

	.....	1
<b>Case 1</b>	.....	1
<b>Case 2</b>	.....	1

- -21072 Error

## Case 1

- 

- TouchProbe Pin<sup>1)</sup>

- Limit ORG TouchProbe Pin
- TouchProbe HomeMode 114 HomeMode 117

## Case 2

- OMRON Mode 107<sup>2)</sup> -21072 가
- 가 **TouchProbe** 'Positive Edge'
- 107 NOT가 ON→OFF 가
- NOT 가 B B EXT1 'Positive Edge' 가
- A 가 EXT1 'Negative Edge'
- B EXT1

1)

EXT1 EXT2

2)

MODE 107 : EL ON → STOP → BWD(HS) → EL OFF → STOP

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