

Master HomeMode 1

 101, 111 1

 102 1

 103 2

 104, 114 2

 105 3

 106 3

 107, 117 4

 108 5

 109 5

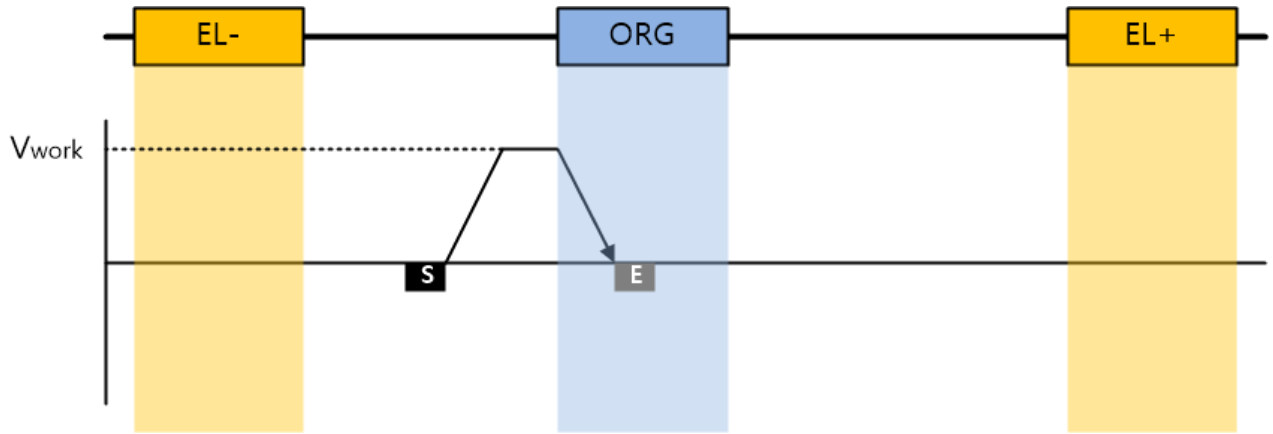
 110 6

 121 7

Master HomeMode

× COMIZOA EtherCAT Master 가 HomeMode .

