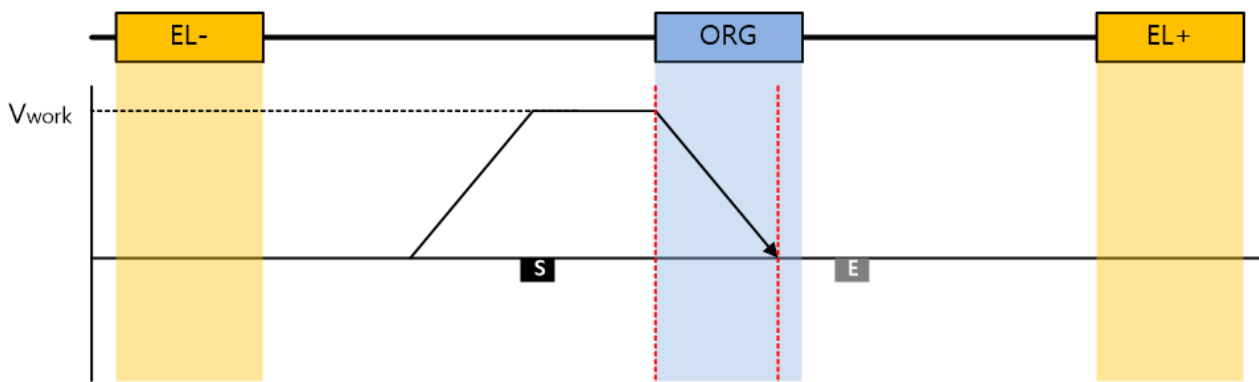


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Motor Position		-100	-80
Master Position	Touch Probe Off	0	
	Touch Probe On	0	80

- 0
- , Motor Position -80 0
- **ORG**
- 0
- , Motor Position -100 0
- ,
- 80

x

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