

G28 ( ) ..... 1  
Summary ..... 1  
Format ..... 1  
Example ..... 1

# G28 ( )

× G28

## Summary

- 
- 

## Format

### G28 X\_Y\_Z\_

- X: X .0 .
- Y: Y .0 .
- Z: Z .0 .
- 

## Example

-

```
main.g
1 O1234
2 G52 X20Y20
3 M98 P1000
4 G52 x40y40
5 M98 P1000
6 G28
7 //G53
8 M98 P1000
9 M02
10
11 O1000
12 G90 F5
13 G01 X10 Y0
14 G01 X100 R10
15 G01 Y50 R10
16 G01 X0 R10
17 G01 Y0 R10
18 G01 X10
19
```

- (10,30)

```
main.g
1 O1234
2 G52 X20Y20
3 M98 P1000
4 G52 X40Y40
5 M98 P1000
6 G28 X10Y30
7 //G53
8 M98 P1000
9 M02
10
11 O1000
12 G90 F5
13 G01 X10 Y0
14 G01 X100 R10
15 G01 Y50 R10
16 G01 X0 R10
17 G01 Y0 R10
18 G01 X10
19
```

From:  
<http://comizoa.com/info/> - -

Permanent link:  
[http://comizoa.com/info/doku.php?id=platform:gcode:20\\_desc:20\\_gcode:28\\_g28&rev=1596121819](http://comizoa.com/info/doku.php?id=platform:gcode:20_desc:20_gcode:28_g28&rev=1596121819)

Last update: **2024/07/08 18:22**