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# G02, G03 ( )

× G02, G03

## Summary

- - G02 :
  - G03 :
- 가
  - 
  -
- F
  - Modal
  - mm/sec

## Format

### G02 X\_Y\_R\_F\_

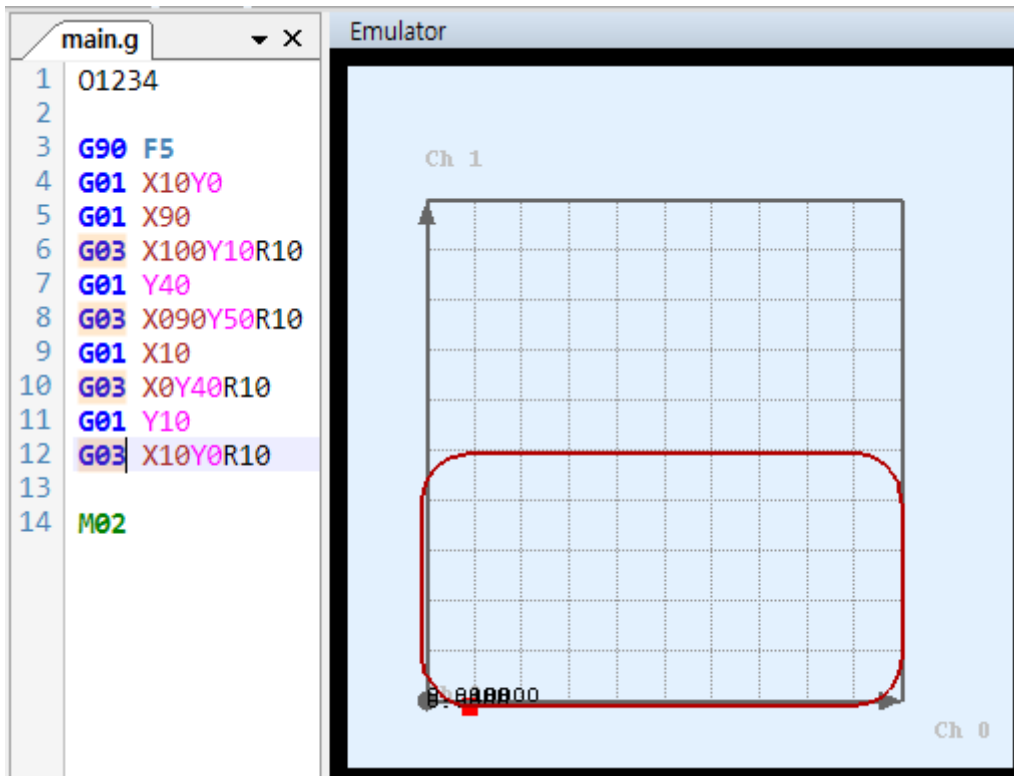
- X : X
- Y : Y
- Z : Z
- R :
- F : (Feed Rate)

### G02 X\_Y\_I\_J\_F\_

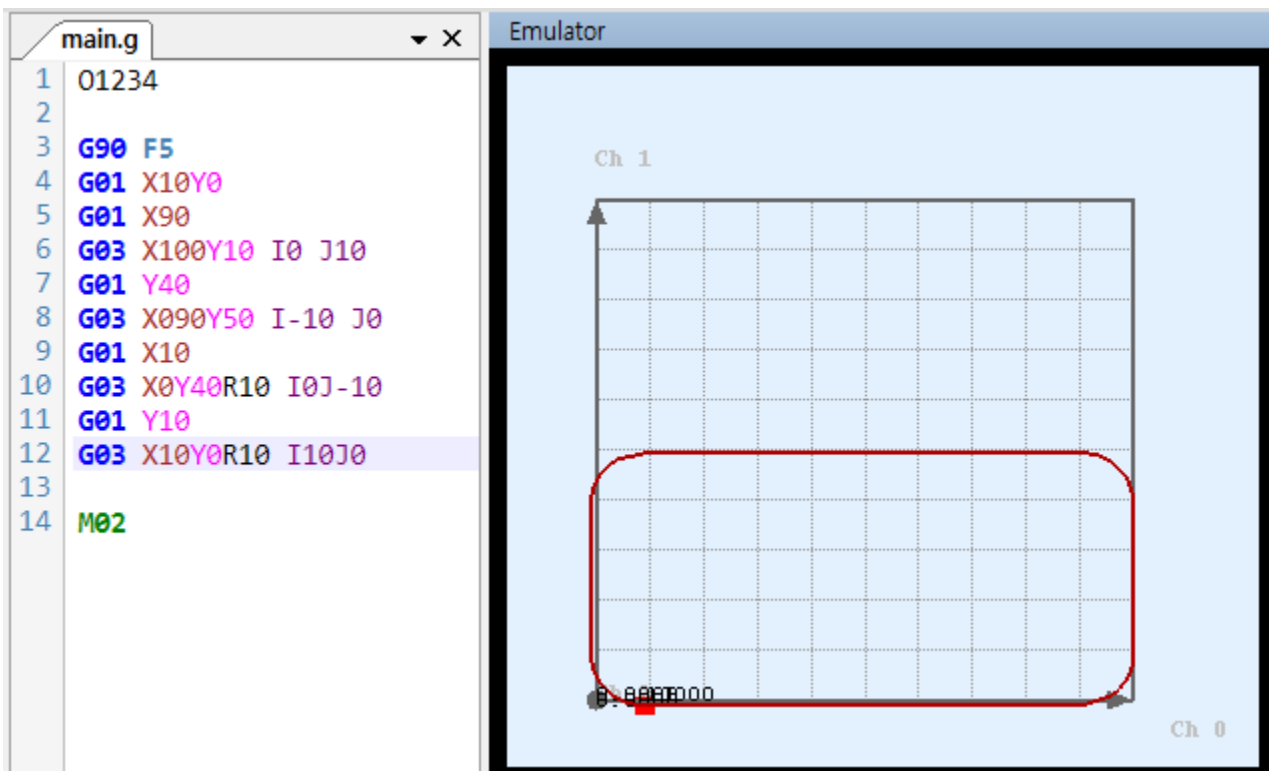
- X : X
- Y : Y
- Z : Z
- I : X
- J : Y
- K : Z
- F : (Feed Rate)

### Example

- R ( )



- I,J,K ( , )



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