

ErrorCode : -21072	1
Case 1	1
Case 2	1

ErrorCode : -21072

x -21072 Error 1)

Case 1

- TouchProbe Pin²⁾
 - Limit ORG TouchProbe Pin
 - TouchProbe HomeMode 114 HomeMode 117

Case 2

- OMRON Mode 107 ³⁾ -21072 가
 - 가 TouchProbe 'Positive Edge'
 - 107 NOT가 ON→OFF 가
 - NOT 가 B B EXT1 ⁴⁾ 'Positive Edge'
가
 - A 가 EXT1 'Negative Edge'
 - B EXT1
 - 117 Mode

1)

TouchProbe가

2)

EXT1 EXT2

21

MODE 107 : EL ON \rightarrow STOP \rightarrow BWD(HS) \rightarrow EL OFF \rightarrow STOP

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TouchProbe

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