
Case 1	1
AddInfo	1
Solution	1
Case 2	1
AddInfo	1
Cause	1
Solution	1
Case 3	1
AddInfo	2
Cause	2
Solution	2
Case 4	2
AddInfo	2
Cause	2
Solution	2

ethercat, opstate, safeop, preop, config, ,

SafeOP

× AIState가 PreOP SafeOP .

Case 1

AddInfo

- LS

Solution

- [LS MECAPION : SafeOP](#)

Case 2

AddInfo

- x64 ECat_Config Configuration x86 Application

Cause

- x64 Config Download .cec C:\Windows\System32
- x86 Application .cec c:\Windows\SysWow64
- Config 가 SafeOP

Solution

- .cec c:\Windows\SysWow64 C:\Windows\System32

Case 3

AddInfo

- PDO PDO SafeOP

Cause

- PDO Assign

Solution

- EcatConfig PDO Assignment



- xml
 - PdoAssign="0" → PdoAssign="1"



Case 4

AddInfo

- ComiEcatConfig 가 , OP

Cause

- EcatConfig(2016/03/07) SlaveListMode “ ”
- Addressing , Scan Index

Solution

- “ ”

- EcatConfig
- ComilDE Config

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<http://comizoa.com/info/> - -

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http://comizoa.com/info/doku.php?id=platform:ethercat:1_setup:10_config:ts:30_safeop_failed&rev=1564387809

Last update: **2024/07/08 18:22**