

Case 1 ..... 1  
  AddInfo ..... 1  
  Cause ..... 1  
  Solution ..... 1  
Case 2 ..... 1  
  AddInfo ..... 1  
  Cause ..... 1  
  Solution ..... 2

ethercat, , homing, -21072, , touchprobe,

# ErrorCode : -21072

x -21072 Error <sup>1)</sup>

## Case 1

**AddInfo**

- 

**Cause**

- TouchProbe Pin <sup>2)</sup>

**Solution**

- Limit ORG TouchProbe Pin
- TouchProbe HomeMode 114 HomeMode 117

## Case 2

**AddInfo**

- OMRON Mode 107 <sup>3)</sup> -21072 가

**Cause**

- 가 TouchProbe 'Positive Edge'
- 107 NOT가 ON→OFF 가
- NOT 가 B B EXT1 <sup>4)</sup> 'Positive Edge'
- A 가 EXT1 'Negative Edge'

### Solution

- B           EXT1
- 117   Mode

1)

TouchProbe가

2)

EXT1   EXT2

3)

MODE 107 : EL ON → STOP → BWD(HS) → EL OFF → STOP

4)

TouchProbe

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