v2.10	v2.10		Download(Cores)
240523_0 whql	v2.120	v2.10	v2.10		Download(Cores)
240521_0 whql	v2.119	v2.10	v2.10		Download(Cores)
240517_0 whql	v2.118	v2.10	v2.10		Download(Cores)
240510_0 whql	v2.117	v2.7	v2.9.2		Download(Cores)
240503_0 whql	v2.116	v2.7	v2.9.2		Download(Cores)
240430_0 whql	v2.115	v2.7	v2.9.2		Download(Cores)
240423_1 whql	v2.113	v2.7	v2.9.2		Download(Cores)
240415_0 whql	v2.112	v2.7	v2.9.2		Download(Cores)
240223_0 whql	v2.107	v2.7	v2.8		Download(Cores)
ComiIDE v1.11 (-ComiIDE v1.11 240223_0)					
240207_0 whql	v2.100	v2.6.5	v2.7		Download(Cores)
240201_0 whql	v2.99	v2.6.5	v2.6.7		Download(Cores)

Ver.	Firmware	Driver	DLL	Package	Cores
2021.01.05	v2.5			Download(Package)	Download (Cores)
2020.11.25	v2.3			Download(Package)	Download (Cores)
2020.11.23	v2.2			Download(Package)	Download (Cores)
2020.11.06	v2.1			Download(Package)	Download (Cores)
2020.09.21	v2.0			Download(Package)	Download (Cores)
2020.08.05	v1.98			Download(Package)	Download (Cores)
2020.06.17	v1.97			Download(Package)	Download (Cores)
2020.04.27	v1.94			Download(Package)	Download (Cores)
2020.03.18	v1.92			Download	Download (Cores)
2020.03.18	v1.91			Download	
2020.01.11	v1.88			Download	Download (Cores)
2020.01.08	v1.87			Download	
2020.01.07	v1.87			Download	
2019.11.27	v1.84			Download	
2019.10.24	v1.82			Download	
2019.10.07	v1.80			Download	
2019.08.23	v1.76			Download	Download(Cores)
2018.06.19	v1.67			Download	Download (Cores)

EtherCAT PCI v3

Ver.	Firmware	Driver	DLL	Package	Cores
250214_0 whql	v3.6	v3.0.1	v3.0.4		Download(Cores)
240711_0 whql	v3.5	v3.0.1	v3.0.3		Download(Cores)
240619_0 whql	v3.3	v3.0.1	v3.0.3		Download(Cores)
240614_0 whql	v3.2	v3.0.1	v3.0.3		Download(Cores)
240401_0 whql	v3.1	v3.0.1	v3.0.3		Download(Cores)
240327_0 whql	v3.0	v3.0.1	v3.0.3		Download(Cores)
240116_1 whql	v3.0	v3.0	v3.0.3		Download(Cores)
231214_0 whql	v3.0	v3.0	v3.0.2		Download(Cores)
231129_0 whql	v3.0	v3.0	v3.0.1		Download(Cores)
231114_0 whql	v3.0	v3.0	v3.0		Download(Cores)
3.0	1.10.5.0	ComiIDE	Config	가	
240116_0 whql	v2.94	v2.6.5	v2.6.7		Download(Cores)
231218_0 whql	v2.94	v2.6.5	v2.6.6	Package	Download(Cores)

EtherCAT IP (StandAlone)

F2.71_L2.5.9.0_2.5.8.0	2025.11.19		Download(Cores_251119_0)
F2.68_L2.5.9.0_D2.5.7.0	2023.04.11		Download(Cores_230411_0)
F2.67_L2.5.7.0_D2.5.6.0	2022.12.23		Download(Cores_221223_2)
F2.64_L2.5.2.0_D2.5.2.0	2022.11.11.		Download(Cores_221111_0)
F2.64_L2.4.11.0_D2.4.10.0	2022.10.07		Download(Cores_221007_0)
v2.63	2022.09.30		Download(Cores)
v2.62	2022.09.20	Download	
ComiIDE v1.9.0.0		Config	(OP 가)
v2.51.0.0	2022.07.15		Download (Cores)
v2.42.0.0	2022.04.22		Download (Cores)
v2.39.0.0	2022.04.06		Download (Cores)
v2.06.0.0	2021.05.11		Download (Cores)
v2.05.0.0	2021.05.03		Download (Cores)
v1.0.0.0	2020.09.01	Download(Package)	

