Case 1	. 1
AddInfo	1
Cause	. 1
Solution	1
Case 2	1
AddInfo	1
Cause Solution	1

× 가

## Case 1

### AddInfo

• Command Position

#### Cause

- Alarm Limit ON
- Software Limit

## **Solution**

- Alarm Limit
- Software Limit

# Case 2

### **AddInfo**

• Command position 가

# Cause\_Solution

• Motion Controller 24V . 24V

Line-drive 가

Open-collector (or

. SERVO-OFF **SERVO-ON** 

Alarm Clear Alarm Clear 가 Active 가 Active Alarm Clear

2/2

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