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G68 / G69 (좌표회전)

Summary

- G68 : 좌표를 회전시킵니다.
- G69 : 좌표 회전을 취소합니다.

Format

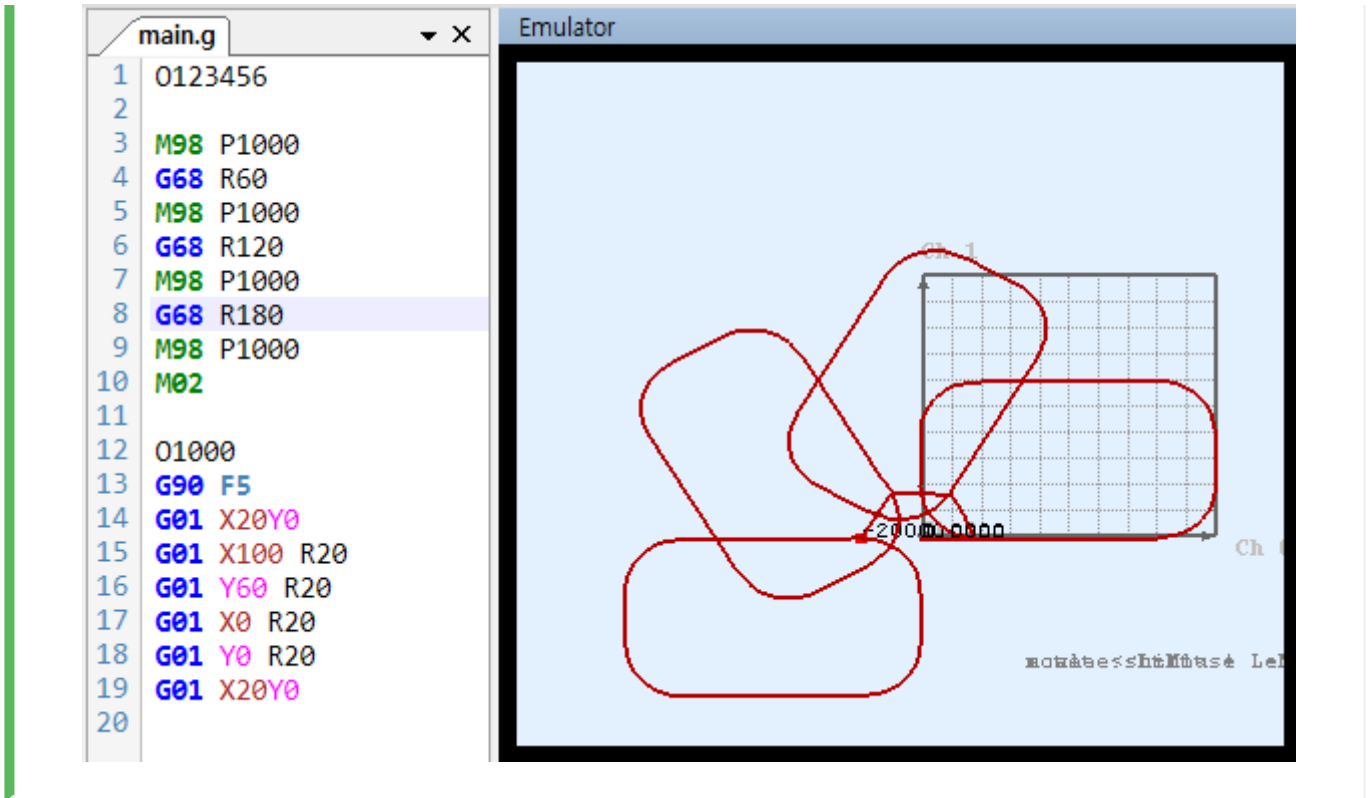
G68 X_Y_R

- X, Y : 회전축의 중심좌표
- R : 회전 각도
 - 반시계방향

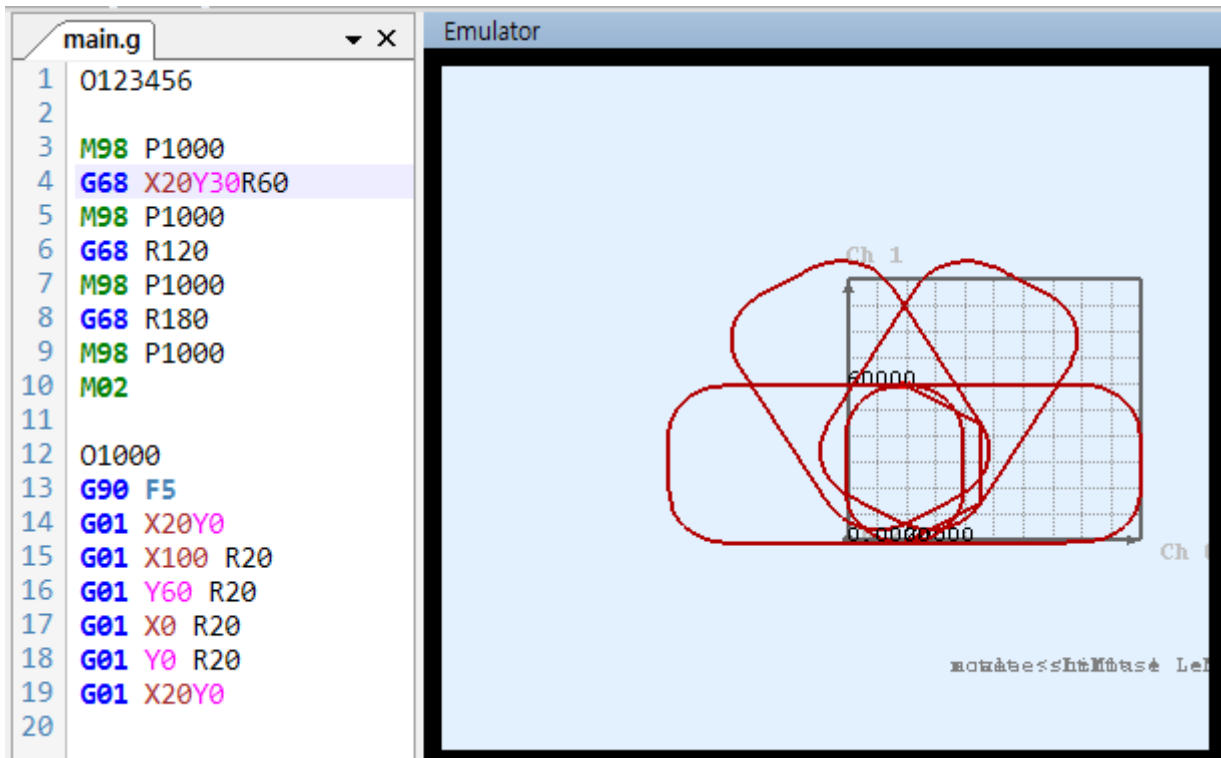
G69

Example

- 원점을 중심으로 60 / 120 / 180 도 회전



- X20, Y30 좌표를 중심으로 회전



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