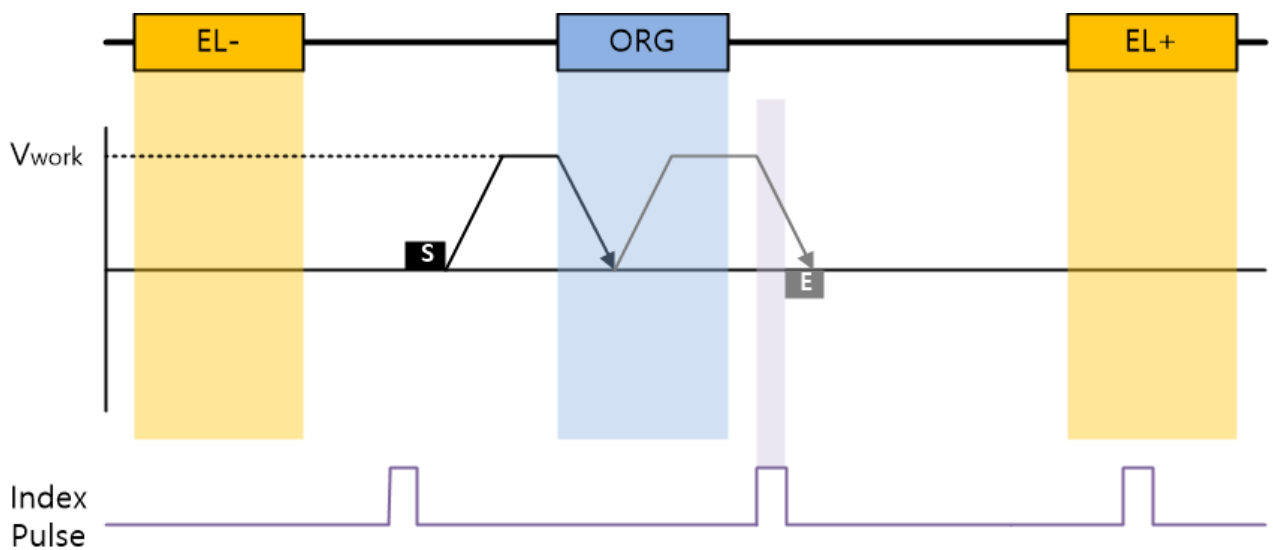
101, 111



ORG ON → STOP

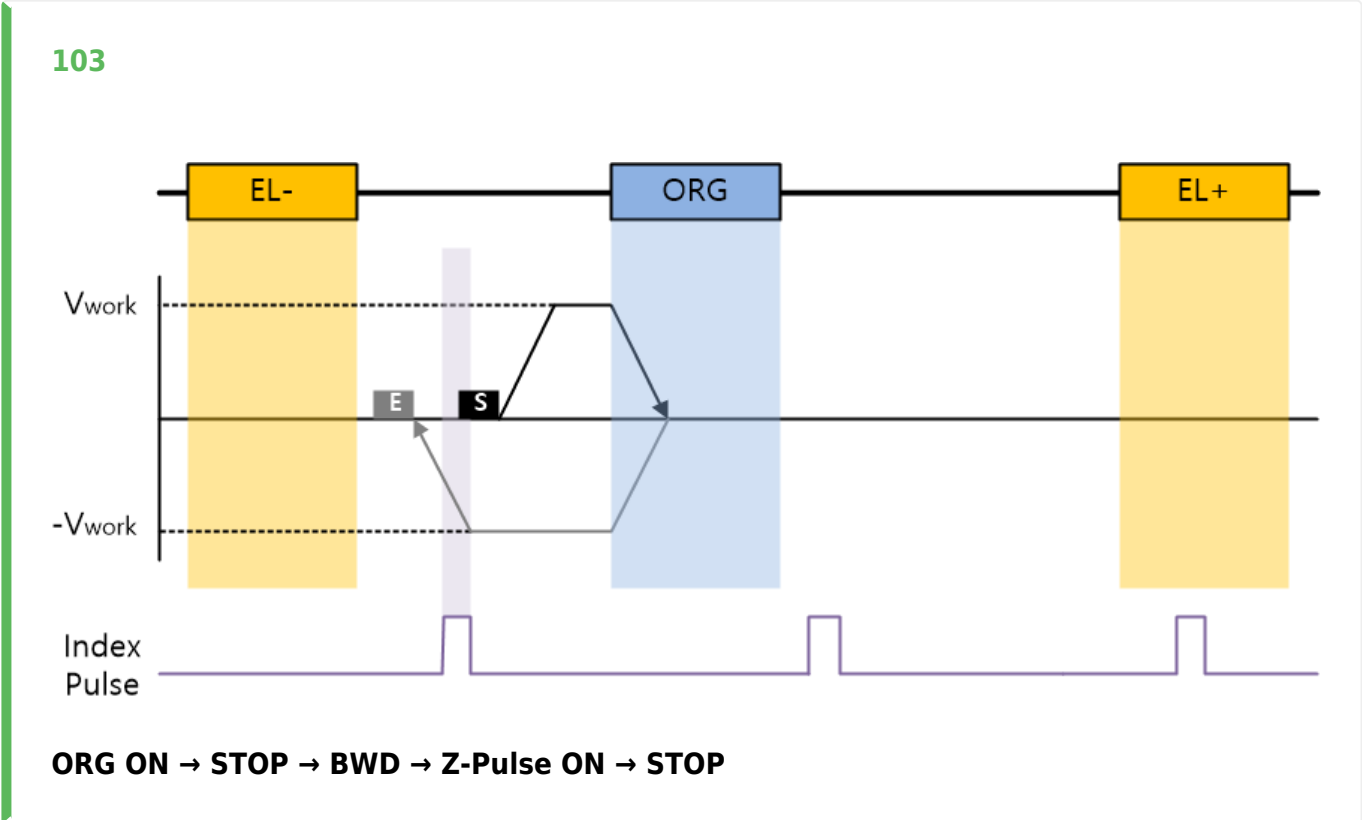
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- '0'
- 14