EtherCAT SW (Software EtherCAT)

Ver.	Daemon	Engine	DLL	Package	Core
231011_0	v1.1.3.1	v1.1.3.2	v1.1.0.0	Download(Package)	Download (Cores)
230922_0	v1.1.3.0	v1.1.3.1	v1.1.0.0	-	Download (Cores)
230908_0	v1.1.3.0	v1.1.3.0	v1.1.0.0	-	Download (Cores)
230621_0	v1.1.0.0	v1.1.0.0	v.1.1.0.0	-	Download (Cores)
210225				Download(Package)	Download (Cores)

EtherCAT SBC

Ver.	Firmware	Driver	DLL	Package	Cores
251107)0 whql	v2.167	2.15.1	2.29	Package	Download(Cores))
240715_0 whql	v2.135	v2.10.1	v2.11		Download(Cores)
240703_0 whql	v2.128	v2.10.1	v2.10		Download(Cores)
230704_1 whql	v2.83	v2.5.1.1	v2.5.3.0		Download(Cores)

EtherCAT Serial Daemon

Ver.	Daemon	Driver	DLL	Package	Cores
231023_0 whql	v1.1.2.0	v18.12.20.0	v16.5.6.0		Download(Cores)
230724_2 whql	v1.1.2.0	v18.12.20.0	v16.5.6.0		Download(Cores)

EtherCAT PCI & EtherCAT StandAlone

C#	2024.05.17	EtherCAT_Examples_CSharp (1.0.1.2)	download
C++	2021.12.03	EtherCAT_Examples_C++ (1.0.0.1)	download
VC6.0	2023.01.09	EtherCAT_Examples_vc6 (1.0.0.1)	download
Delphi	2020.06.03	EtherCAT_Examples_Delphi	download

Software

EtherCAT_SW C#	2021.02.25	EtherCAT_SW_Examples_CSharp (1.0.0.0)	download
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Master

Hardware

- [COMI-LX550](#) | [COMI-LX551](#) | [COMI-LX552](#) | [COMI-LX554](#)

Software

- [EtherCAT Master API \(Basic\)](#) | [EtherCAT Master API \(Full\)](#) | [EtherCAT Object Manual](#)

SW EtherCAT

- [ets_sw_manual.pdf](#)

ETS

Hardware

- [ETS-A0402MV-E](#)
- [ETS-AI08AH-E](#)
- [ETS-AO04I-E](#) | [ETS-AO04V-E](#)
- [ETS-DI16N](#) | [ETS-DI16P](#)
- [ETS-DI32N-E](#) | [ETS-DI32N-M](#) | [ETS-DI32N-T](#)
- [ETS-DO16N](#) | [ETS-DO16P](#)
- [ETS-DO32N-E](#) | [ETS-DO32N-M](#) | [ETS-DO32N-T](#)
- [ETS-D08MN](#) | [ETS-D08MP](#)
- [ETS-D04R](#)
- [ETS-EC04H-M](#)
- [ETS-MC02P](#)
- [ETS-SC08A](#)
- [ETS-HUB08A](#)

Software

- [ETS SW Manual](#)
- [ETS-MC02P](#)

ECS

Hardware

- [ECS-NC100](#)
- [ECS-DO04R-24V](#) | [ECS-DO16N-24V](#)
- [ECS-DI16N-24V](#) | [ECS-DI16P-24V](#)
- [ECS-AI04IH-420](#) | [ECS-AI04VH-B10](#) | [ECS-AI08I-420](#)
- [ECS-AI04R](#) | [ECS-AI04T](#)
- [ECS-AO02IH-420](#) | [ECS-AO04IH-420](#) | [ECS-AO04VH-B10](#)
- [ECS-SC02I-232](#) | [ECS-SC02I-485](#)
- [ECS-CN08P](#)

Software

- [ECS SW Manual](#)

EVS

Hardware

- [EVS-DI32N](#)
- [EVS-DO32N](#)
- [EVS-RPM](#)

Software

- [EVS Software Manual](#)

EPS

Software

- [EPS-DO24](#) | [EPS-DI24](#)
- [EPS-AO04I](#)
- [EPS-AI08IH](#) | [EPS-AI04RNT](#) | [EPS-AI08RNT](#)

