

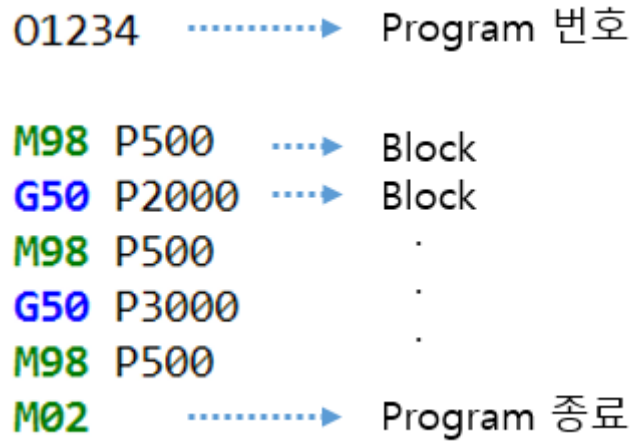
..... 1

..... 1

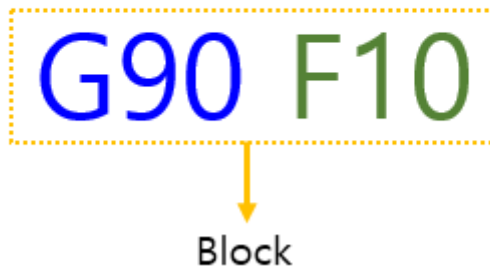
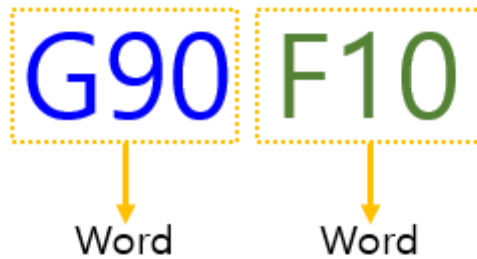
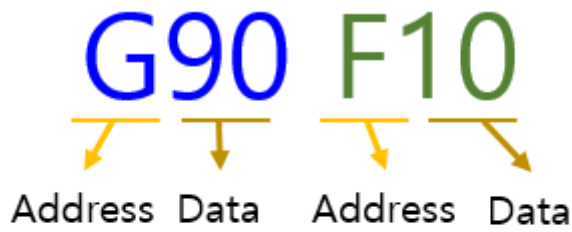
..... 2

x G-Code

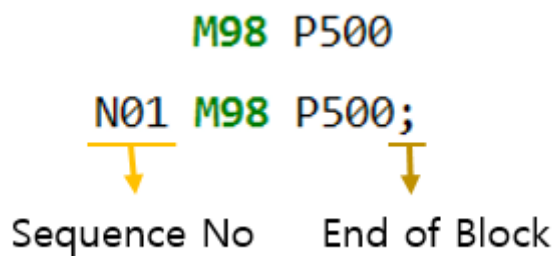
- G-Code



- Program (Oxxxx) , (M02) ,
- Block .
- Block
  - Address + Data → Word → Block



- Address :
- Data : Address
- Word : Address + Data
- Block : Word



- Sequence No : Block , 가 .
- EOB (End of Block) : Block , 가 .

```
//N00 G90 F10;  
N01 G01 X0Y0;
```

- :
- 

가

```
N01 G01 X100 Y50 R20  
G01 X100 Y50 R20  
G01 X100Y50R20  
G01X100Y50R20
```

- 

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