102

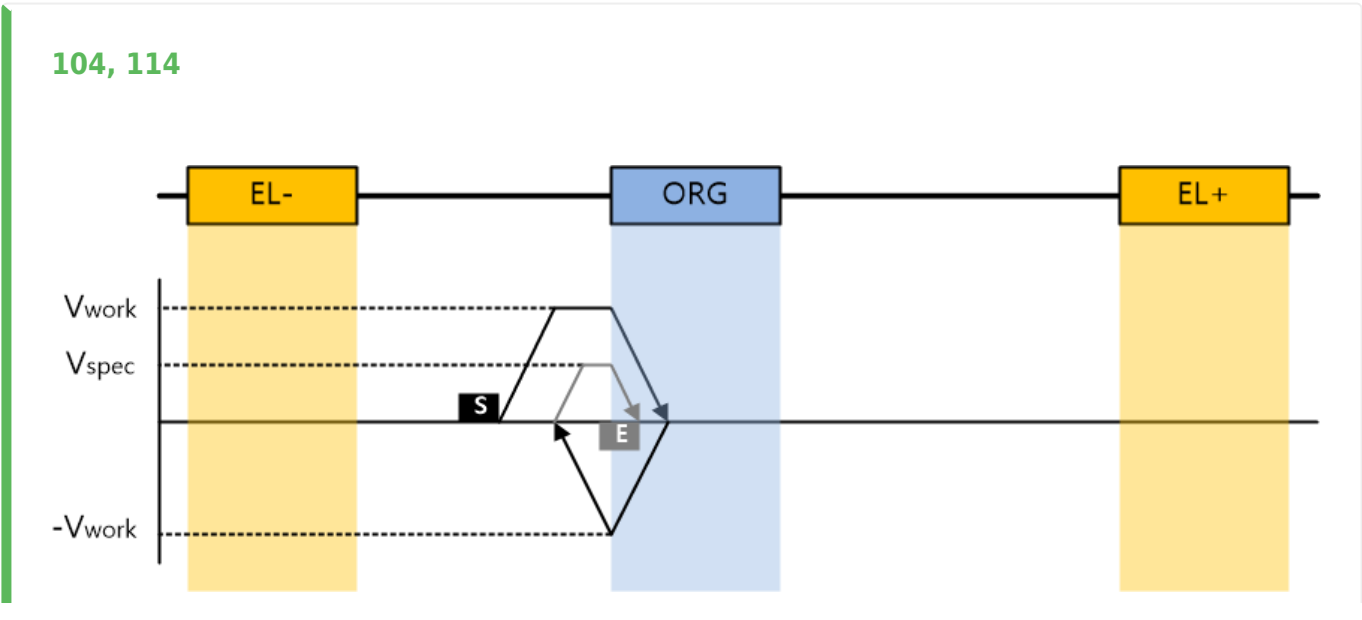


ORG ON → STOP → FWD → Z-Pulse ON → STOP

-
- 가 Z



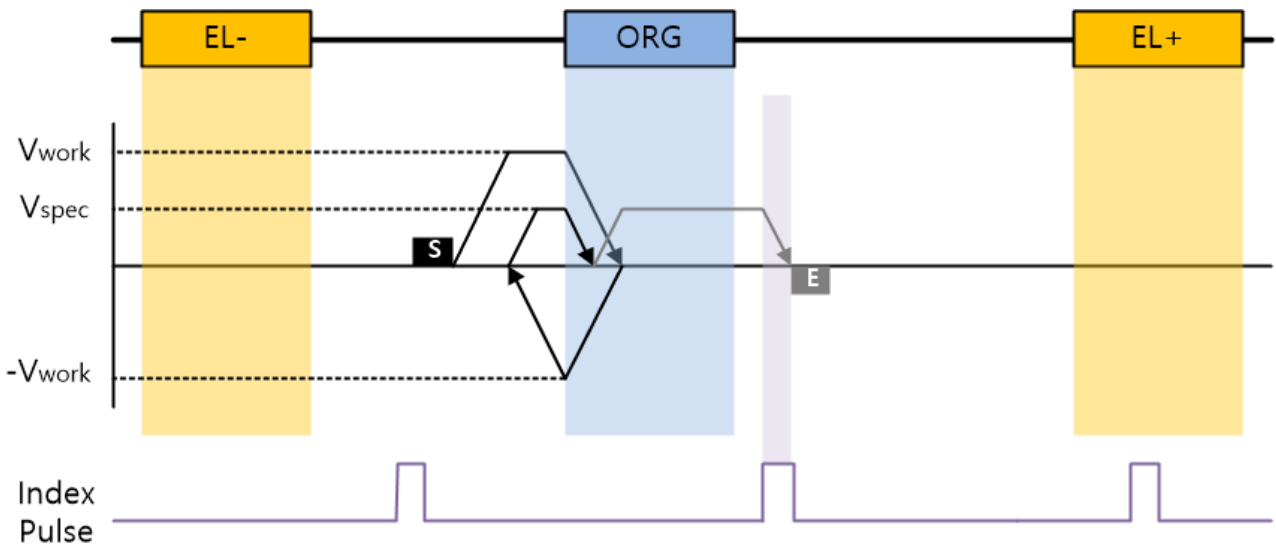
-
- 가 Z



ORG ON → STOP → BWD → ORG OFF → STOP → FWD(HomeSpec) → ORG ON → STOP

-
- , 가