- [COMIZOA-ETC](#)
- [COMIZOA-ETS](#)
- [COMIZOA-ECS](#)
- [COMIZOA-EVS](#)
- [COMIZOA-EAS](#)
- [COMIZOA-FC](#)
- [COMIZOA-SES](#)
- [COMIZOA-KES](#)
- [COMIZOA-INTERLOCK](#)
- [COMIZOA-OHT](#)
- [COMIZOA-TES](#)

v1.0.0.1 (21.07.15)

- 1. DC-Sync EEPROM (0E → EE)

v1.0.0.2 (22.04.21)

- 1. LX558 가

v1.0.0.3 (22.10.24)

- 1. LX559 가

COMIZOA_ETS Version History

v1.0.0.1 (21.01.27)

- 1. ETS-DO16N-E / EEPROM

v1.0.0.2 (21.03.03)

- 1. ETS-DO16N-HM EEPROM DO H/W

v1.0.0.3 (21.04.01)

- 1. ETS-DOORLOCK-HM 가

v1.0.0.4 (21.07.15)

- 1. ETS-AI04RnT-E 가
- 2. ETS-D3208A0800 가

v1.0.0.5 (21.08.26)

- 1. ETS-AI08VH-HM Value Type 가
- 2. ETS-AI08IH-HM Value Type 가

v1.0.0.6 (21.09.07)

- 1. ETS-AI08IH-HM Value Type 가

v1.0.0.7 (21.09.15)

- 1. ETS-DO16N ConfigData

v1.0.0.8 (21.10.14)

- 1. ETS-MT02H

v1.0.0.9 (21.12.06)

- 1. ETS-DO04R PDO ConfigData

v1.0.1.0 (24.05.31)

- 1. ETS Slave Enhanced Link Detection ALL OFF

COMIZOA_SES Version History

v1.0.0.1 (21.12.21)

- 1. ETCH-PB, ETCH-EXT 가

v1.0.0.2 (22.02.18)

- 1. TMC-DI16 가

v1.0.0.3 (24.05.31)

- 1. Enhanced Link Detection ALL OFF

COMIZOA_KES Version History

v1.0.0.5 (24.01.29)

- KES-PU,LU,CL,CLM,KIT AIO Filter 가

v1.0.0.6 (24.04.17)

- Flashwork Subindex

COMIZOA_OHT Version History

v1.0.0.1 (21.07.21)

- 1. OHT-STEP-X1E 가

v1.0.0.2 (21.10.25)

- 1. OHT-STEP-X1E 0x1600 DataType

Master

- COMI-LX55x CE
- COMI-LX554 CE
- COMI-EM-H3-C6 CE
- COMI-LX55x RoHS
- COMI-LX554 RoHS

ETS

- ETS Slave CE
 - ETS-MT02H-M
 - ETS-MC02P
 - ETS-SC08A
 - ETS-AI08AH-E
 - ETS-DI16N-MCE / ETS-DO16N-MCE
 - ETS-DI32N-MCE / ETS-DO32N-MCE
 - ETS-D08MN-MCE
- ETS Slave CE
 - ETS-DI16N-E / ETS-DO16N-E
 - ETS-D04MN-E / ETS-D08MN-E
 - ETS-AI16AH-E / ETS-AO04I-E / ETS-AO04V-E / ETS-A0402MV-E
 - ETS-EC04H-M / ETS-SC08A-S
 - ETS-HUB04 / ETS-HUB06 / ETS-HUB08
- ETS Slave CE
 - ETS-DI06N-HM
 - ETS-DO16N-HM
 - ETS-AI08AH-HM
- ETS Slave CE
 - ETS-DI32N-M / ETS-DO32N-M
 - ETS-DI32N-T / ETS-DO32N-T
 - ETS-DI32N-E / ETS-DO32N-E
- ETS System RoHS
 - ETS Slave RoHS
 - ETS-DI32N-M / ETS-DO32N-M
 - ETS-DI32N-T / ETS-DO32N-T
 - ETS-DI32N-E / ETS-DO32N-E

