ErrorCode: -2	21072	1
Case 1		. 1
Case 2		. 1

ErrorCode : -21072

-21072 Error 1) X

Case 1

• TouchProbe Pin²⁾

ORG TouchProbe Pin Limit

• TouchProbe HomeMode 114 HomeMode 117

Case 2

Mode 107 3) OMRON -21072 가

가 TouchProbe 'Positive Edge'

• 107 NOT가 ON→OFF 가

EXT1 4) 'Positive Edge' • NOT 가 B В 가

가 EXT1 'Negative Edge'

• B EXT1

• 117 Mode

TouchProbe가

1)

EXT1 EXT2

MODE 107 : EL ON \rightarrow STOP \rightarrow BWD(HS) \rightarrow EL OFF \rightarrow STOP

2025/11/05 16:41 2/2 ErrorCode : -21072

TouchProbe

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