

ErrorCode : -21072	1
Case 1	1
Case 2	1

ErrorCode : -21072

× -21072 Error¹⁾ .

Case 1

-
- TouchProbe Pin²⁾
- Limit ORG TouchProbe Pin
- TouchProbe HomeMode 114 HomeMode 117

Case 2

- OMRON Mode 107³⁾ -21072 가
- 가 TouchProbe 'Positive Edge'
- 107 NOT가 ON→OFF 가
- NOT 가 B B EXT1⁴⁾ 'Positive Edge'
- A 가 EXT1 'Negative Edge'
- B EXT1
- 117 Mode

¹⁾
TouchProbe가

²⁾
EXT1 EXT2

³⁾
MODE 107 : EL ON → STOP → BWD(HS) → EL OFF → STOP

⁴⁾
- - <http://comizoa.com/info/>

TouchProbe

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