ECS

- ECS System CE
- ECS System RoHS

CMC	-	Cmc_LogApp	download
CMC	-	Cmc_TestApp	download
PUMP	2019.06.12	examples_manual	Download
PUMP	2020.01.08	ses_pump	Download
IDE_Temp	2022.01.07	ComiIDE.v1.6.2.6	ComiIDE v1.6.2.6

Version 2

Cores Ver.	FW.	Drv.	DLL.	
260318_0	2.169	2.15	2.31	- : AIStatus CtrlWord (PDO)
260224_0	2.168	2.15	2.31	- : MFC DLL shared link (vc_redist 2022) - : DLL - : ecm_ODM_SetCmpTable EC04h ODM 가 (251217_0)
260114_0	2.168	2.15	2.30	- : Config 가(InitCmd)
250917_0	2.167	2.15	2.29	- : FoE - : HotConnect CSA Renew CRC 가
250909_0	2.166	2.15	2.28	- : PDO Follow Mode Feedback Cmd 가
250903_0	2.165	2.15	2.28	- : OS Memory Leak Driver BSOD
250808_1	2.165	2.15	2.27	- : MTU Config Board (FW v2.161)
250808_0	2.164	2.15	2.27	- : OSize Assignment Config - : PDO Map Timeout (OP) - : Vender ODM Slave OP - : SDO R/W Subidx 가
250709_0	2.163	2.15	2.26	- : Hot Connect 가 - : Firmware Verify Only 가 - : ecaiGetChanVal_LL() - : ALStatus Error 가 (4Xh DC_NOT_WORKING) - : DC 가 (DC SafeOP 가) - :
250605_0	2.162	2.15	2.25	- : FoE 가 (ecSlv_FoE[_A]\()) - : InitSM 가 (Initial AL Status) - : BootStrap 가 - : Slave AL State 가 - : ecSlv_SetAlState() 가 - : Board LoadDevice 가 - : NetID ListMotion 가 - : Beckhoff chipset - : Cfg Download - : HomeCfg_SetMode() Abort Exception - : UnloadDevice Exception (VC22) - : MBX , Abort Code 가

Cores Ver.	FW.	Drv.	DLL.	
250509_0	2.160	2.15	2.24	- : DLL (VC10→VC22) - : NetInfo 가 - : ecmLmSt_GetQueltemCounts() 가
250430_0	2.159	2.15	2.23	- : PossCorr PDO Follow 가
250411_0	2.158	2.15	2.22	- : Frequency Inverter 가
250408_0	2.157	2.15	2.21	- : Statemachine 가 - : AL Status
250401_1	2.156	2.15	2.21	- : AL Status, DC Setup
250328_0	2.155	2.15	2.20	- : 가 / - : 가 /
250327_2	2.154	2.15	2.20	- : 가
250327_0	2.153	2.15	2.20	- : 가 OPDrop (Drop) - : 가 AL Status Code (/ Slave 1) - : OP (/ 10) - : MST/MODE (/ 0.2) - : hex (h)
250324_0	2.152	2.15	2.20	- : x64 OS event type CMP callback handler dll crash
250320_0	2.152	2.15	2.19	- : Onboard CMP Feedback 가
250311_0	2.151	2.15	2.19	- : LX554 onboard CMP
250212_0	2.150	2.15	2.19	- : CMD 1 (fw v2.120)
250210_0	2.149	2.15	2.19	- : Servo Home () Servo Home Start Delay)
250124_0	2.148	2.15	2.19	- : Sync Start 2,3
250121_1	2.147	2.15	2.19	- : 240726_0(FW v2.136) Cmd, Feed, RingCount - : Max Device (Device 8 , NET 8)
250120_0	2.146	2.15	2.18	- : ABS SvOn CMD 가 - : DSP Boot Cfg Config interlock - : AnalogOutput F _L 가
250117_0	2.145	2.15	2.17	- : ABS SvOn CMD - : SxOutPDO_Set 가
241220_0	2.144	2.15	2.16	- : InitFromFile() - : SetupMotionEnvironmentFromFile() 가 (InitFromFile) - : LX554 Onboard CMP : Net_[Set/Get]Info() 가 - : Sweep Override GetLastErrorMsg() 가 - : Sweep Override deactivate sequence 가 - : Sweep Override Exception (0) - : OPDOSYNC - : Sweep Override