- 가
 - 2 (HomeSpecSpeed)
 - 2 , 가 가
- 114

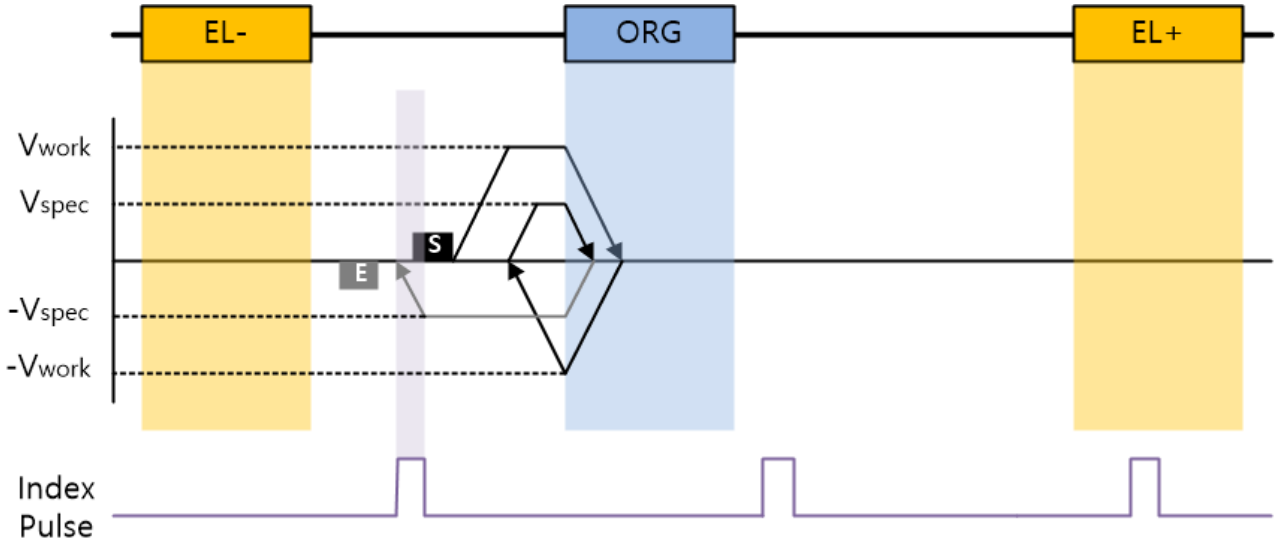
105



ORG ON → STOP → BWD → ORG OFF → STOP → FWD(HomeSpec) → ORG ON → STOP → FWD(HS) → Z-Pulse ON → STOP

-
- , 가
- 가
 - 2 (HomeSpecSpeed)
