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### Case 1

#### AddInfo

- Command Position

#### Cause

- Alarm Limit ON
- Software Limit

#### Solution

- Alarm Limit
- Software Limit

### Case 2

#### AddInfo

- Command position 가

#### Cause\_Solution

- Motion Controller 24V . 24V

- Open-collector (or ) 가 Line-drive
- SERVO-ON . SERVO-OFF
- Alarm Clear Alarm Clear 가 Active
- Alarm Clear 가 Active
- 가
- 가
- 가

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Last update: 2024/07/08 18:22