Cores Ver.	FW.	Drv.	DLL.	
241120_0	2.143	2.15	2.15	- : (FW Build Version 가, Revision) - : INP TimeOut 가 - : ecNet_GetBoardLed() 가 - : PreOP transition - : Reg134 read
241108_0	2.142	2.15	2.14	- : LX554 OnBoard CMP ,
240919_0	2.141	2.15	2.14	- : Cfg (Servo On 가)
240913_2	2.140	2.15	2.14	- : Bootcomplete DSP (Datasync) - : Express Type PDO (PCI/Ex 가)
240830_0	2.138	2.13	2.13	- : Disconnect Check - : Express Type PDO Size (2k → 4k)
240726_0	2.136	2.10	2.12	- : Servo On Operation Enable Timeout (0.5s→3s) - : (1 CMD/FEED)
240711_1	2.135	2.10	2.11	- : Arc
240705_1	2.132	2.10	2.11	- : LM Arc OverrideByRatio
240703_0	2.131	2.10	2.11	- : ecmlxCfg_SetSpeedPatt_time ErrorCodeAt CCCC
240626_0	2.131	2.10	2.10	- : LM Arc - : ELMO Drive OP
240621_0	2.129	2.10	2.10	- Override
240612_0	2.128	2.10	2.10	- : OP Firmware Down
240610_0	2.127	2.10	2.10	- : MultiPacket (1500byte) Packet (Config Packet)
240605_1	2.126	2.10	2.10	- : SCAN (DISCONNECT SafeOP , DISCONNECT)
240604_1	2.124	2.10	2.10	- : Disconnect, OP (Physical ID 0x0 가)
240528_1	2.122	2.10	2.10	- : DISCONNECT Slave
240528_0	2.121	2.10	2.10	- : DISCONNECT, CONNECT - : Physical Address 0
240523_0	2.120	2.10	2.10	- : UnitDist
240521_0	2.119	2.10	2.10	- : Core Interface - : BitSequence RunState (240517_0)

Cores Ver.	FW.	Drv.	DLL.	
240517_0	2.118	2.10	2.10	- : Sweep Override Stop - : SmartMoveTo() Stop 가 - eaERR_MOT_SEQ_SKIPPED_BACKWARD(-21061) - : , DSP - : Override(Smart[V]Move[To]), Stop - : GetMotState - - SubErrCode 가 - ecERR_MOT_CTRL_ALARM(-1011) - ecERR_MOT_ETC(-1012) - : ODM IN_WAIT Status 가 (SmartMove, SweepOverride, InTime) - : 가 (Move, Stop, Override, SpeedPattern, ServoOn)
240510_0	2.117	2.7	2.9.2	- : FW 가 (Home, SmartMove, StopCompt)
240503_0	2.116	2.7	2.9.2	- : OverrideSpd () -21060)
240430_0	2.115	2.7	2.9.2	- : State Machine fw down - : All Disconnect
240423_1	2.113	2.7	2.9.2	- : Init→PreOP
240415_0	2.112	2.7	2.9.2	- : InPDOSkipCount 가 - : Init→PreOP 가 - : C#
240403_2	2.110	2.7	2.9.2	- : 가 (OP, Mst, AxisMode)
240402_1	2.109	2.7	2.9.2	- : NikkiDenso OP
240402_0	2.108	2.7	2.9.1	- : Compiler VC22 to VC10 (Shared Memory)
240315_0	2.108	2.7	2.9	- : ODM (SmartMoveToStart) - : UnitSpeed - : ecERR_DEV_BOOT_TIMEOUT(-8) - : ecERR_DATASYNC_NOT_COMPT(-13) 가
240223_0	2.107	2.7	2.8	- : 5003 Profile SCAN
240222_0	2.106	2.7	2.8	- : SCAN
240221_0	2.105	2.7	2.8	- : DLL (VC10→VC22) - : Reg134 PreOP - : 5003 Profile Slave 가
240215_2	2.104	2.6.5	2.7	- : Slot Scan
240207_0	2.100	2.6.5	2.7	- : Ring
240201_0	2.99	2.6.5	2.6.7	- : SCAN-Download (FW Down)
240130_0	2.98	2.6.5	2.6.7	- : Reg134ID Read Timeout - : Slot SCAN (ComilDE v1.11) - : Ring , LINK -
240126_0	2.97	2.6.5	2.6.7	- : (SxStop) 가 - : OP 가 Init
240123_0	2.96	2.6.5	2.6.7	- Revert: MultiPacket (231102_0)
240119_0	2.95	2.6.5	2.6.7	- : Sweep Override State , 가