 - 2 , Z (HomeSpecSpeed)

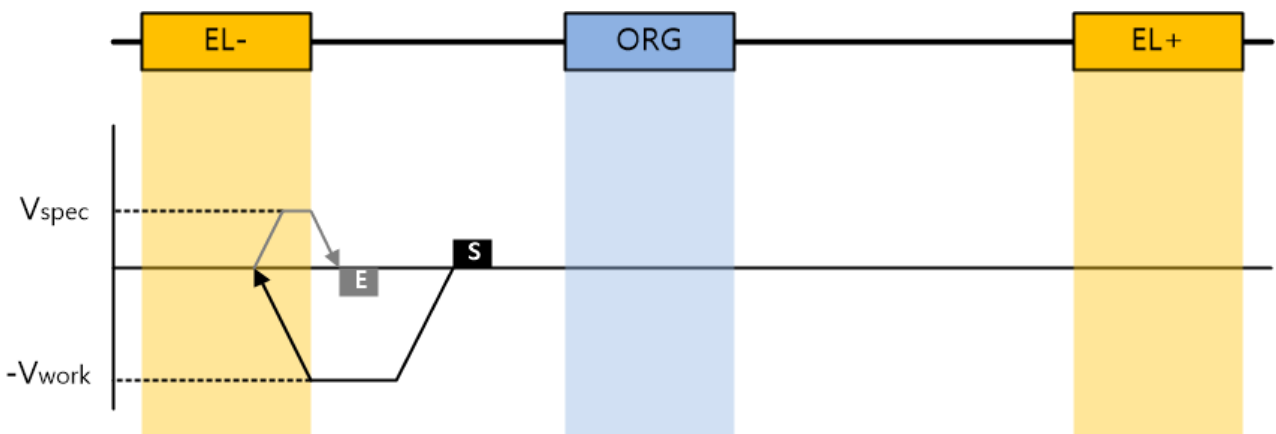
106



ORG ON → STOP → BWD → ORG OFF → STOP → FWD(HomeSpec) → ORG ON → STOP → BWD(HS) → Z-Pulse ON → STOP

-
- , 가
- 가
- 2 (HomeSpecSpeed)
- , Z
- 2 (HomeSpecSpeed)

