2025/11/05 23:54 1/1 G90 / G91 ( / )

G90 / G91 (	/	)	 	 1
Summary			 	 1
Format			 	 1
Example .			 	 1

2025/11/05 23:54 1/3 G90 / G91 ( / )

**G90 / G91 (** / )

× G90, G91 .

**Summary** 

• G90 : X,Y,Z .

• G91: X,Y,Z .

•

• Modal G90/G91 .

**Format** 

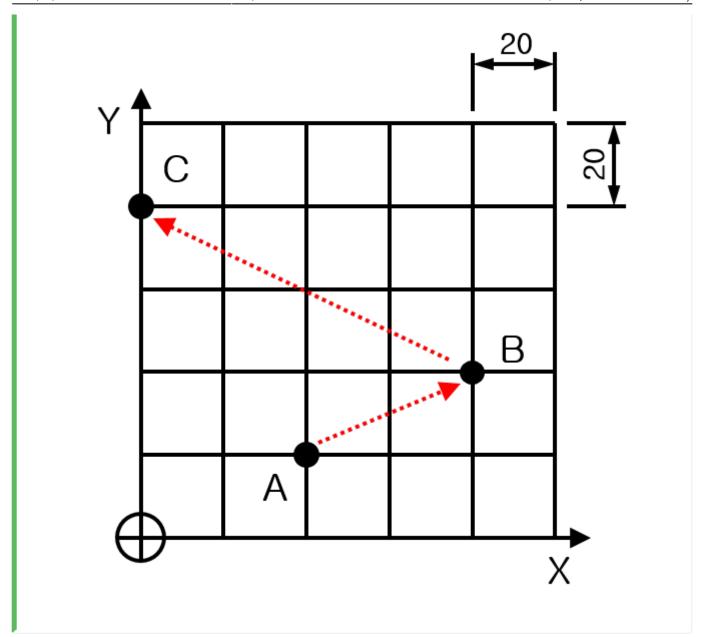
• G90

• G91

Example

**G90 (** )

2025/11/05 23:54 2/3 G90 / G91 ( / )



•  $A \rightarrow B \rightarrow C$ 

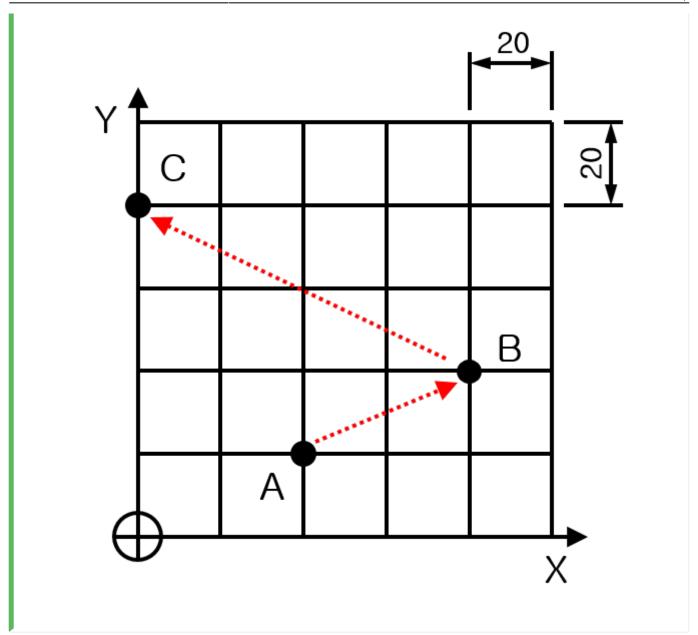
G90

G01 X80 Y40

G01 X0 Y80

**G91 (** )

2025/11/05 23:54 3/3 G90 / G91 ( / )



•  $A \rightarrow B \rightarrow C$ 

G91

G01 X40 Y20

G01 X-80 Y40

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