

Case 1 1
AddInfo 1
Solution 1
Case 2 1
AddInfo 1
Cause 1
Solution 1
Case 3 1
AddInfo 1
Cause 2
Solution 2
Case 4 2
AddInfo 2
Cause 2
Solution 2

ethercat, opstate, safeop, preop, config, ,

SafeOP

× AIState가 PreOP SafeOP .

Case 1

AddInfo

- LS

Solution

- [LS MECAPION : SafeOP](#)

Case 2

AddInfo

- x64 ECat_Config Configuration x86 Application

Cause

- x64 Config Download .cec C:\Windows\System32
- x86 Application .cec c:\Windows\SysWow64
- Config 가 SafeOP

Solution

- .cec c:\Windows\SysWow64 C:\Windows\System32

Case 3

AddInfo

- PDO PDO SafeOP

Cause

- PDO Assign

Solution

- EcatConfig PDO Assignment



- xml



Case 4

AddInfo

- ComiEcatConfig 가 , OP

Cause

- EcatConfig(2016/03/07) SlaveListMode “ ”
- Addressing , Scan Index

Solution

- “ ”
- EcatConfig
- ComilDE Config

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