	1
Case 1	1
Case 2	1

• -21072 Error

Case 1

•

• TouchProbe Pin¹⁾

• Limit ORG TouchProbe Pin

• TouchProbe HomeMode 114 HomeMode 117

Case 2

• OMRON Mode 107²⁾ -21072 가

• 가 TouchProbe 'Positive Edge'

• 107 NOT가 ON→OFF 가

• NOT 가 B B EXT1 'Positive Edge' 가

• A 가 EXT1 'Negative Edge'

• B EXT1

1)

EXT1 EXT2

MODE 107 : EL ON \rightarrow STOP \rightarrow BWD(HS) \rightarrow EL OFF \rightarrow STOP

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Last update: 2024/07/08 18:22