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 	1
	1
	2

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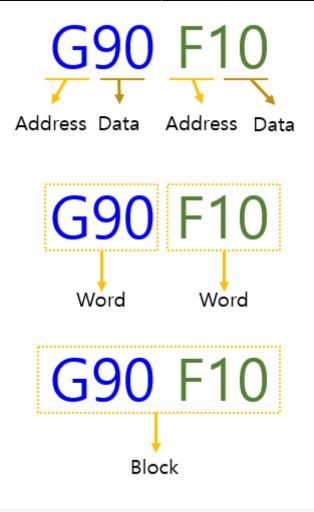
## × G-Code

• Program (Oxxxx) , (M02)
Block .

Block

Address + Data → Word → Block

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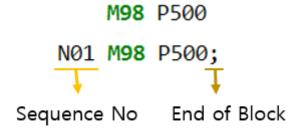


• Address :

• Data : Address

• Word : Address + Data

• Block : Word



• Sequence No : Block , 가 .

• EOB (End of Block): Block , 가 .

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//N00 G90 F10; N01 **G01** X0Y0;

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