Cores Ver.	FW.	Drv.	DLL.	
240116_0	2.94	2.6.5	2.6.7	- : Reg134ID Read
231218_0	2.94	2.6.5	2.6.6	- : DLL Load Exception - : Driver (2.6.4.0)
231102_0	2.94	2.6.4.0	2.6.5.0	- : MultiPacket
231026_0	2.93	2.6.4.0	2.6.5.0	- : BitSequence fix
231025_0	2.92	2.6.4.0	2.6.5.0	- : OPDOSync 가 - : BitSequence 가 - : Master OP 가
230927_0	2.91	2.6.4.0	2.6.4.0	- : Sweep Override Emul 가 () - : Sweep Override Status 가, , Unmap 가 () - : SmartMove 가 Interlock 가
230920_0	2.90	2.6.4.0	2.6.3.0	- : RawInPDO 가 - : Master Board가 LoadDLL/UnloadDLL App Crash
230914_0	2.89	2.6.4.0	2.6.2.0	- : ReleaseNote 가 (md) - : (가) - : ODM (SmartVMoveStart 가)
230822_1	2.87	2.6.4.0	2.6.1.0	- : 230718_0 Raw[In/Out] PDO
230818_1	2.86	2.6.4.0	2.6.0.0	- : BSOD - : Sweep Override (ODM) Sampling Data - : 230713_0 PCI BSOD
230718_0	2.84	2.6.1.0	2.6.0.0	- : Profile Torque Mode 가 - : Raw[In/Out] PDO
230713_0	2.83	2.6.0.0	2.5.3.0	- : SBC(DMA), PCIEx, PCI
230523_1	2.83	2.5.1.0	2.5.3.0	- : eccliGetLogicAddr 가
230523_0	2.83	2.5.1.0	2.5.3.0	- : whql driver initial release
230519_0	2.83	2.5.0.0	2.5.3.0	- : SDO FW Down (221208_0 AbortCode) - : ODM Smart[V]Move 가
230516_0	2.82	2.5.0.0	2.5.2.0	- : LS IO OP - : Weidmuller Slot OP
230508_0	2.82	2.5.0.0	2.5.2.0	- : eccliPutOne_L() 가 Exception
230503_0	2.82	2.5.0.0	2.5.1.0	- : rdp (s-curve extstop)
230410_0	2.81	2.5.0.0	2.5.1.0	- : C# - : Slv_SdoInfo() - : ResetEsc() - : Servo Home Mode PDO “Mod of Operation” () - : LmOverrideRatio() 0 Ratio (Invalid Parameter) - : Delay () - : SD Disable Latch 가