107, 117

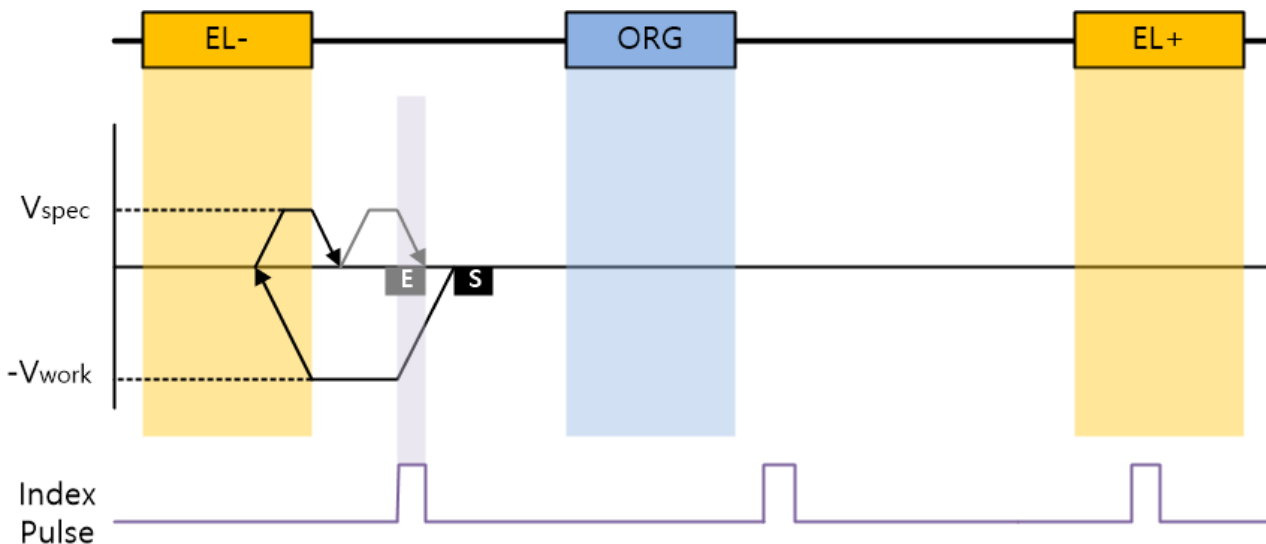


EL ON → STOP → BWD(HS) → EL OFF → STOP

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- , 가 .
- 114 .

108



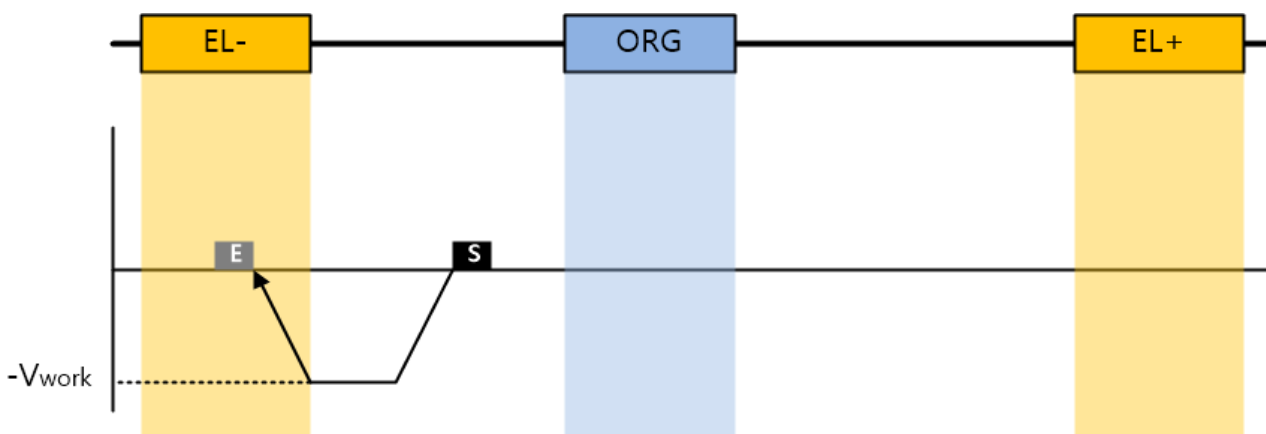
EL ON → STOP → BWD(HS) → EL OFF → STOP → BWD(HS) → Z-Pulse ON → STOP

- .
- , 가 .
- , Z .

109

- ◦ 2 (HomeSpecSpeed) , 가 .
- ◦ 2 (HomeSpecSpeed) , .
- ◦ 2 (HomeSpecSpeed) , Z .

121



EZ ON → STOP

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