

.....	1
Case 1	1
Case 2	1

- -21072 Error

Case 1

- 1

- TouchProbe Pin¹⁾

- Limit ORG TouchProbe Pin
 - TouchProbe HomeMode 114 HomeMode 117

Case 2

- OMRON Mode 107²⁾ -21072 가

- 가 TouchProbe 'Positive Edge'
 - 107 NOT가 ON→OFF 가
 - NOT 가 B B EXT1 'Positive Edge' 가
 - A 가 EXT1 'Negative Edge'

- B EXT1

1)

EXT1 EXT2

2)

MODE 107 : EL ON → STOP → BWD(HS) → EL OFF → STOP

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