Cores Ver.	FW.	Drv.	DLL.	
230406_0	2.80	2.5.0.0	2.5.0.0	- : Data
230313_0	2.78	2.5.0.0	2.5.0.0	- : DLL v2.4.12.0 Lx554 Load 가 - : NetID interlock - :
230307_0	2.77	2.4.3.0	2.4.12.0	- : IDE LastConfig Auto Load - : RingCnt Multiturn Home ComptPosition - : ODM (LmOverrideRatio) - : Virtual Axis 가 - : Alarm/Warning FW PDO 가
230223_0	2.76	2.4.3.0	2.4.12.0	- DLL CPU
230217_0	2.76	2.4.3.0	2.4.11.0	- ODM (Stop Override 가)
230207_0	2.75	2.4.3.0	2.4.9.0	- Master Slave Slave 가
230206_0	2.74	2.4.3.0	2.4.8.0	- OverrideMoveTo() - Master Slave Slave
230201_0	2.73	2.4.3.0	2.4.8.0	- ODM (ODM_OverrideSpeedByRatio)
230131_0	2.72	2.4.3.0	2.4.8.0	- ODM (ODM_OverrideSpeedByRatio)
230127_0	2.71	2.4.3.0	2.4.8.0	- ODM (ODM_SmartVMove) DLL export
230116_0	2.71	2.4.3.0	2.4.6.0	- Header
230115_0	2.71	2.4.3.0	2.4.6.0	- Standalone ODM (SO)
230109_0	2.70	2.4.3.0	2.4.5.0	- IX FW→DLL
230106_0	2.70	2.4.3.0	2.4.4.0	- Delay - IX MasterAxisFix 가
221208_0	2.68	2.4.3.0	2.4.3.0	- Standalone - UnitDist, UnitSpeed - SetOutPdo Crash - Header 가 - CoeSDO Abord Code 가 - LostFrame 가 - GetInfo Exception - LmSt_GetRemStepCount() FW (DLL+FW) - HouseKeep Auto Download NetIdx→NetID - SyncFactor1 (LS-iX7NH) - NetID (NetIdx→NetID)
221117_0	2.67	2.4.2.0	2.4.0.0	- OpenDevice (-12) - GetVerInfo() False
221027_0	2.67	2.4.1.0	2.4.0.0	- SxMot_Stop TouchProbe
221024_2	2.65	2.4.1.0	2.4.0.0	-
221024_0	2.63	2.4.1.0	2.4.0.0	- OverrideSpeed 가
220926_0	2.62	2.4.1.0	2.4.0.0	- Scan-Download BSOD 가
220920_0	2.62	2.4.0.0	2.4.0.0	- DC-Sync Config (DC-Factor)
220907_1	2.60	2.4.0.0	2.4.0.0	- DC-Sync Config (Sync0, 1 Config)
220826_1	2.45	2.3.1.0	2.3.6.0	- OP (LinMot)
-	-	-	-	ComiIDE v1.9 Config가 (OP 가)

Cores Ver.	FW.	Drv.	DLL.	
220818_0	2.44	2.3.1.0	2.3.5.0	- OP (LS-iX7)
220805_0	2.43	2.3.1.0	2.3.5.0	- LX553 가 - ecdiLtc_IsAddedChannel() Stack - ecNet_IsBootCompt() NetID

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Cores Ver.	FW.	Drv.	DLL.	
240711_0	3.5	3.0.1	3.0.3	- Revert: 240709_0
240710_1	3.4	3.0.1	3.0.3	- : Override (240619_0)
240619_0	3.3	3.0.1	3.0.3	- : Override
240614_0	3.2	3.0.1	3.0.3	- : Override, Stop +
240401_0	3.0	3.0.1	3.0.3	- : Sampling (20%) - : BootUp Delay 가 (Master) - : Config OutPDO가
240327_0	3.0	3.0.1	3.0.3	- : ODM (2XPattern) Start IN_WAIT Interlock 가
240116_1	3.0	3.0	3.0.3	- : Reg134ID Read
231214_0	3.0	3.0	3.0.2	- : 231114_0 IN_WAIT
231129_0	3.0	3.0	3.0.1	- : DLL Load Exception
231114_0	3.0	3.0	3.0	- : (Config) - : LX553 PDO
-	-	-	-	Config 1.10.5 ComiIDE
231102_0	2.94	2.6.4.0	2.6.5.0	- : MultiPacket

2.42	2.3.1.0	2.3.4.0	- Slave FW Down
			- Home
2.41	2.3.1.0	2.3.3.0	- 121 Home Mode EZ Low Spd →
2.39	2.3.1.0	2.3.3.0	- TimeStrict IxMotion
2.38	2.3.1.0	2.3.3.0	- Servo Driver
2.37	2.3.1.0	2.3.1.0	- All Disconnect - AI State 가
2.36	2.3.1.0	2.3.1.0	- Configuration Physical Address
2.35	2.3.0.0	2.3.0.0	SxStop TimeStrict 가
2.34	2.3.0.0	2.3.0.0	EEPROM Read / Write
			Reg134
			AIStatus
			AIState Read failed timeout
2.32	2.3.0.0	2.3.0.0	VMoveStart TimeStrict 가
2.31	2.3.0.0	2.3.0.0	OutPDO Sync 가 (PDO Object)
2.29	2.1.0.2	2.2.0.1	SDO Read/Write Timeout
2.27	2.1.0.2	2.2.0.1	PDO 가
2.27	2.1.0.2	2.1.3.0	4byte Data EEPROM Write
			Byte Data EEPROM Write 가

