SVON (Servo-On)	
RDY (Ready)	
ALM (ALARM)	
INP (In-position)	

X

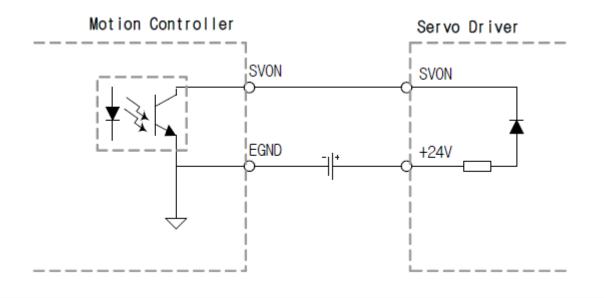
SVON (Servo-On)

ON/OFF

SERVO-ON

cmmGnSetServoOn()SERVO ON/OFFSERVO-ON

• SVON

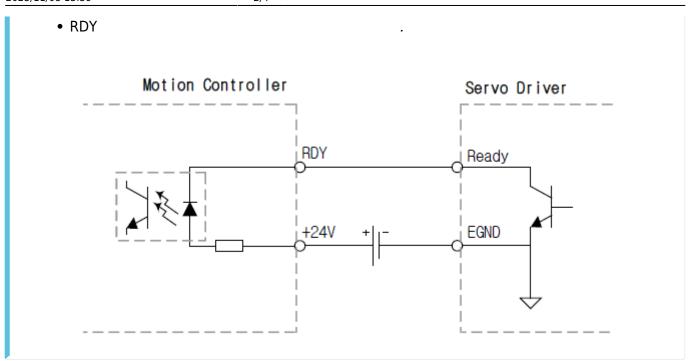


RDY (Ready)

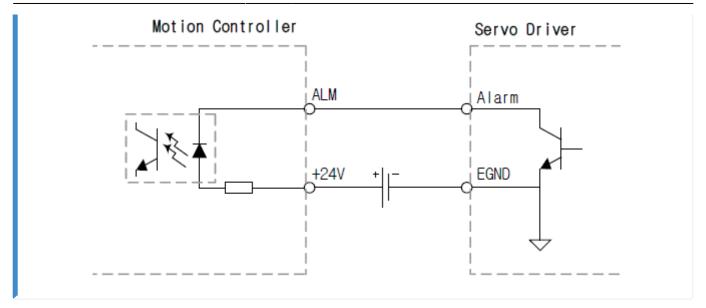
• RDY 가 SERVON-ON 가

• SERVO-ON

• cmmStReadMioStatuses() BIT0 RDY



ALM (ALARM)							
• ALM				AL	ARM		
• ALM	가ON						
• ALM		ALM			(,)
• ALM Basic I/O Setup				Application cmmCfgSetMioProperty			
• ALM (Norma	ALM l Close)	가	ON		А	LM	, В
• ALM	GND			ALM		В	ALM



INP (In-position)

• INP

(Deviation counter) Inposition-range

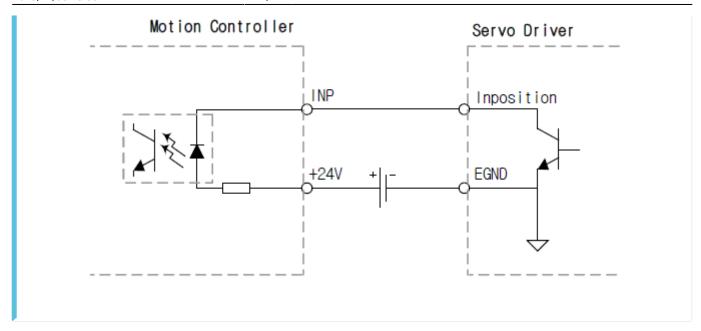
• 가

• 0

가

• INP Inposition-range ON , OFF가 .

• Inposition-range . MITSUBISHI Param No.5 "In-position range"



COMMAND

• INP / Applcation Basic I/O Setup , cmmCfgSetMioProperty

(Command pulse) (Feedback pulse) (Deviation counter)

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