2.24	2.1.0.2	2.1.1.1	NetID (: NetIndex)
2.24	2.1.0.0	2.1.1.0	Master/Slave Disconnect Bug (Disconnect) eaiGetChanVal_I_L() 가
2.23	2.1.0.0	2.1.0.4	DoGetMulti, DiGetMulti 가 (FW 2.11) ListMotion Stop Bug (가)
2.21	2.0.0.3	2.0.1.10	HomeMode (1 114)
2.19	2.0.0.3	2.0.1.9	Firmware Reset 가 Arc
2.15	2.0.0.3	2.0.1.7	DC Debug 가 ESC Reset 가
2.13	2.0.0.3	2.0.1.5	MasterDCOffset OutPDO Write ()
2.12	2.0.0.3	2.0.1.4	LmRatio , 가 opdrop
2.11	2.0.0.3	2.0.1.3	Dio Multi 32 8 Multi
2.09	2.0.0.3	2.0.1.2	S-Curve Helical Ix Override Helical ListMotion
2.08	2.0.0.3	2.0.1.2	EL EL Stop 27.4 HomeOffset Unitdistance S-Curve ListMotion Stop
2.07	2.0.0.3	2.0.1.2	S-Curve workspeed compensation
2.06	2.0.0.3	2.0.0.6	HelicalEx 가
2.05	2.0.0.3	2.0.0.5	List Motion Stop
2.04	2.0.0.3	2.0.0.5	
2.03	2.0.0.3	2.0.0.4	ComiEcatLibCfg.ini
2.03	2.0.0.3	2.0.0.3	HOME Settling time, command ESCD Config
2.02	2.0.0.1	2.0.0.2	BSOD(0x1D) DC-Sync Interrupt
2.01	2.0.0.0	2.0.0.1	DIO Local SlvPhysAddr
2.01	2.0.0.0	2.0.0.0	DPRAM Interface Push/Pop Assembly 가
2.00	2.0.0.0	2.0.0.0	LmDO (FW→DLL)
1.99	1.5.0.7	1.5.4.5	Queue MailBox 가
1.98	1.5.0.7	1.5.4.5	Ptm_Begin, Ptm_RemCount, PtmSt_GetRunSts DC-Sync Offset
1.97	1.5.0.7	1.5.4.2	Ix ListMotion INP 가
1.95	1.5.0.7	1.5.4.2	ListMotion DO 가

1.94	1.5.0.6	1.5.3.3	121 가 (Z) 가
1.93	1.5.0.6	1.5.3.3	ecSlv_SetEscWDT_A() DIR
1.92	1.5.0.6	1.5.4.1	Driver Digital Output 가 가 Disconnect
1.92	1.5.0.6	1.5.3.2	In / Out Port DLL Crash
			InitOutPDOData BSOD
			Driver 가
			In / Out Port 가
			LMSpdRatio 가
			Driver TimeStamp 가
			IDE Scan / Down DC Delay
1.88	1.5.0.5	1.5.1.9	Single Turn Overflow Position Reset 가
1.87	1.5.0.3	1.5.1.8	BSOD (0xD1)
1.84	1.5.0.1	1.5.1.5	ZVIS () RingCounter_Absoulte 27.4 (FW v1.76 ~) Slave Disconnect (FW v1.76 ~)
			RDP 가
			MasterCMP Manual Output 가 MasterCMP DO Output 가
			가 (Redundancy) () 가 () 가 가 Jerk Mode 가 (2 가) 가
1.75	1.5.0.1	1.5.0.6	HomeOffsetEx 가 가 ecmGn_InitFromFile
			Jerk Profile_Velocity 가 Jerk Profile_Time 가 CKD
			1) 가
1.70	1.5.0.1	1.5.0.2	가

1) 11)

false DevList Node 가

2) 12)

Invisible Node 가

3) 13)

가 900
 4) , 14)
 ,
 ID ID
 5) , 15)
 ,
 AIState 가
 6) , 16)
 ,
 Config SetFMMU() , Scan Get
 7) , 17)
 ,
 Dictionary WeiduMuiller Object가
 8) , 18)
 ,
 CoeSDO Read Fail / write Fail
 9) , 10) , 19) , 20)
 , , ,
 PlatformInfo.xml, DeviceList.xml

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